



PARTS BOOK

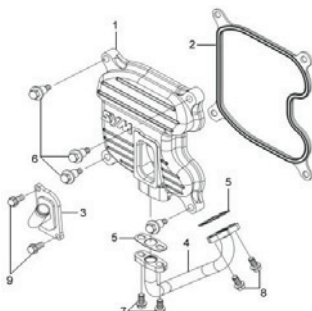
RV 250



RV250—ENGINE GROUP 1

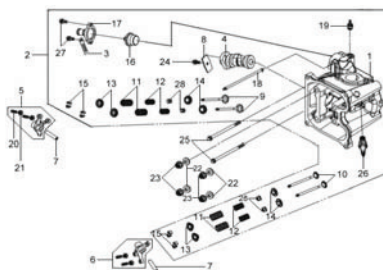
E01

CYLINDER HEAD COVER



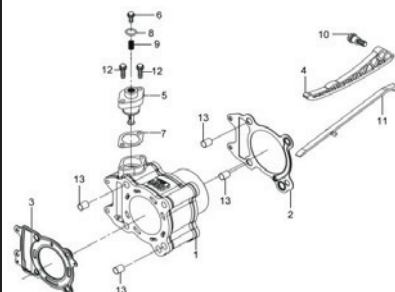
E02

CYLINDER HEAD ASSY.



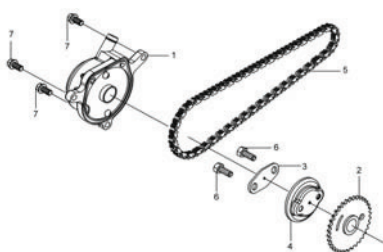
E03

CYLINDER COMP.



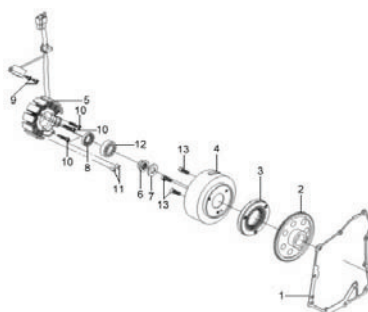
E04

CYLINDER HEAD SIDE COVER



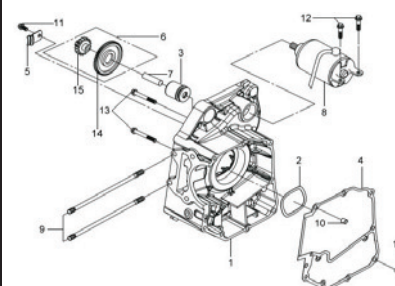
E05

A.C.G. ASSY



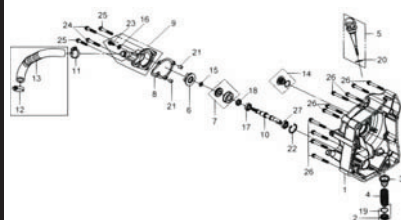
E06

R. CRANK CASE COMP.



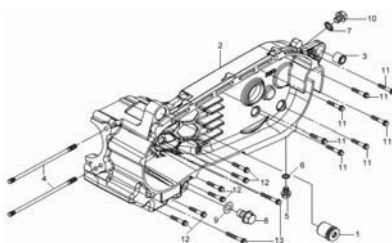
E07

R. CASE COVER



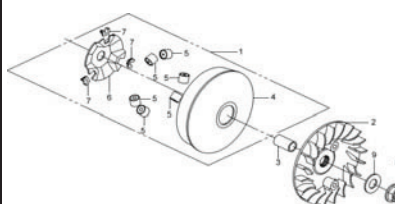
E08

L. CRANK CASE COMP.



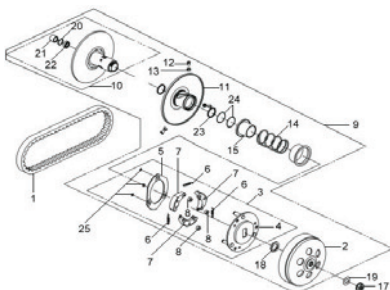
E09

MOVABLE DRIVE FACE ASSY.



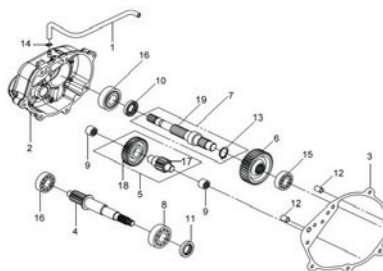
E10

DRIVEN PULLEY ASSY.



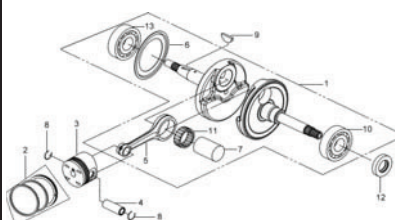
E11

MISSION CASE



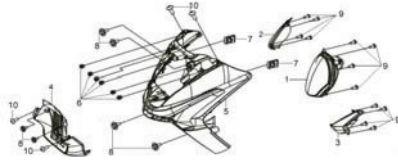
E12

CRANK SHAFT

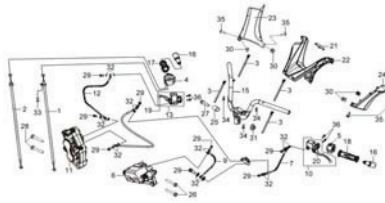


Rv250—FRAME GROUP 1

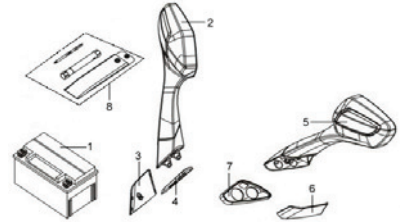
F01
FRONT COVER & HEAD LIGHT



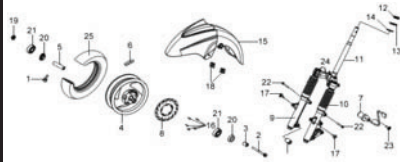
F02
HANDLE & BRAKE ASSY



F03
BACK MIRROR & BATTERY



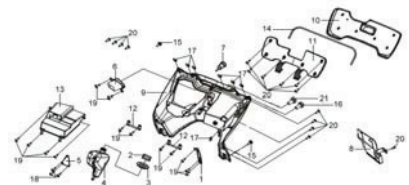
F04
FRONT WHEEL & FORK ASSY



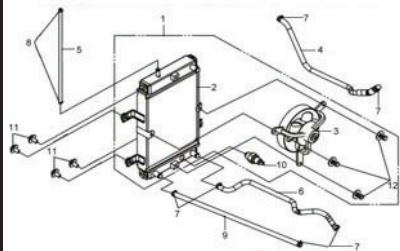
F05
REAR. WHEEL ASSY



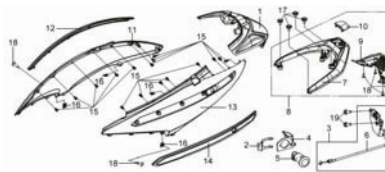
F06
INNER BOX & RESERVE TANK



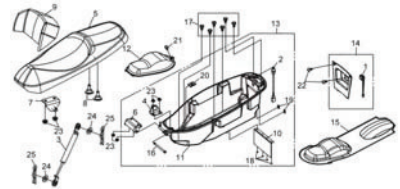
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RADIATOR ASSY.



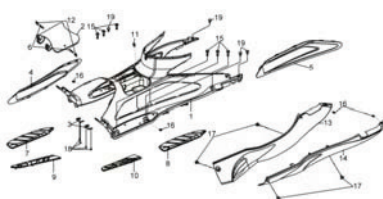
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BODY COVER & TAIL LIGHT



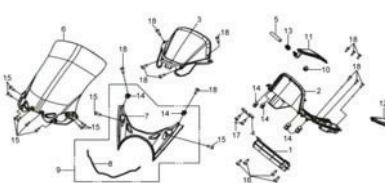
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SEAT & LUGGAGE BOX



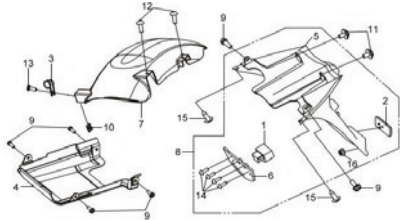
F10
FLOOR PANEL & SIDE COVER



F11
WIND SCREEN & METER VISOR

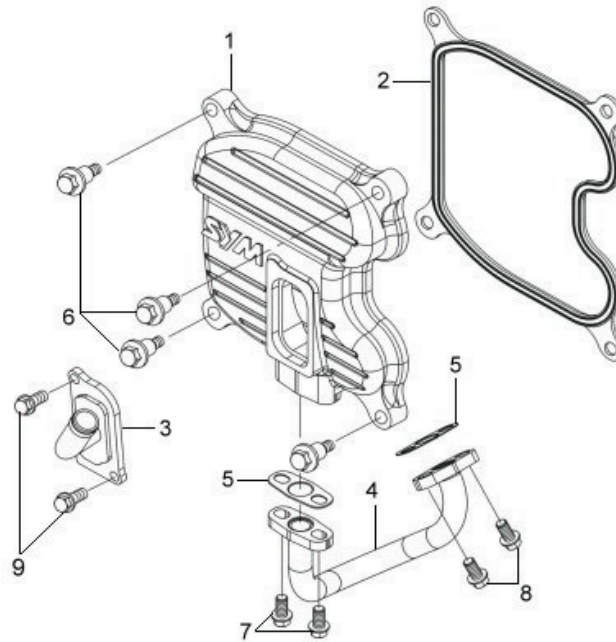


F12
RR. FENDER ASSY



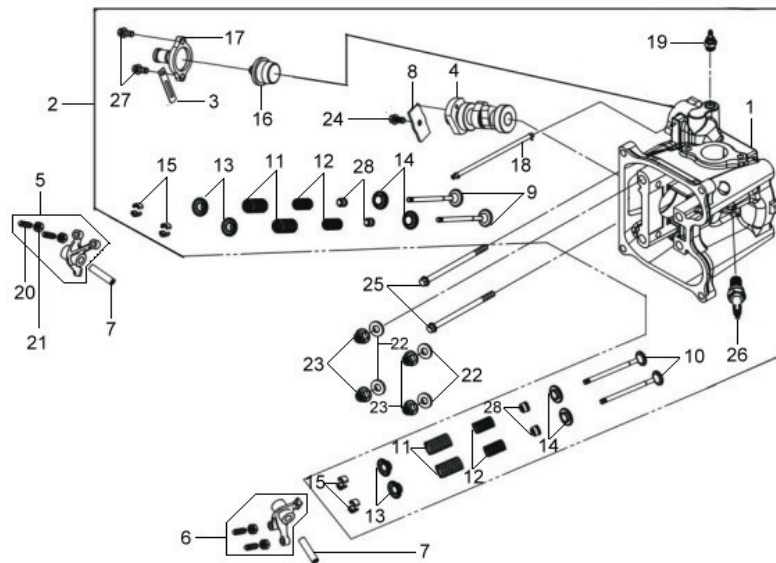
RV250-FRAME GROUP 2

F13 FUEL TANK ASSY	F14 WIRE HARNESS & ELECTRIC PART	F15 MAIN STAND & FR. COVER STAY
F16 PILLION STEP	F17 FRAME BODY	F18 MUFFLER ASSY
F19 AIRCLEANER ASSY		



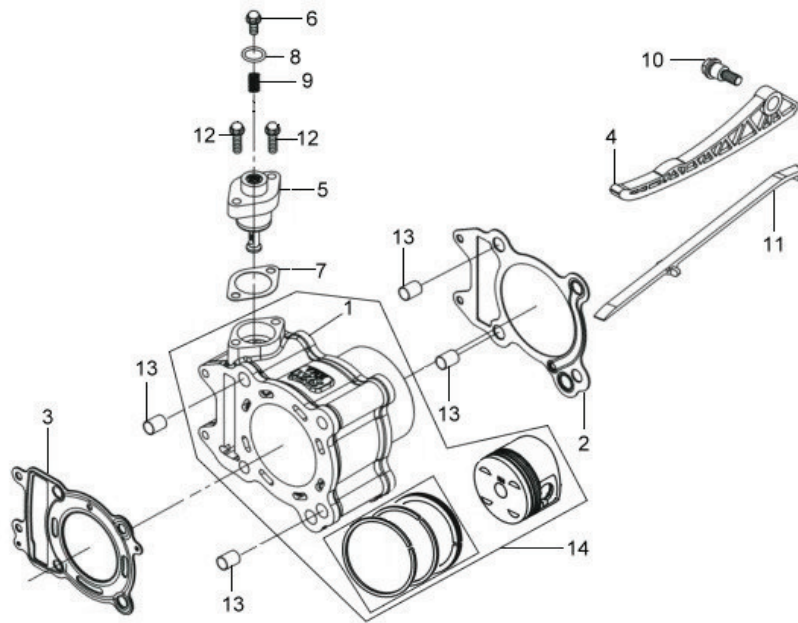
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-3001	CYLINDER HEAD COVER	1		
2 8240-3107	HEAD COVER PACKING	1		
3 8213-3003	REED VALVE COMP.	1		
4 8213-4001	AIR PIPE COMP.	1		
5 8240-3109	AIR PIPE GASKET	2		
6 8200-3190	HEAD COVER BOLT	4		
7 8200-4112	SH. FLANGE BOLT 6*14	2		
8 8100-0161	SH. FLANGE BOLT 6*16	2		
9 8100-0161	FLANGE BOLT SH 6X16	2		



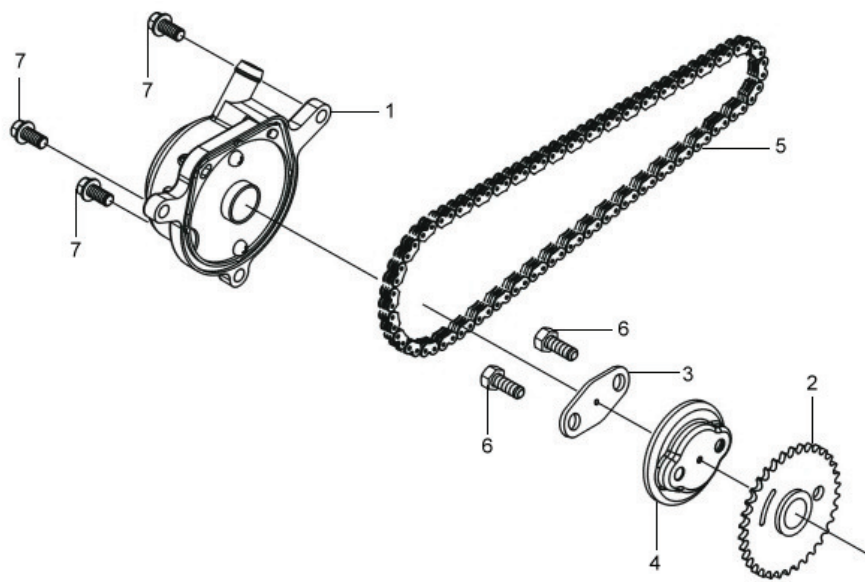
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8213-4002	CYLINDER HEAD COMP.	1		
2	8213-4003	CYLINDER HEAD ASSY.	1		
3	8213-3041	CLAMP	1		
4	8213-4004	CAM SHAFT COMP.	1		
5	8213-4005	IN. VALVE ROCKER ARM ASSY.	1		
6	8213-4006	EX. VALVE ROCKER ARM ASSY.	1		
7	8213-3010	ROCKER ARM SHAFT	2		
8	8213-3011	CAM SHAFT SETTING PLATE	1		
9	8213-3012	IN. VALVE	2		
10	8213-3013	EX. VALVE	2		
11	8257-3011	VALVE OUTER SPG.	4		
12	8257-3012	VALVE INNER SPG.	4		
13	8213-3014	VALVE SPRING RETAINER	4		
13	8213-3014	VALVE SPRING RETAINER	4	substitute	Y
14	8213-3015	VALVE SPRING SEAT	4		
15	8213-0009	VALVE COTTER SET	1		
16	8213-3017	THERMOSTAT ASSY.	1		
17	8213-3018	THERMOSTAT COVER	1		
18	8217-4001	THERMOSTAT TUBE ASSY.	1		
19	8213-0019	THERMO UNIT ASS'Y	1		
20	8200-3405	TAPPET ADJUSTING SCREW	4		
21	8200-0291	TAPPET ADJUSTING SCREW NUT	4		
22	8200-3509	SEALING WASHER 10.5MM	4		
23	8100-0212	FLANGE NUT 10mm	4		
24	8200-4113	SH. FLANGE BOLT 6*14	1		
25	8200-3115	SH. FLANGE BOLT 6*90	2		
26	8213-0012	SPARK PLUG(CR8E)	1		
27	8200-0164	SH. FLANGE BOLT 6*16	2		
28	8213-1002	VALVE STEM SEAL	4		



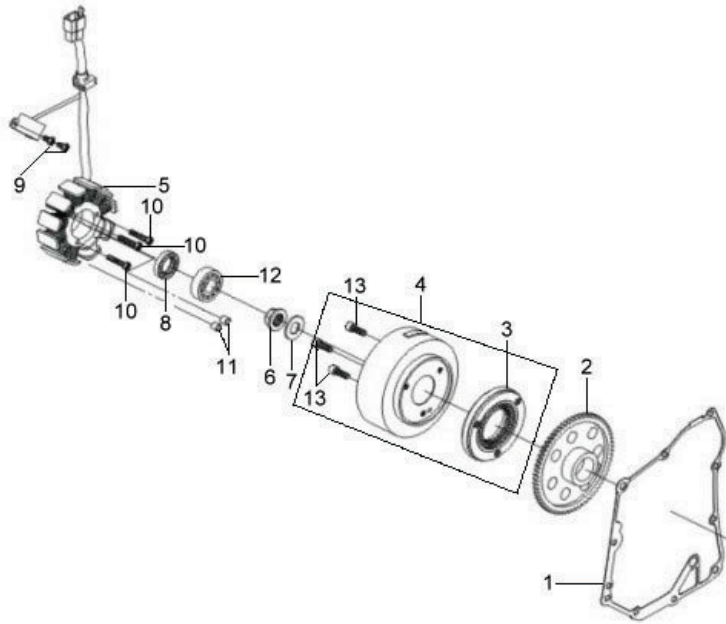
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-3019	CYLINDER COMP	1		
2 8240-3105	CYLINDER GASKET	1		
3 8240-3106	CYLINDER HEAD GASKET	1		
4 8213-3021	CAM CHAIN TENSIONER	1		
5 8213-3022	TENSIONER LIFTER ASSY.	1		
6 8200-3191	ADJUSTER BOLT	1		
7 8240-3108	TENSIONER LIFTER GASKET	1		
8 8200-3606	O-RING	1		
9 8257-3013	ADJUSTER SPRING	1		
10 8213-0035	CAM CHAIN TENSIONER PIVOT	1		
11 8213-3023	CAM CHAIN GUIDE	1		
12 8200-0167	FLANGE SHF BOLT 6*22	2		
13 8200-3301	DOWEL PIN 12*20	4		
14 8213-3020	CYLINDER ASSY	1		



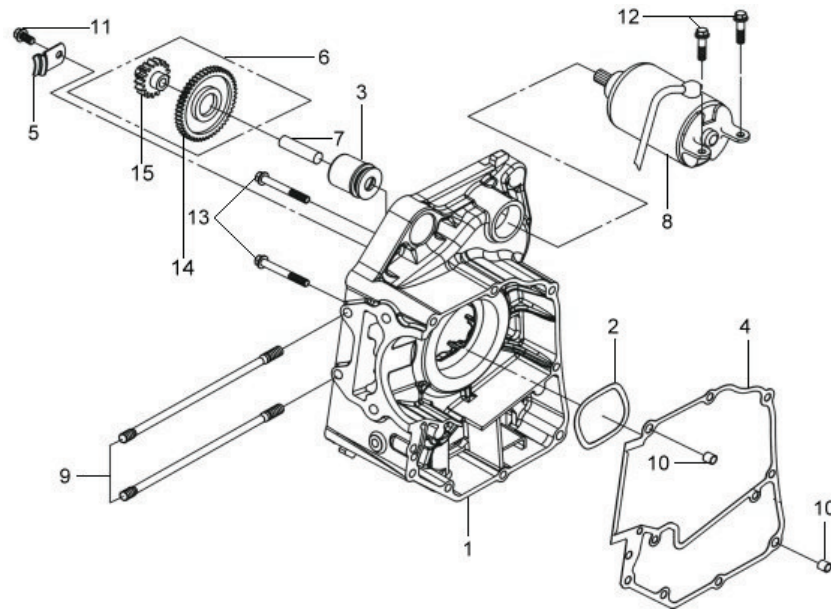
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8213-4007	CYL. HEAD SIDE COVER ASSY.	1		
2	8223-0001	CAM SPROCKET	1		
3	8200-0590	CAM SPROCKET WASHER	1		
4	8213-0029	CENTRIFUGAL DISK	1		
5	8231-3012	CAM CHAIN 100L	1		
6	8200-0196	LOCK BOLT 6mm	2		
7	8100-0162	FLANGE BOLT ,SH 6*18	3		



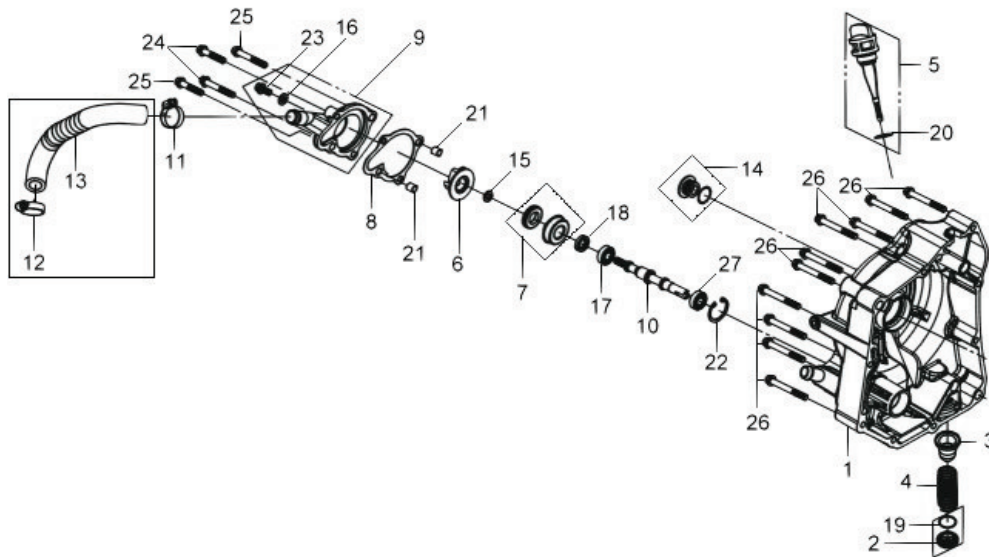
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-4008	R. COVER GASKET	1		
2 8213-3064	STARTING CLUTCH GEAR COMP.	1		
3 8213-3065	ONE WAY CLUTCH ASSY.	1		
4 8213-4009	FLYWHEEL ASSY	1		
5 8213-4010	STATOR COMP.	1		
6 8200-0214	FLANGE NUT 14MM	1		
7 8200-0551	THRUST WASHER 14*2*2	1		
8 8200-3701	OIL SEAL TC12*22*5	1		
9 8200-0403	PAN SCREW 5*16mm	2		
10 8100-0167	SH. FLANGE BOLT 6*40mm	3		
11 8200-0304	DOWEL PIN 8*14	2		
12 8222-3015	RADIAL BALL BRG.	1		
13 8200-4120	SOCKET BOLT 8X20	3		



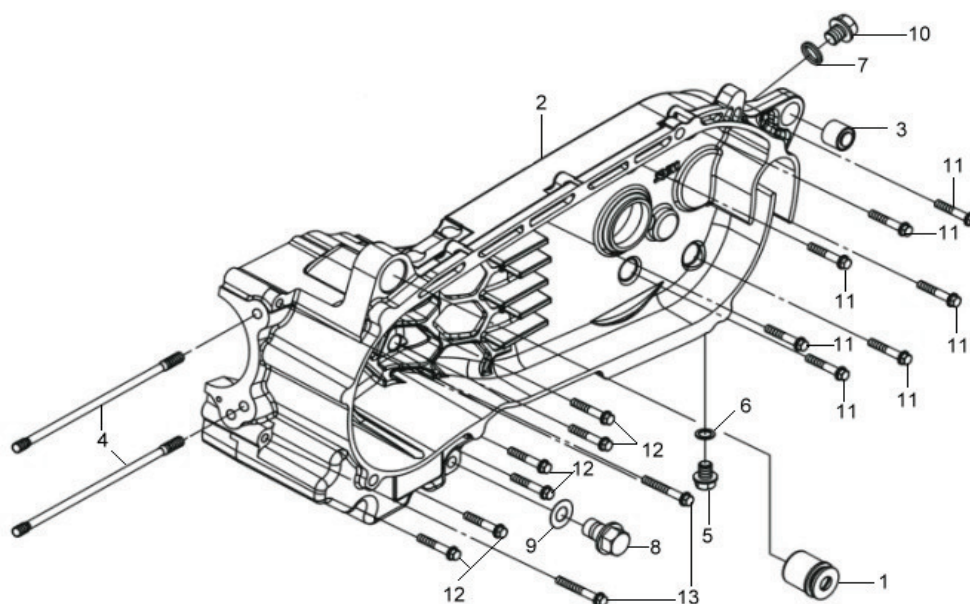
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8213-4011	R. CRANK CASE COMP.	1		
2	8213-3121	WAVE WASHER	1		
3	8213-4012	ENGINE HANGER BUSH ASSY.	1		
4	8240-4001	CRANK CASE GASKET	1		
5	8213-3036	CAM CHAIN SETTING PLATE	1		
6	8213-4013	STAR. REDUCTION GEAR COMP.	1		
7	8213-4014	STA. REDUCTION GEAR SHAFT	1		
8	8213-4015	START MOTOR ASSY	1		
9	8200-3192	CYLINDER STUD BOLT A	2		
10	8200-0304	DOWEL PIN 8*14	2		
11	8200-3110	SH. FLANGE BOLT 6*10	1		
12	8100-0164	FLANGE BOLT SH 6*22	2		
13	8200-0175	FLANGE BOLT ,SH 6*55	2		
14	8213-4016	STARTER REDUCTION GEAR A	1		
15	8213-4017	STARTER REDUCTION GEAR B	1		



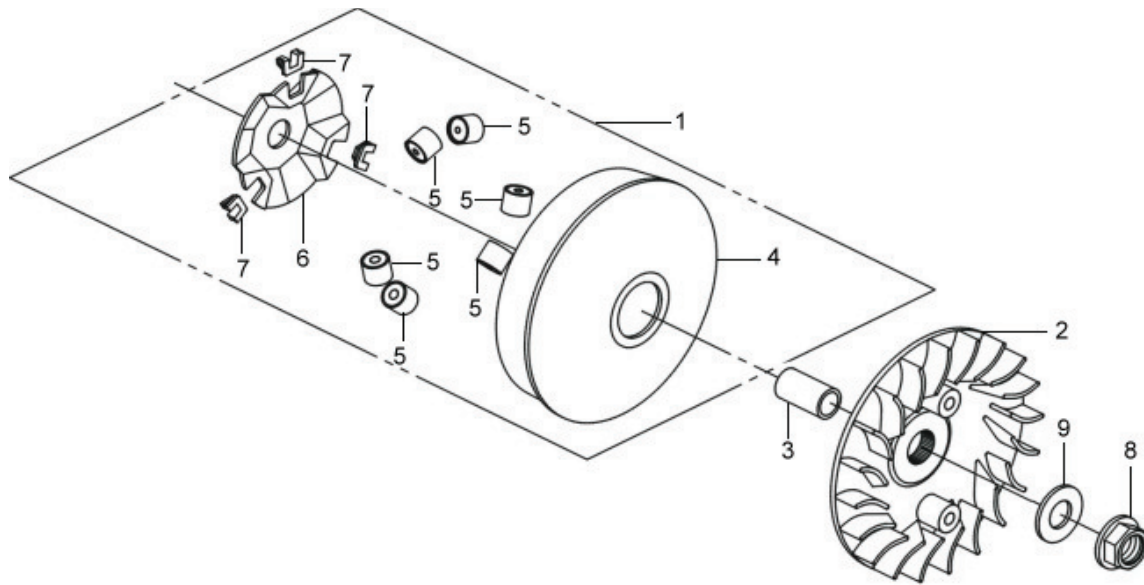
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 11330-HMA-000	R. CASE COVER COMP.	1		
2 8213-0040	TAPPET ADJUSTING HOLE CAP ASSY	1		
3 8213-0041	OIL FILLTER SCREEN	1		
4 8257-0011	OIL FILLTER SCREEN SPG.	1		
5 8213-0042	OIL LEVEL GAUGE ASS'Y	1		
6 8213-0050	WATER PUMP IMPELLER	1		
7 8213-3043	MECHANICAL SEAL	1		
8 8240-3110	WATER PUMP GASKET	1		
9 8213-4018	WATER PUMP COVER ASSY.	1		
10 8213-3044	WATER PUMP SHAFT	1		
11 8213-3046	CLAMP A WATER HOSE	2		
12 8240-4002	WATER HOSE ASSY.	1		
13 8240-0010	LH. WATER HOSE GUARD WIRE	1		
14 8213-0047	A.C.G. CAP ASSY 14MM	1		
15 8213-3501	WASHER 7.2*13*1.2	1		
16 8200-0513	WASHER A 6MM	1		
17 8222-0001	RADIAL BALL BRG6901	1		
18 8213-0048	OIL SEAL 12*20*5	1		
19 8213-0049	O-RING 30.8MM	1		
20 8200-3601	O-RING 18*3	1		
20 8200-3601	O-RING 18*3	1		Y
21 8200-0304	DOWEL PIN 8*14	2		
22 8200-0302	CIR CLIP IN 26	1		
23 8200-4110	SH. FLANGE BOLT 6*10	1		
24 8100-0164	FLANGE BOLT SH 6*22	2		
25 8100-0166	SH FLANGE BOLT 6*32	2		
26 8100-0168	FLANGE BOLT ,SH 6*45	10		
27 8222-0002	BALL BEARING 6000	1		



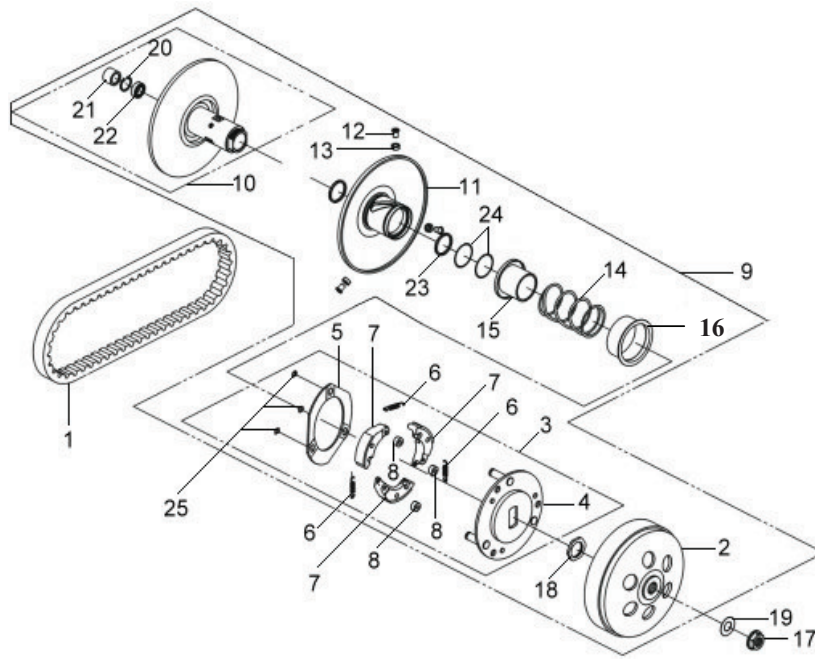
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-4012	ENGINE HANGER BUSH ASSY.	1		
2 8213-4020	L. CRANK CASE COMP.	1		
3 8213-0090	RR. CUSH. UN. RUBBER BUSH	1		
3 8213-0090	RR. CUSH. UN. RUBBER BUSH	1		Y
4 8200-3193	CYLINDER STUD BOLT B	2		
5 8200-0182	SPECIAL BOLT 8MM	1		
5 8200-0182	SPECIAL BOLT 8MM	1		Y
6 8200-0511	WASHER 8MM	1		
7 8200-0571	PLAIN 10.2mm WASHER	1		
8 8200-0193	DRAIN PLUG BOLT 12MM	1		
9 8200-0591	PLUG DRAIN WASHER 12mm	1		
10 8200-0151	FLANGE BOLT 10*12mm	1		
11 8200-4108	FLANGE BOLT M8*50	7		
12 8200-3112	SH. FLANGE BOLT 6*50mm	6		
13 8200-3113	FLANGE BOLT SH 6*70	2		



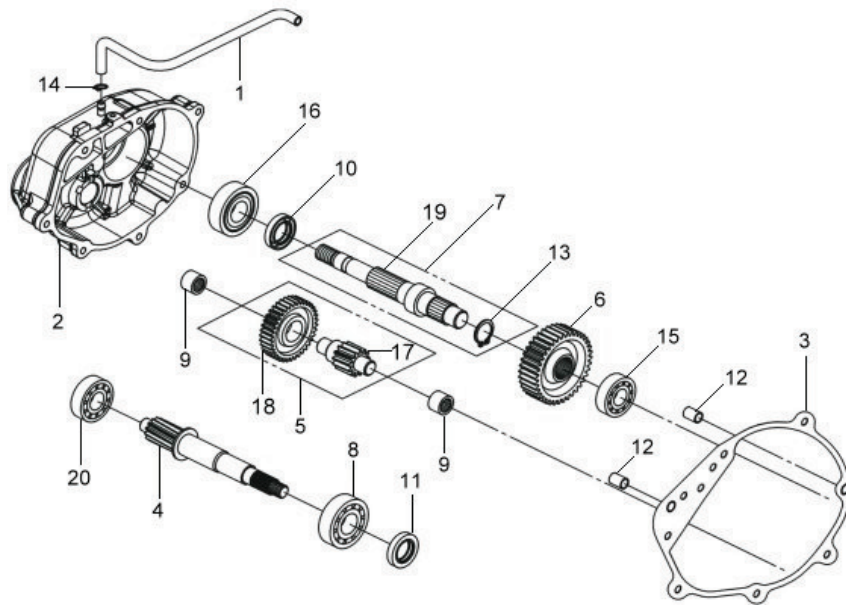
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-4021	MOVABLE DRIVE FACE ASSY.	1		
2 8213-3053	DRIVE FACE	1		
3 8213-3051	DRIVE FACE BOSS	1		
4 8213-3050	MOVABLE DRIVE FACE COMP.	1		
5 8213-4022	WEIGHT ROLLER COMP.	1		
6 8213-3048	RAMP PLATE	1		
7 8213-3047	SLIDE PIECE	1		
8 8200-0214	FLANGE NUT 14MM	1		
9 8200-0551	THRUST WASHER 14*2*2	1		



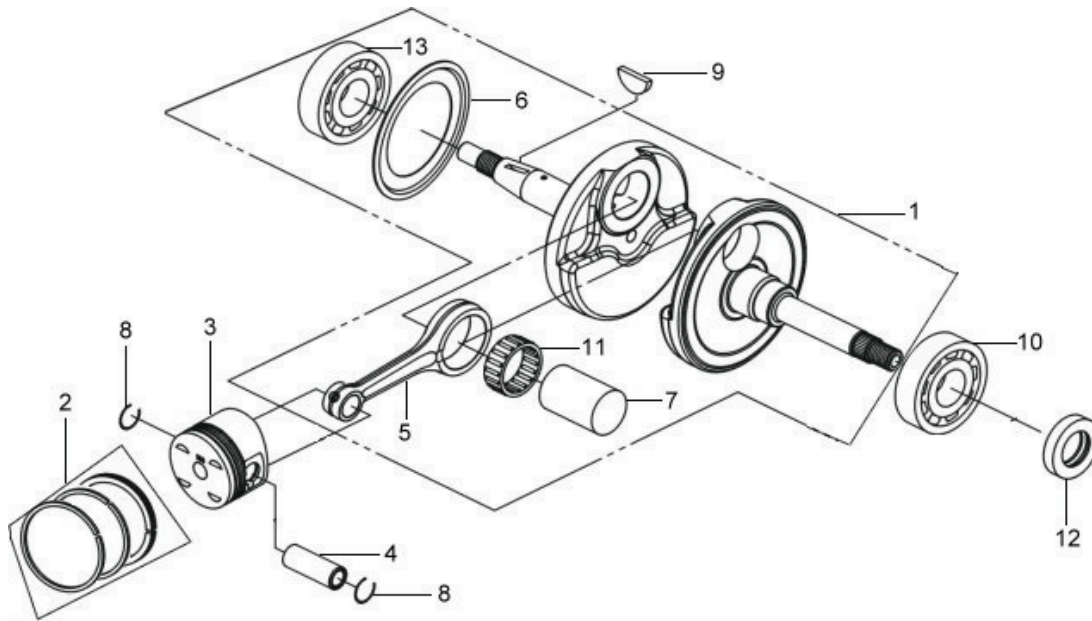
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8238-4000	DRIVE BELT	1		
2	8213-3096	CLUTCH OUTER	1		
3	8213-4023	DRIVE PLATE ASSY.	1		
4	8213-3098	DRIVE PLATE COMP.	1		
5	8213-3099	CLUTCH SIDE PLATE	1		
6	8257-3017	CLUTCH SPRING	3		
7	8213-4024	CLUTCH WEIGHT	1		
8	8213-3101	CLUTCH DAMPER RUBBER	3		
9	8213-4025	DRIVEN PULLEY ASSY.	1		
10	8213-3103	DRIVEN FACE ASSY.	1		
11	8213-3105	MOVABLE DRIVEN FACE COMP.	1		
12	8213-3106	ROLLER GUIDE PIN	3		
13	8213-3107	GUIDE ROLLER	3		
14	8257-3018	DRIVEN FACE SPRING	1		
15	8213-3108	SEAL COLLAR	1		
16	8213-3109	SPRING COLLAR	1		
17	8200-0214	FLANGE NUT 14MM	1		
18	8200-3293	SPECIAL NUT 36MM	1		
19	8200-0551	THRUST WASHER 14*2*2	1		
20	8200-3803	IN. CIRCLIP	1		
21	8222-3013	NEEDLE BEARING HKS25*32*14	1		
22	8222-3021	RADIAL BALL BRG. 6903LU	1		
23	8200-3706	OIL SEAL TC41*48*4	2		
24	8200-3604	O-RING 47*2.0	2		
25	8200-3901	E-RING 8	3		



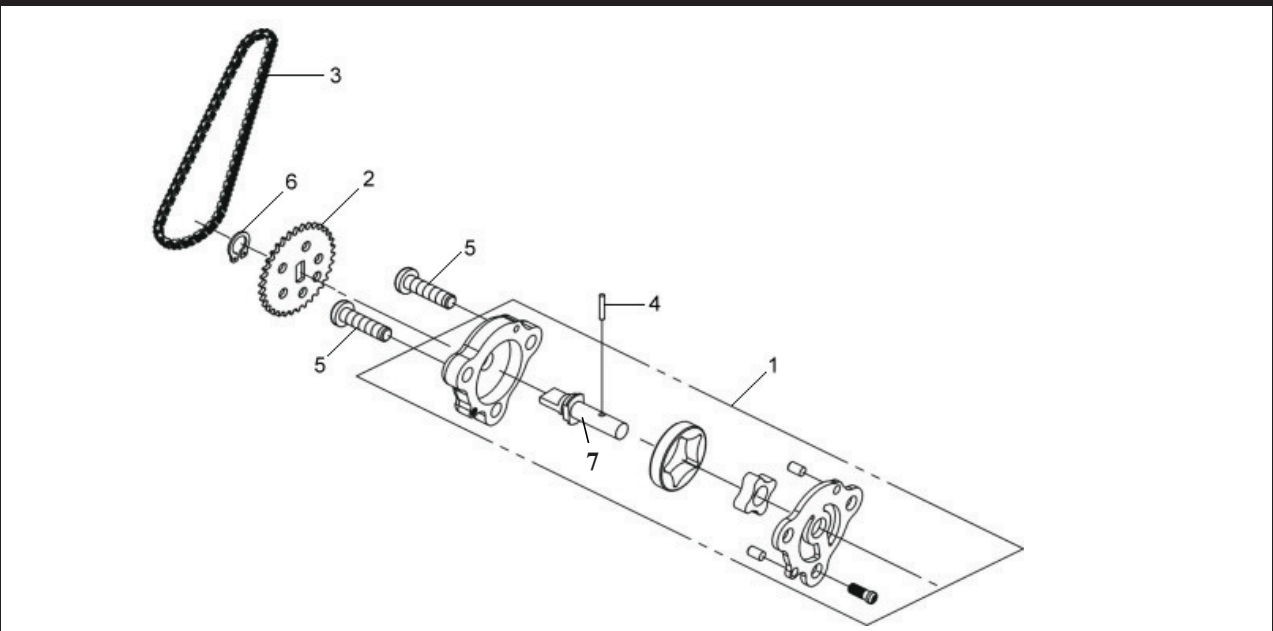
Pictures reference only

PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE	
1 8217-4002	MISSION BREATHER TUBE	1		
2 8213-4026	MISSION CASE	1		
3 8213-4027	MISSION CASE GASKET	1		
4 8213-4028	DRIVE SHAFT	1		
5 8213-4029	COUNTER SHAFT COMP.	1		
6 8213-4030	FINAL GEAR	1		
7 8213-4031	FINAL SHAFT ASSY.	1		
8 8222-4001	RADIAL BALL BRG. CSB205 JR2C3	1		
9 8222-4002	NEEDLE BRG. HK1516	2		
10 8200-4701	OIL SEAL TC34*52*5	1		
11 8200-3703	OIL SEAL TC25*40*7	1		
12 8200-0304	DOWEL PIN 8*14	2		
13 8200-3801	EX. CIRCLIP 25MM	1		
14 8217-4003	BREATHER TUBE CLIP B8	1		
15 8222-3016	RADIAL BALL BEARING 6204	1		
16 8222-3018	RADIAL BALL BEARING 6205LLU	1		
17 8213-4032	COUNTER SHAFT	1		
18 8213-4033	COUNTER GEAR	1		
19 8213-4034	FINAL SHAFT	1		
20 8222-4001	RADIAL BALL BEARING 6302	1		



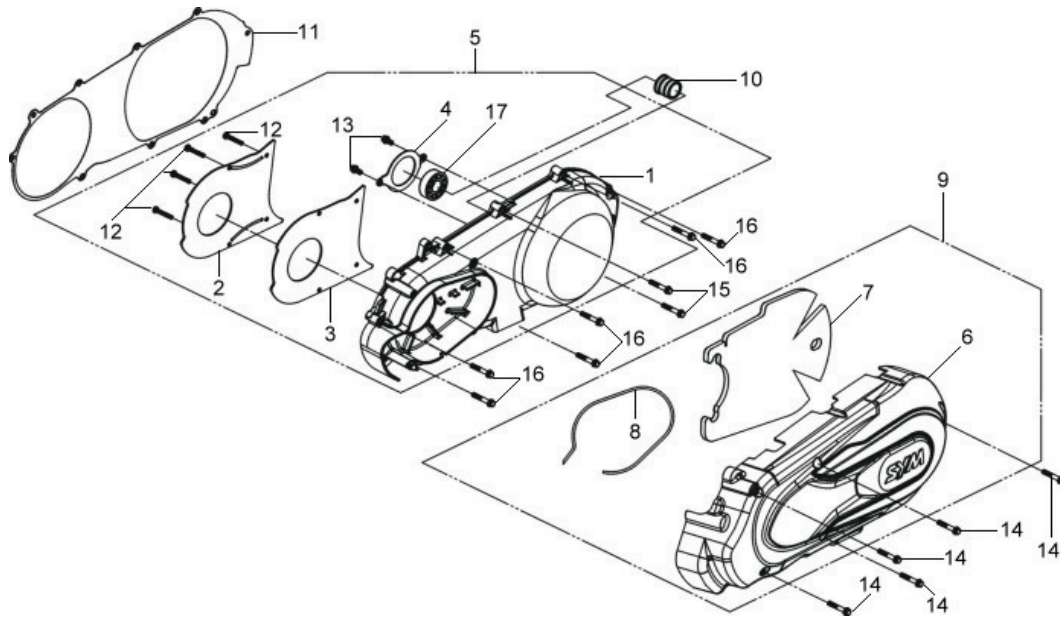
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-4035	CRANK SHAFT COMP	1		
2 8213-3055	PISTON RING SET	1		
3 8213-4036	PISTON	1		
4 8213-3057	PISTON PIN	1		
5 8213-4037	CONNECTING ROD	1		
6 8213-3067	R CRANK SIDE PLATE	1		
7 8213-3062	CRANK PIN	1		
8 8213-3063	PISTON PIN CLIP 17MM	2		
9 8213-0095	WOODRUFF KEY 25*14*4	1		
10 8222-4002	RADIAL BALL BRG. TMB306	1		
11 8222-4003	CONN. ROD BRG. PK32*41*17.8	1		
12 8200-3704	OIL SEAL TC27*42*7	1		
13 8222-3017	RADIAL BALL BRG. 6207	1		



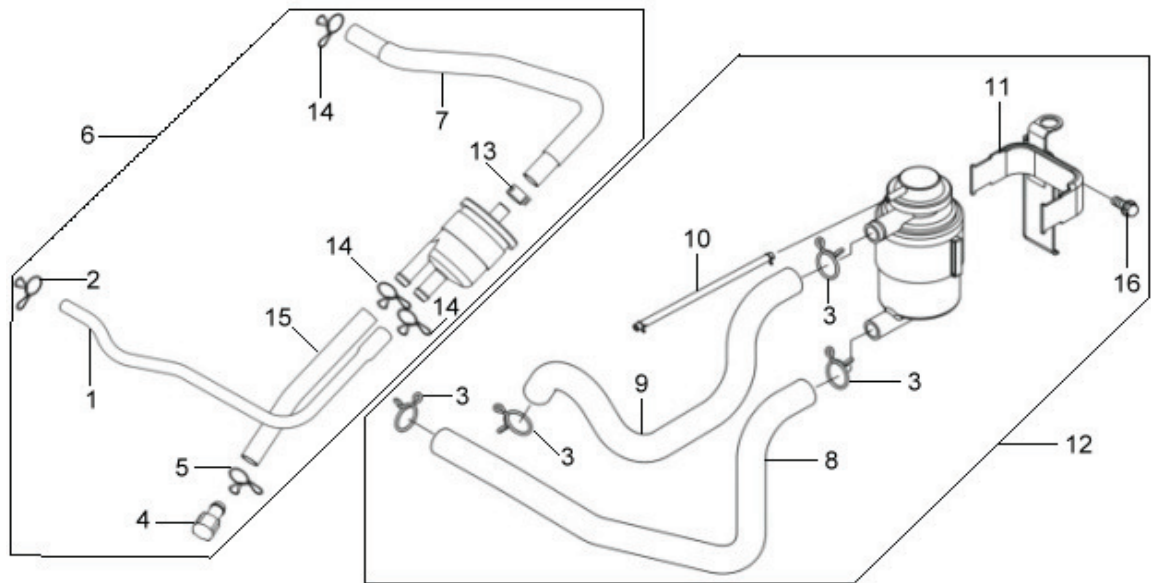
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8213-3090	OIL PUMP ASSY.	1		
2	8223-3002	OIL PUMPDRIVEN SPROCKET	1		
3	8231-3011	OIL PUMP CHAIN 48L	1		
4	8200-3605	ROLLER 2.5*11.8	1		
5	8200-3402	PAN SCREW 6*25	1		
6	8200-0801	EXTERNAL CIRCLIP 10	1		
7	8213-4038	OIL PUMP SHAFT	1		



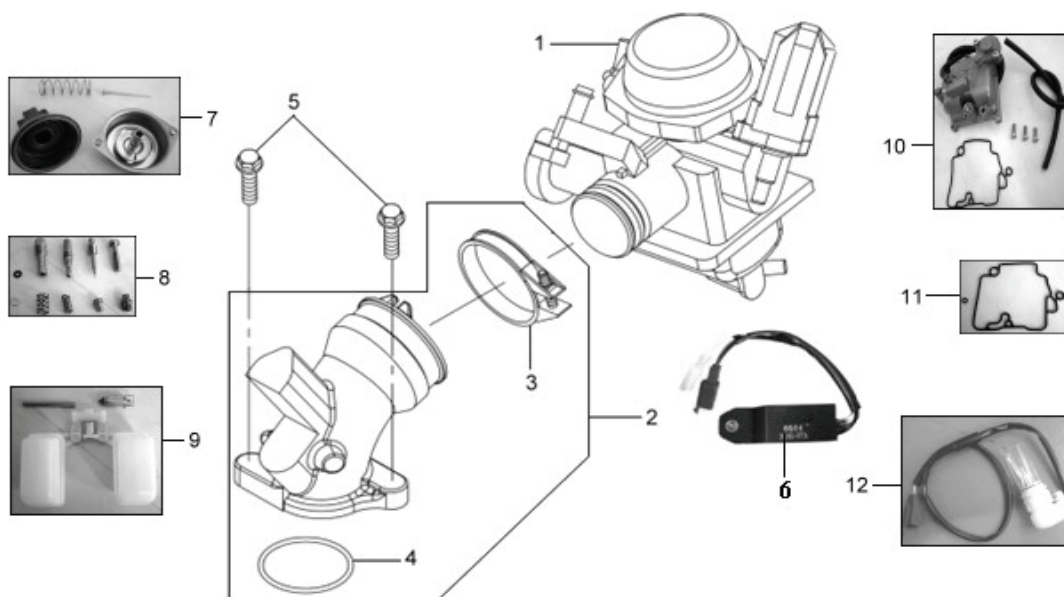
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-4039	L. CRANK CASE COVER	1		
2 8213-4040	L. COVER PLATE	1		
3 8240-1000	L. COVER PLATE GASKET	1		
4 8213-3026	L. BEARING SETTING PLATE	1		
5 8213-4041	L. CRANK CASE COVER ASSY.	1		
6 8213-4042	L OUTER COVER BK-001U/S-421S	1		
7 8213-4043	L. OUTER COVER SPONGE	1		
8 8213-4044	L. OUTER COVER SEAL	1		
9 8213-4045	L OUTER COVER ASSY. BK-001U/S-421S	1		
10 8213-3029	BERING STAY COLLAR ASSY.	1		
11 8240-4003	L. COVER GASKET	1		
12 8200-3401	PAN SCREW 5*12mm	4		
13 8100-0160	SH. FLANGE BOLT 6*12	1		
14 8200-4114	SH. FLANGE BOLT 6*18	5		
15 8200-4115	SH. FLANGE BOLT 6*30mm	2		
16 8200-3111	SH. FLANGE BOLT 6*35mm	6		
17 8222-3001	RADIAL BALL BEARING 6006LLU	1		



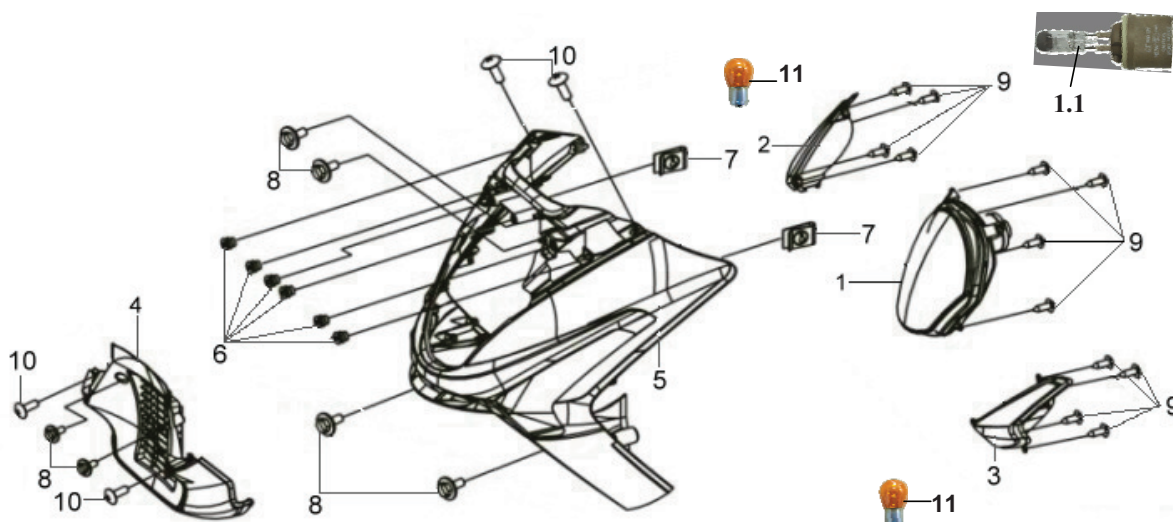
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8217-4004	BREATHER TUBE	1		
2	8213-3033	BRTHR TUBE CLIP	1		
3	8217-4005	BREATHER TUBE CLIP	4		
4	8217-4006	BREATHER TUBE PLUG	1		
5	8217-4007	BREATHER TUBE CLIP	1		
6	8213-4046	BREATHER CHAMBER ASSY.	1		
7	8217-4008	P.C.V./A.C. TUBE	1		
8	8217-4009	A.I.C.V. JOINT TUBE	1		
9	8217-4010	A.I.C.V.-REED VALVE JOINT TUBE	1		
10	8217-4011	AICV-INL. PIPE JOINT TUBE ASSY.	1		
11	8217-4012	A.I.C.V. STAY	1		
12	8213-4047	A.I.C.V. UNIT	1		
13	8217-4013	TUBE CLAMP D11.5	1		
14	8217-4014	TUBE CLIP C12	1		
15	8217-4015	V TUBE 8*12*320	3		
16	8100-0161	SH. FLANGE BOLT 6*16	1		



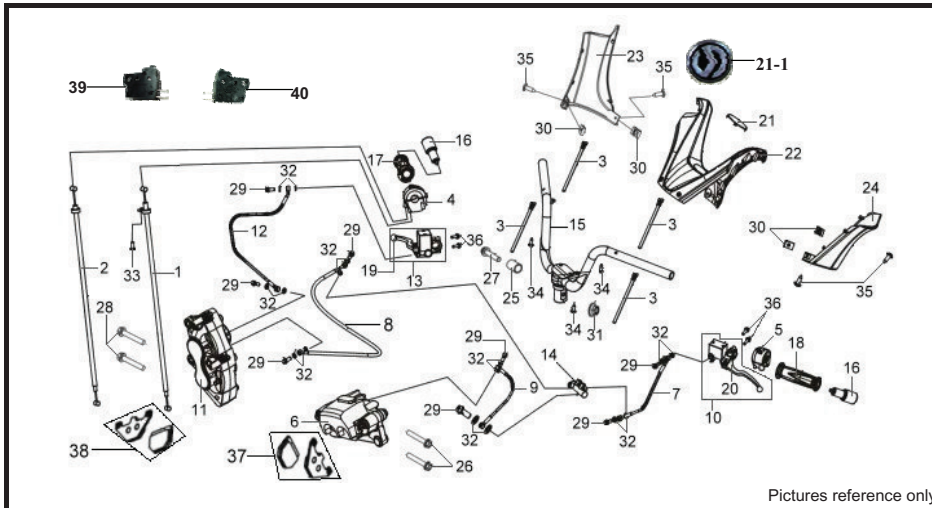
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-4048	CARBURETOR ASSY.	1		
2 8213-4049	IN. PIPE ASSY.	1		
3 8240-4004	INLET PIPE BAND 48	1		
4 8200-3603	O-RING 34*2.0	1		
5 8100-0164	FLANGE BOLT SH 6*22	2		
6 8213-4050	THERMOMETER SWITCH UNIT	1		
7 8213-4051	CARB. NEEDLE FIXING SET.	1		
8 8213-4052	CARB. SCREW FIXING SET.	1		
9 8213-4053	CARB. FLOAT FIXING SET.	1		
10 8213-4054	CARB. F.C.B FIXING SET.	1		
11 8213-4055	CARB. GASKET FIXING SET.	1		



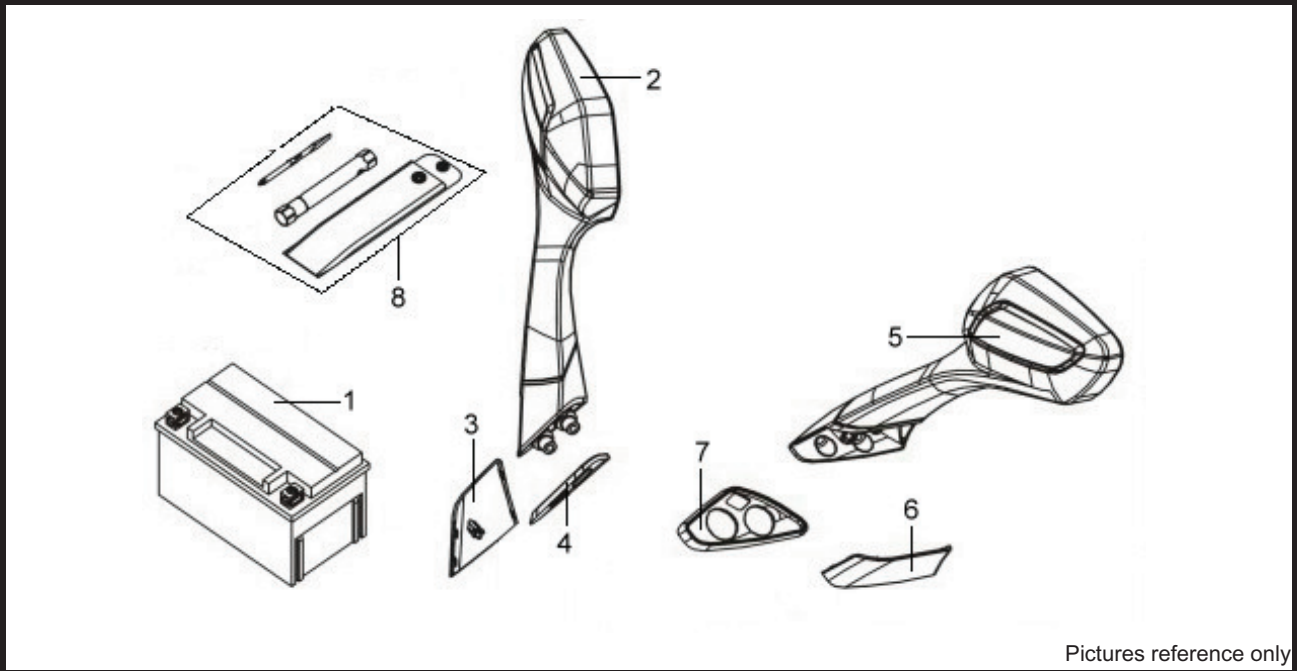
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8209-4001	HEAD LIGHT ASSY.	1		
1.1	8209-4004	HEAD LIGHT BULB H7/55W	2		
2	8209-4002	R FR WINKER & FOGGY LAMP	1		
2.1	8209-4005	FOGGY BULB(27W)	2		
3	8209-4003	L FR WINKER & FOGGY LAMP	1		
4	8280-4001	FR UNDER SPOILER BU-289S-D	1		
4	8280-4002	FR UNDER SPOILER GY-419S-D	1		
4	8280-4003	FR UNDER SPOILER S-421S-D	1		
5	8280-4004	FR COVER BU-289S-D	1		
5	8280-4005	FR COVER GY-419S-D	1		
5	8280-4006	FR COVER S-421S-D	1		
6	8200-4206	GROMMET NUT 5MM	4		
7	8200-4201	SPRING NUT 4MM	2		
8	8100-0605	BOLT WASHER 6X16	4		
9	8100-0415	TAPPING SCREW 5X16	12		
10	8200-0441	TAPPING SCREW 4X12	4		
11	8209-4006	BULB WINKER 12V/21W	2		

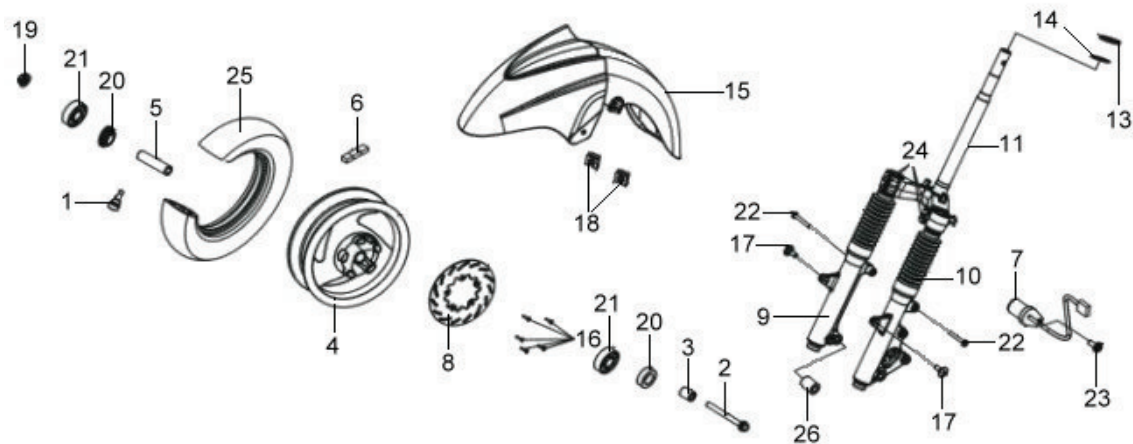


Pictures reference only

PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE	
1 8230-4001	THROT. CABLE A	1		
2 8230-4002	THROT. CABLE B	1		
3 8209-4007	WIRE BAND 200*4.7	4		
4 8209-4008	R HANDLE SW ASSY.	1		
5 8209-4009	L. HANDLE SW ASSY	1		
6 8252-4002	RR. CALIPER ASSY	1		
7 8252-4003	RR BRAKE HOSE A	1		
8 8252-4004	RR BRAKE HOSE B	1		
9 8252-4005	RR BRAKE HOSE C	1		
10 8252-4010	RR. M/C ASSY	1		
11 8252-4001	FR. CALIPER ASSY	1		
12 8252-4011	FR BRAKE HOSE	1		
13 8240-4005	FR. M/C ASSY	1		
14 8240-4006	DELAY VALVE ASSY.	1		
15 8236-4002	STRG. HANDLE COMP	1		
16 8240-4007	HANDLE PIPE WT. ASSY.	2		
17 8252-4012	THROT GRIP COMP	1		
18 8252-4013	L HANDLE GRIP	1		
19 8252-4014	R. HANDLE LEVER	1		
20 8252-4015	L. HANDLE LEVRE	1		
21 8240-4008	UP HANDLE COVER CAP	1		
21-1 8203-4001	S. MARK(30 EMBLEM)	1		
22 8237-4007	UP HANDLE COVER	1		
23 8240-4009	R. HANDLE COVER	1		
24 8240-4010	L. HANDLE COVER	1		
25 8240-4011	HANDLE SET COLLAR	1		
26 8200-4107	FLANGE BOLT 8*45	2		
27 8200-0153	FLG. BOLT 10*50	1		
28 8200-4106	FLANGE BOLT 8X40	2		
29 8200-0197	OIL BOLT 10*22	8		
30 8200-4201	SPRING NUT 4MM	4		
31 8200-0260	FLG. U NUT 10mm	1		
32 8200-0592	OIL BOLT WASHER	16		
33 8100-0422	WASHER SCREW 5X12	1		
34 8200-0441	TAPPING SCREW 4X12	3		
35 8100-0412	TAPPING SCREW 4X12	4		
36 8100-0113	FLANGE BOLT 6X22	4		
37 8252-4007	RR. BRAKE PAD SET	1		
37 8252-4007	RR. BRAKE PAD SET	1	substitute	Y
38 8252-4006	FR. BRAKE PAD SET	1		
39 8209-4010	FR. STOP SW. ASSY(R)	1		
40 8209-4011	RR. STOP SWITCH ASSY(L)	1		

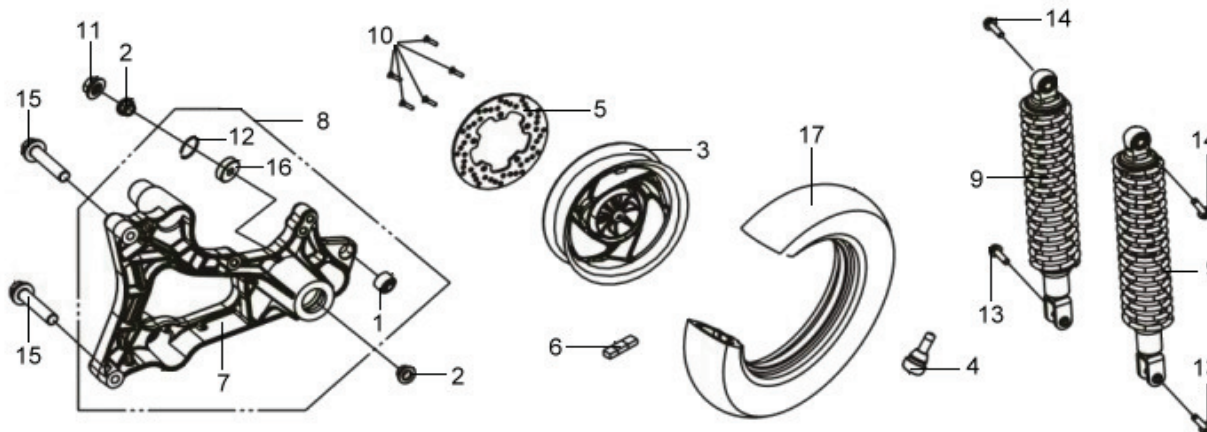


PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8209-4012	BATTERY. ASSY(YTX12-BS)	1		
2	8240-4012	R BACK MIRROR ASSY. BK-001U	1		
3	8240-4013	BASE COVER	1		
4	8240-4014	PAD	1		
5	8240-4015	L BACK MIRROR ASSY. BK-001U	1		
6	8240-4016	BASE COVER	1		
7	8240-4017	PAD	1		
8	8208-0010	TOOL SET	1		



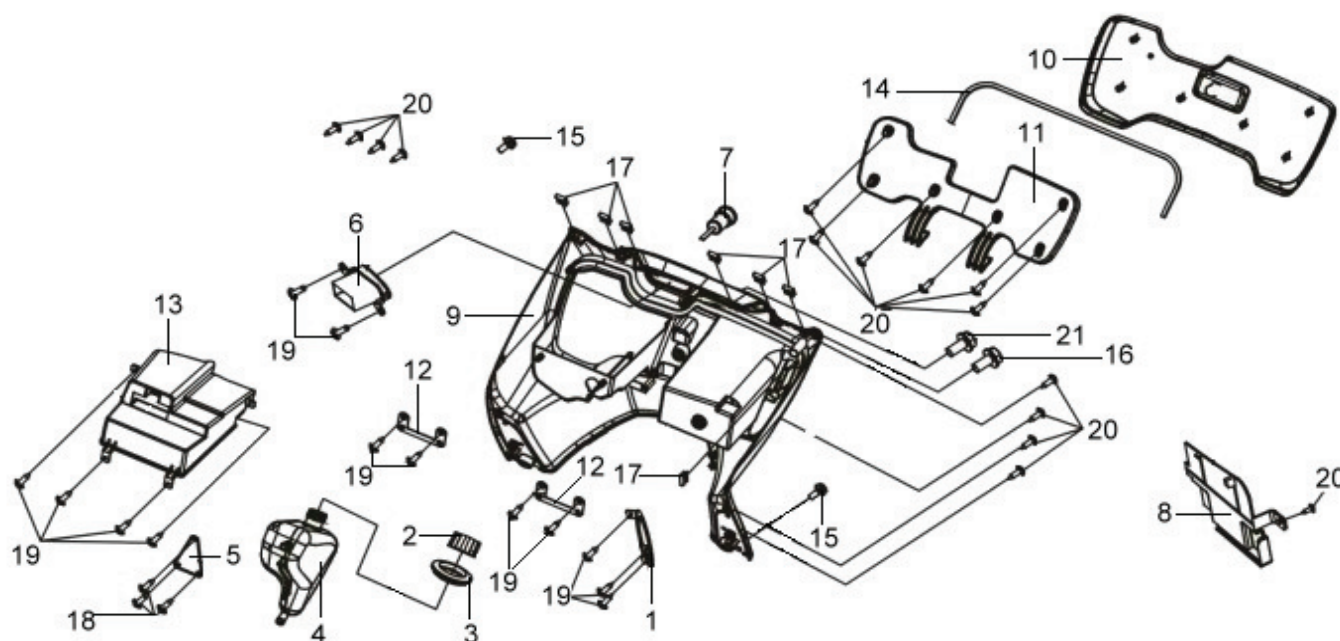
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8240-0016	RIM VALVE	1		
2 8127-8500	FR. WHEEL AXLE	1		
3 8140-8302	COLLAR FR WHEEL SIDE	1		
4 8219-4001	FR. CAST WHEEL COMP	1		
5 8140-4007	FR. AXLE DIST COLLAR	1		
6 8240-4018	BALANCE WEIGHT	1		
7 8209-4013	SPDMT. SENSOR ASSY	1		
8 8252-4008	FR. BRAKE DISK	1		
9 8253-4001	R. FR. CUSHION ASSY	1		
10 8253-4002	L. FR. CUSHION ASSY	1		
11 8234-4001	STRG. STEM COMP	1		
13 8240-4019	STRG. HEAD DUST SEAL	1		
14 8200-0595	STRG. HEAD SEAL WASHER	1		
15 8237-4002	FR FENDER BU-289S-D	1		
15 8237-4003	FR FENDER GY-419S-D	1		
15 8237-4001	FR FENDER S-421S-D	1		
16 8200-0194	FR. DISK BOLT 8*24	5		
17 8200-4407	SPECIAL SCREW 6MM	2		
18 8100-0205	CLIP NUT 6MM	2		
19 8200-0283	SELF-LOCK NUT 12MM	1		
20 8140-9301	DUST SEAL 20*32*5	2		
21 8222-4004	RADIAL BALL BRG. 6201(U)	2		
22 8200-4406	SCREW-WASH 6X45	2		
23 8200-4503	SCREW WASHER 6*16mm	1		
24 8200-0152	BOLT, FLANGE 10*40	4		
25 8216-4001	FR TIRE ASSY. (110/90-13 56P)	1		
26 8240-4020	FR. WHEEL R SIDE COLLAR	1		



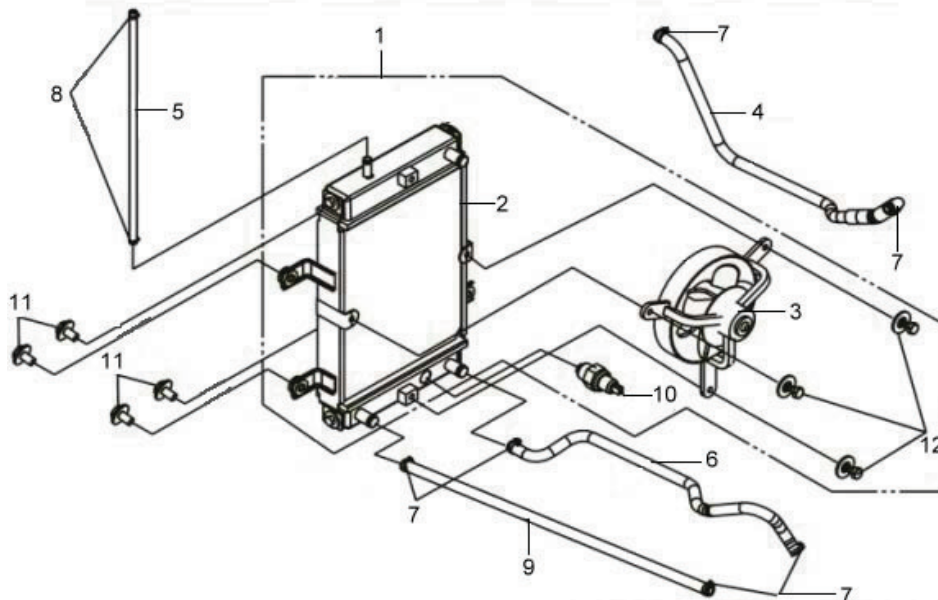
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8213-0090	RR CUSH UN. RUBBER BUSH	1	substitute	Y
1	8213-0090	RR. CUSH. UN. RUBBER BUSH	1		
2	8240-0036	RR. AXLE COLLAR	1		
3	8219-4002	RR. CAST WHEEL COMP	1		
4	8240-0016	RIM VALVE	1		
5	8252-4009	RR. BRAKE DISK	1		
6	8240-4021	BALANCE WEIGHT	1		
8	8253-4003	RR. FORK ASSY	1		
9	8253-4004	RR CUSHION ASSY.	2		
10	8200-0194	FR. DISK BOLT 8*24	5		
11	8100-0218	SELF-LOCK NUT 16MM	1		
12	8213-0103	CIRCLIP, IN 47	1		
13	8200-0134	BOLT FANGE 8X35	2		
14	8200-0152	FLANGE BOLT 10X40	2		
15	8200-4109	FLANGE BOLT 10*60	2		
16	8222-4005	RADIAL BALL BEARING 6303UU	1		
17	8216-4002	TIRE 130-70-13	1		



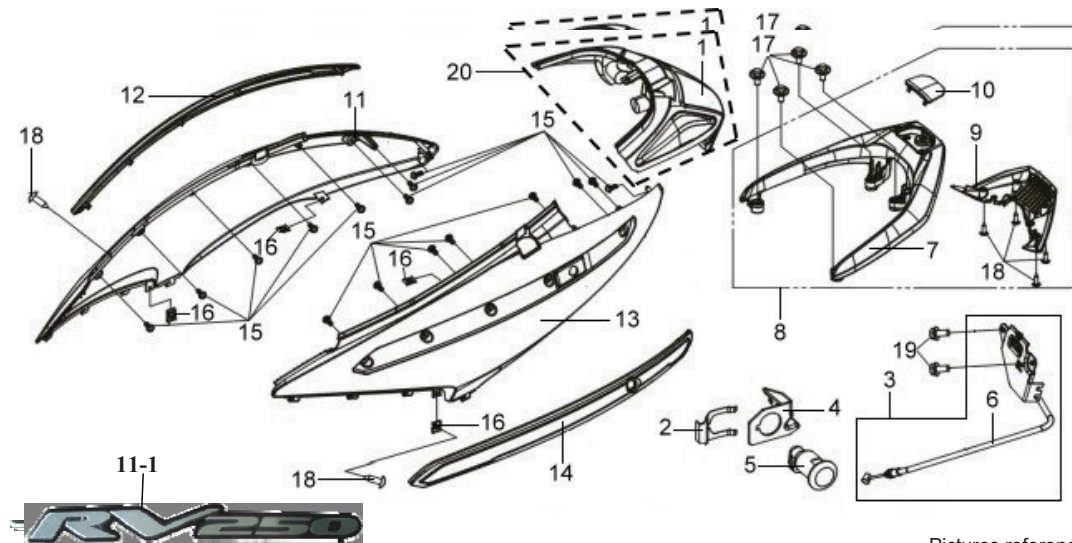
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PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE	
1 8240-4022	FILLER PIPE STAY	3		
2 8140-4023	RESERVE TANK CAP	1		
3 8240-4024	RESERVE TANK TRAY	1		
4 8237-4005	RESERVE TANK	1		
5 8240-4025	RESERVE TANK STAY	1		
6 8209-4014	HAZARD & FOGGY SW COMP	1		
7 8209-4015	DC POWER OUTLET	1		
8 8240-4026	BATTERY COVER	1		
9 8280-4019	INNER BOX	1		
10 8240-4027	INNER BOX LID	1		
11 8240-4028	INNER BOX LID STIFFENER	1		
12 8240-4029	INN. BOX LID HINGE STAY	1		
13 8280-4020	INNER BOX UP CASE	1		
14 8240-4030	INNER BOX SEAL	1		
15 8200-4102	FLANGE BOLT 6*17	2		
16 8200-0190	FLANGE BOLT 6MM	1		
17 8200-4201	SPRING NUT 4MM	6		
18 8100-0415	TAPPING SCREW 5X16	3		
19 8200-0441	TAPPING SCREW 4X12	13		
20 8100-0412	TAPPING SCREW 4X12	15		
21 8200-4103	FLANGE BOLT 6*12	1		



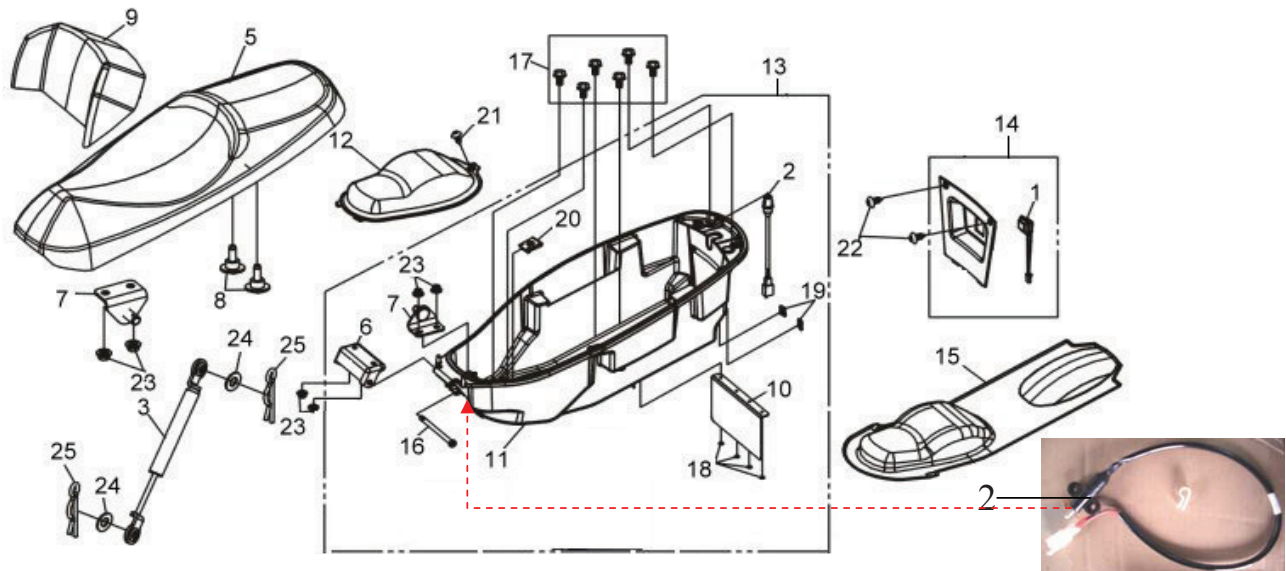
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8240-4031	RADIATOR ASSY.	1	substitute	Y
2	8240-4032	RADIATOR COMP	1		
3	8240-4033	SHROUD ASSY	1		
4	8240-4034	RADIATOR INLET WATER HOSE	1		
5	8240-4035	RES TANK INLET WATER HOSE	1		
6	8240-4036	ENG. INLET WATER HOSE	1		
7	8213-3046	WATER HOSE CLAMP A	6		
8	8213-3046	WATER HOSE CLAMP A	2		
8	8213-3046	WATER HOSE CLAMP A	2		
9	8240-4037	RES TANK OUTER WATER HOSE	1		
10	8209-4016	THERMO. SW	1		
11	8200-4122	WASHER BOLT 6*20	4		
12	8200-4121	WASHER BOLT 6X12	3		



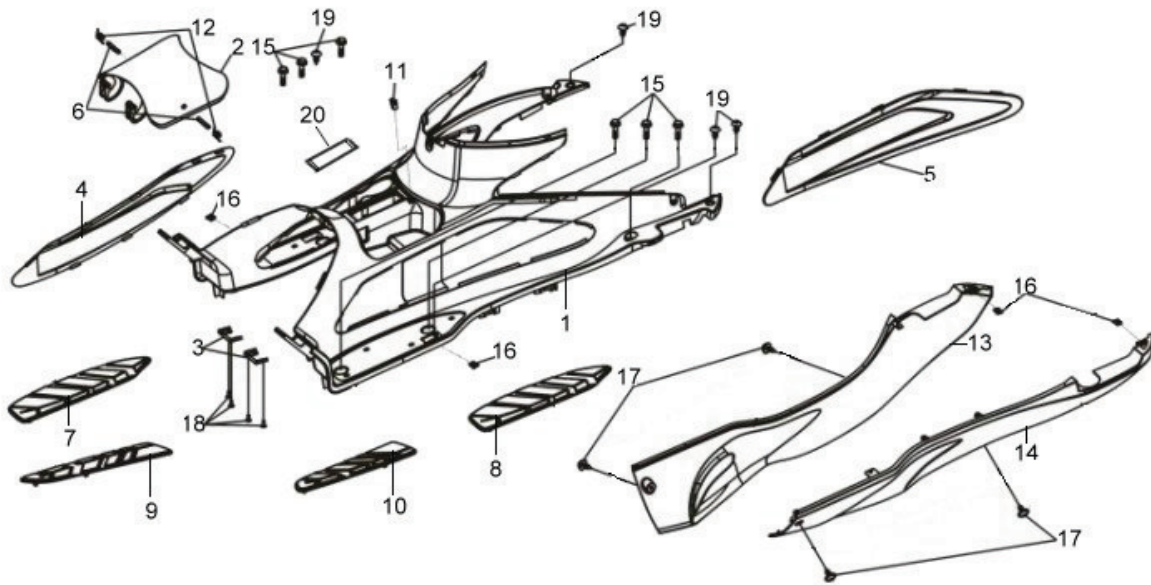
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8209-4019	RR COMB LIGHT LENS	1		
2 8157-8401	LOCK SET KEY SPRING	1		
2 8157-8401	LOCK SET KEY SPRING	1	substitute	Y
3 8240-4039	SEAT CATCH ASSY.	1		
4 8240-4040	SEAT LOCK WASHER	1		
5 8240-4041	SEAT LOCK KEY COMP	1		
6 8209-4018	SEAT LOCK CABLE	1		
7 8250-4004	RR. CARRIER	1		
7 8250-4005	RR. CARRIER	1		
7 8250-4006	RR. CARRIER	1		
8 8250-4007	RR CARRIER ASSY. BU-289S-D	1		
8 8250-4008	RR CARRIER ASSY. GY-419S-D	1		
8 8250-4009	RR CARRIER ASSY. S-421S-D	1		
9 8250-4013	RR. CARRIER COVER	1		
10 8250-4010	RR. CARRIER CAP	1		
10 8250-4011	RR. CARRIER CAP	1		
10 8250-4012	RR. CARRIER CAP	1		
11 8280-4013	R BODY COVER ASSY. BU-289S-D	1		
11 8280-4014	R BODY COVER ASSY. GY-419S-D	1		
11 8280-4015	R BODY COVER ASSY. S-421S-D	1		
11-1 87126-HMB-010	R BODY COVER STRIPE	1		
12 8250-4003	R BODY COVER GARNISH	1		
13 8280-4007	L BODY COVER ASSY. BU-289S-D	1		
13 8280-4008	L BODY COVER ASSY. GY-419S-D	1		
13 8280-4009	L BODY COVER ASSY. S-421S-D	1		
11-1 87126-HMB-010	R BODY COVER STRIPE	1		
14 8250-4002	L BODY COVER GARNISH	1		
15 8200-4101	WASHER SCREW 4X12	10		
16 8200-4201	SPRING NUT 4MM	4		
17 8200-4123	WASHER BOLT 8X12	4		
18 8100-0412	TAPPING SCREW 4X12	6		
19 8100-0106	FLANGE, BOLT 6*12	2		
20 8209-4017	RR COMB. LIGHT ASSY.	1		



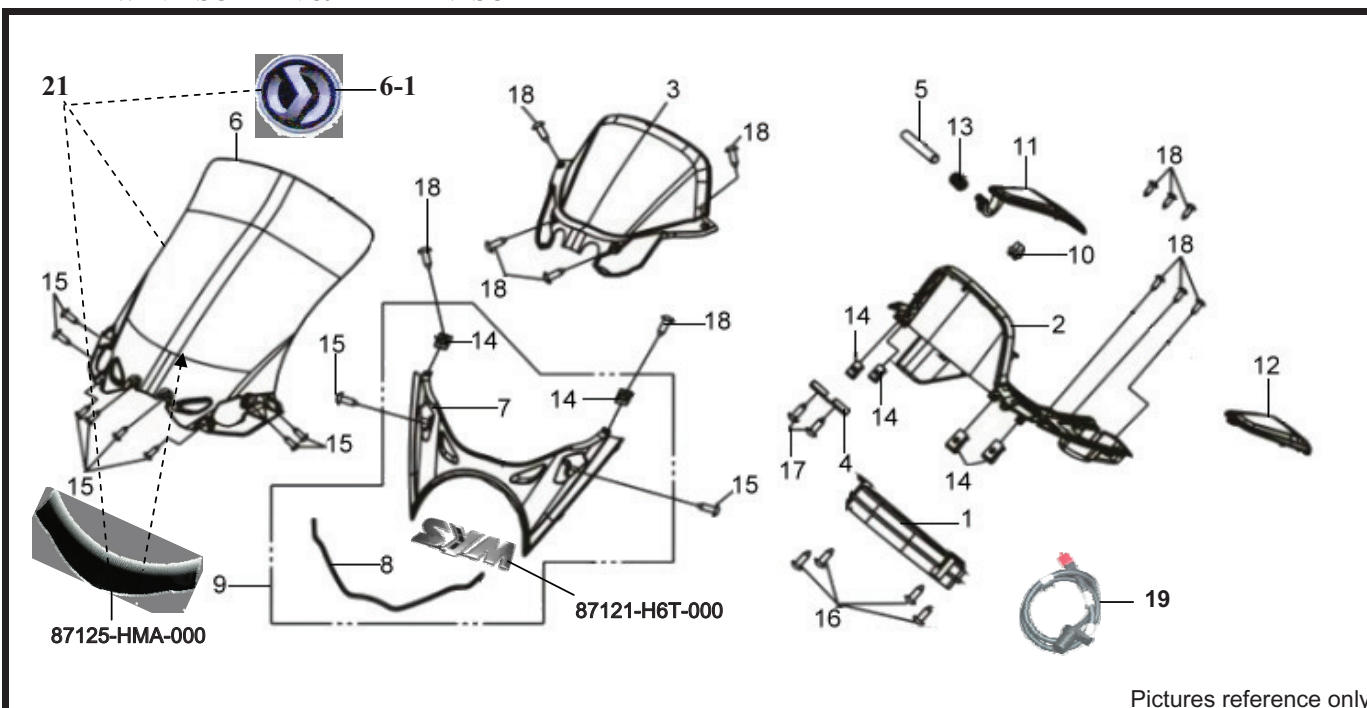
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8209-4020	LUGGAGE BOX LIGHT ASSY	1		
2	8209-4021	SEAT OPEN LAMP SW	1		
3	8240-4042	OPEN STAY	1		
5	8235-4000	DOUBLE SEAT ASSY	1		
6	8240-4043	SEAT HINGE	1		
7	8240-4044	OPEN STAY BRKT.	1		
8	8200-4117	BACK SEAT SET BOLT	1		
9	8280-4021	BACK SEAT ASSY	1		
10	8240-4045	SPLASH GUARD PLATE	1		
11	8299-4001	LUGGAGE BOX	1		
12	8280-4022	MAINT COVER	1		
13	8299-4002	LUGG. BOX ASSY	1		
14	8257-4003	LUGG. BOX RR. COVER ASSY	1		
15	8280-4023	LUGGAGE BOX MAT	1		
16	8240-4046	HINGE PIN	1		
17	8200-0106	FLANGE BOLT 6mm	6		
18	8200-4207	CLIP NUT	4		
19	8200-4201	SPRING NUT 4mm	2		
20	8200-4202	CLIP. NUT 5MM	1		
21	8100-0426	WASH SCREW 5X16	1		
22	8100-0412	TAPPING SCREW 4X12	2		
23	8100-0207	FLANGE NUT 6MM	6		
24	8200-4502	PLAIN WASHER 8MM	2		
25	8200-4901	LOCK PIN 8MM (LATCH PIN)	2		



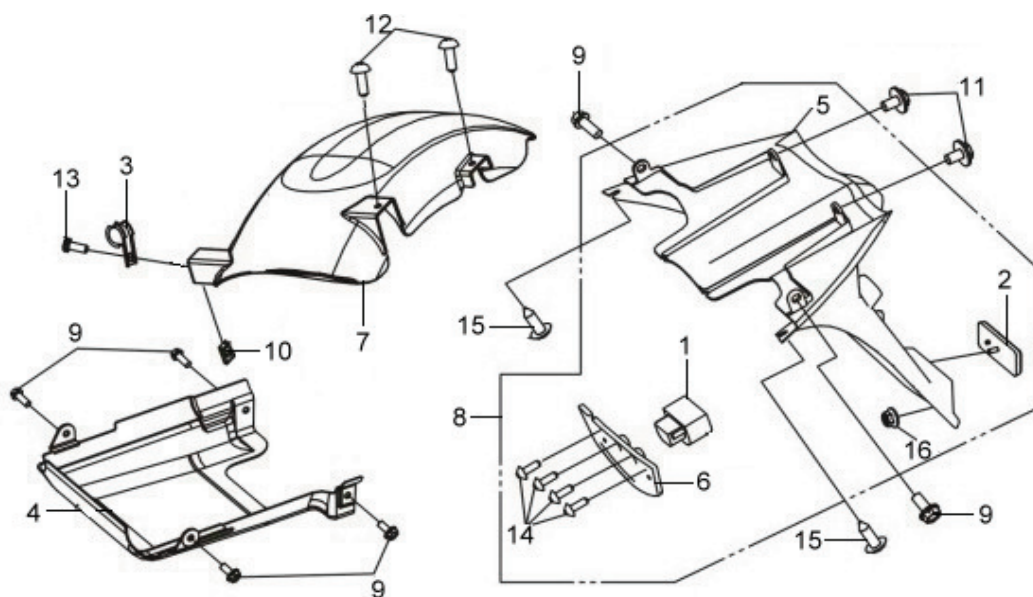
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8280-4024	FLOOR PANEL	1		
2 8280-4025	FLOOR BOX LID	1		
3 8240-4047	FLOOR BOX LID HINGE STAY	1		
4 8240-4048	R FLOOR GARNISH	1		
5 8240-4049	L FLOOR GARNISH	1		
6 8240-4050	LID HINGE PIN	2		
7 8240-4051	R FLOOR MAT A	1		
8 8240-4052	L FLOOR MAT A	1		
9 8240-4053	R FLOOR MAT B	1		
10 8240-4054	L FLOOR MAT B	1		
11 8240-4055	BOX LID LOCK	1		
12 8257-4002	COIN BOX LID SPRING	1		
13 8280-4017	R SIDE COVER BU-289S-D	1		
13 8280-4018	R SIDE COVER GY-419S-D	1		
13 8280-4016	R SIDE COVER S-421S-D	1		
14 8280-4010	L SIDE COVER BU-289S-D	1		
14 8280-4012	L SIDE COVER GY-419S-D	1		
14 8280-4011	L SIDE COVER S-421S-D	1		
15 8200-0106	FLANGE BOLT 6MM	6		
16 8200-4201	SPRING NUT 4MM	4		
17 8100-0426	WASH SCREW 5X16	4		
18 8200-0441	TAPPING SCREW 4X12	4		
19 8100-0412	TAPPING SCREW 4X12	4		
20 8250-4001	FRAME NUMBER LID	1		



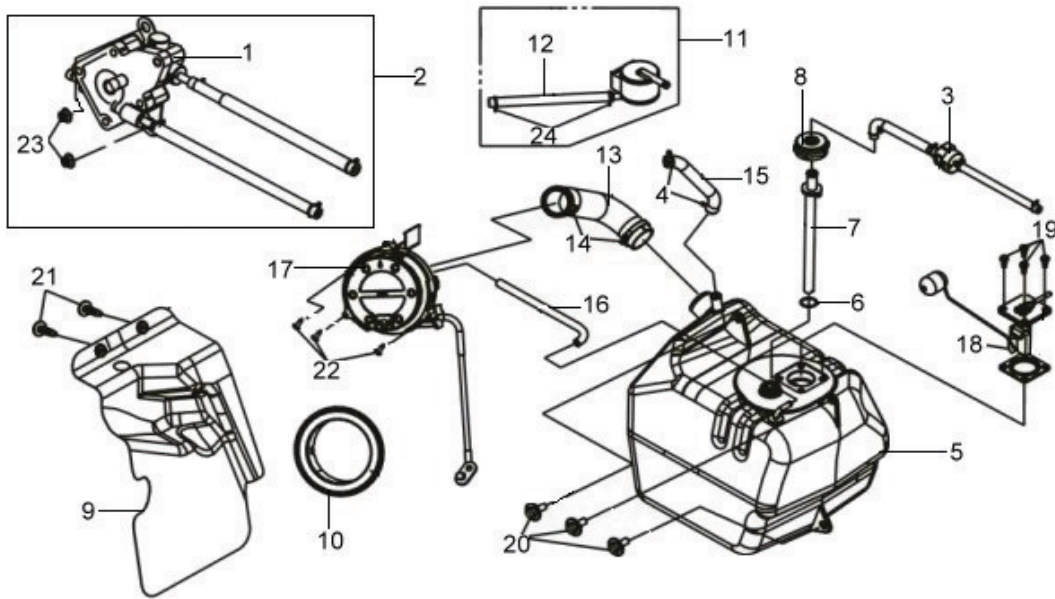
Pictures reference only

PARTS NUMBER	DESCRIPTION	QTY	EFFECTIVE DATE	
1 8209-4022	METER ASSY.	1		
2 8240-4056	METER PANEL	1		
3 8240-4057	METER VISOR	1		
4 8240-4058	FLOOR BOX LID HINGE STAY	1		
5 8240-4059	LID HINGE PIN	1		
6 8280-4026	WIND SCREEN ASSY	1		
6-1 8203-4003	S LOGO 40MM POLY	1		
6-2 8240-4060	WIND SCREEN STRIPE	1		
7 8280-4027	WIND SCREEN GARNISH	1		
8 8280-4028	WIND SCREEN GARNISH RUB. SEAL	1		
9 8280-4029	WIND SCREEN GARNISH ASSY.	1		
9-1 8203-4004	SYM MARK(60 POLY)	1		
10 8240-4061	BOX LID LOCK	1		
11 8240-4062	COIN BOX LID	1		
12 8240-4063	RES TANK LID	1		
13 8257-4001	COIN BOX LID SPRING	1		
13 8257-4002	COIN BOX LID BK-001U	1		
14 8200-4201	SPRING NUT 4MM	6		
15 8200-4404	WASHER SCREW 5*20	6		
16 8100-0415	TAPPING SCREW 5X16	4		
17 8200-0441	TAPPING SCREW 4X12	2		
18 8100-0412	TAPPING SCREW 4X12	12		
19 8209-4023	SPDMT. SENSOR ASSY	1		
20 8240-4064	FR. COVER RUBBER	1		
21 8280-4030	WIND SCREEN SET	1		



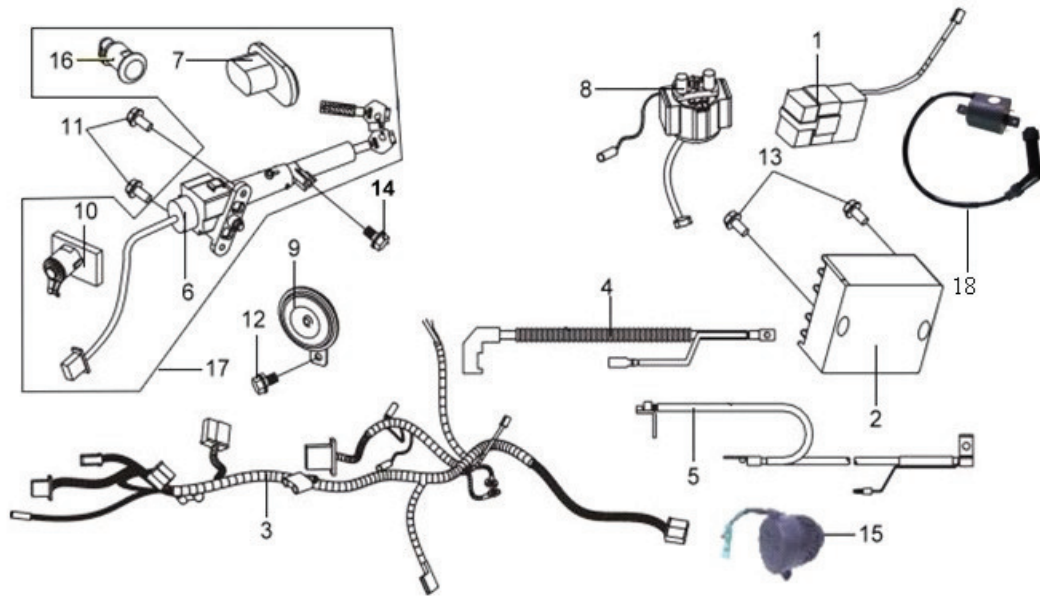
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8209-4024	LICENSE LIGHT ASSY	1		
2	8109-2403	RR. REFLEX REFLECTOR	1		
3	8252-4016	RR. BRK HOSE CLAMP	1		
4	8280-4031	UNDER COVER	1		
5	8237-4004	RR. FENDER	1		
6	8240-4065	LICENSE LIGHT BRKT.	1		
7	8237-4006	RR. MUDGUARD (BK-001U)	1		
8	8280-4032	RR. FENDER ASSY	1		
9	8200-0190	FLANGE BOLT 6MM	6		
10	8200-4202	CLIP. NUT 5MM	1		
11	8200-0102	BOLT, WASH 6*16	2		
12	8200-4403	WASHER SCREW 5*16	2		
13	8200-4405	WASHER SCREW 5*40	1		
14	8200-0441	TAPPING SCREW 4X12	4		
15	8100-0412	TAPPING SCREW 4*12	2		
16	8200-4204	FLANGE NUT 5MM	1		



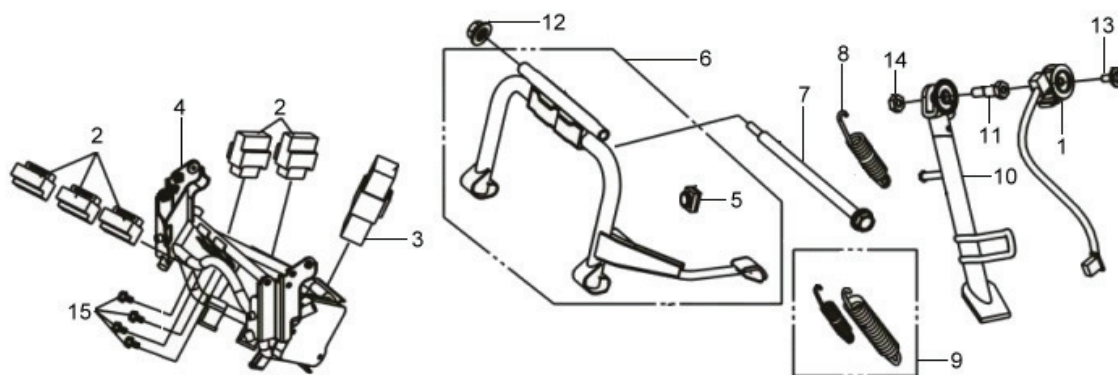
Pictures reference only

PARTS NUMBER		DESCRIPTION	Q T Y	EFFECTIVE DATE	
1	8240-4066	FUEL PUMP COMP	1		
2	8240-4067	FUEL PUMP ASSY	1		
3	8240-4068	FUEL STRAINER ASSY	1		
4	8217-4016	BREATHER TUBE CLIP	2		
5	8282-4001	FUEL TANK	1		
6	8200-4601	O-RING 14.2X1.5	1		
7	8240-4069	FEED PIPE	1		
8	8240-4070	FEED PIPE HOLDER	1		
9	8240-4071	FUEL TANK HEAT GUARD	1		
10	8240-4072	FILLER PIPE COVER	1		
11	8240-4073	FUEL CUT VALVE ASSY	1		
12	8217-4017	TANK-FCV TUBE	1		
13	8217-4018	FILLER NECK TUBE	1		
14	8217-1013	FILLER TUBE CLIP	2		
15	8217-4019	BREATHER TUBE	1		
16	8217-4020	BREATHER TUBE B	1		
17	8240-4074	FILLER PIPE ASSY	1		
18	8240-4075	FUEL UNIT	1		
19	8200-0195	FUEL UNIT BOLT	4		
20	8200-0102	BOLT WASHER 6*16	3		
21	8200-4504	SCREW WASH 6X16	2		
22	8100-0412	TAPPING SCREW 4X12	3		
23	8100-0207	FLANGE NUT 6MM	2		
24	8217-4021	TUBE CLIP B7	2		
25	8217-4022	TUBE 4.5*100	1		



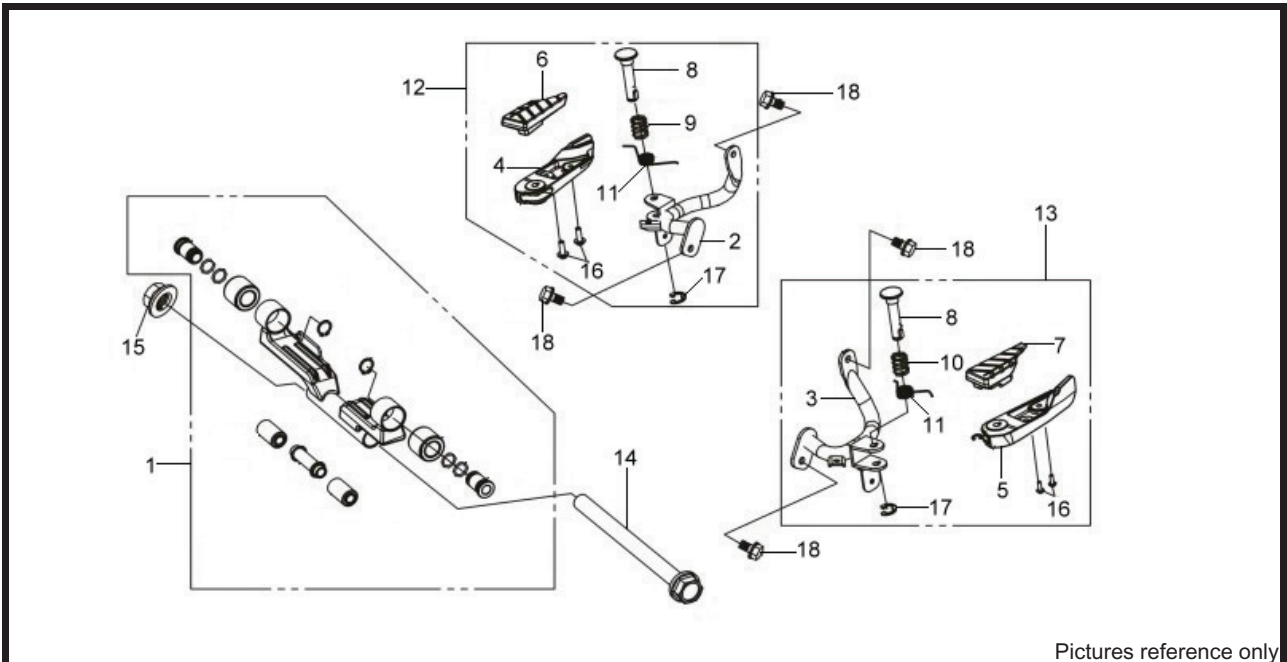
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PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8209-4025	CDI UNIT COMP	1		
2 8209-4026	REG. REC ASSY.	1		
3 8209-4027	WIRE HARNESS	1		
4 8209-4028	BATTERY CABLE	1		
5 8209-4029	EARTH CABLE	1		
6 8240-4076	COMB. LOCK SW. ASSY	1		
7 8240-4077	SHUTTER COMP	1		
8 8209-4030	START MAG. SET	1		
9 8209-4031	HORN COMP	1		
10 8240-4078	INNER BOX LOCK ASSY.	1		
11 8100-0110	FLANGE BOLT 6*16	2		
12 8200-4104	FLANGE BOLT 8*16	1		
13 8100-0110	FLANGE BOLT 6*16	2		
14 8200-4116	SELF LOCKING BOLT 6X16	1		
15 8209-4032	DC. POWER OUTLET	1		
16 8240-4079	SEAT LOCK COMP.	1		
17 8240-4080	KEY SET	1		
18 8209-4033	IGNITION COIL ASSY	1		



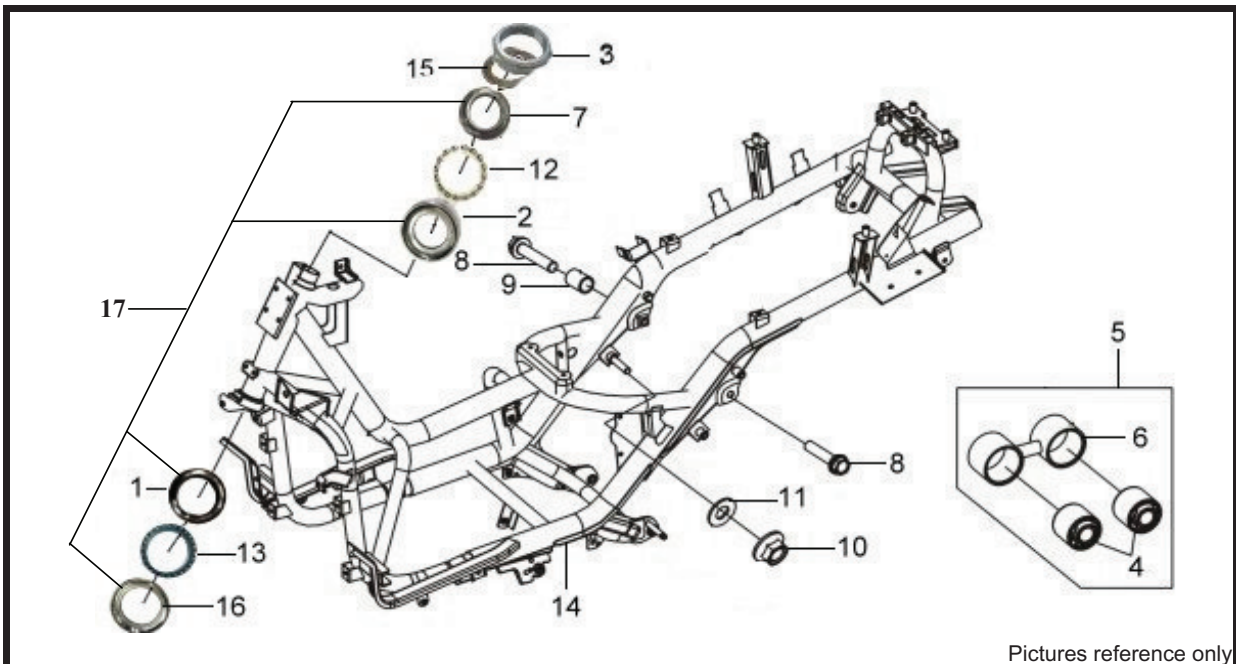
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8209-4034	SIDE STAND SW COMP	1		
2 8109-3007	ELEC. RELAY ASSY.	5		
3 8240-4081	HAZARD CTRL UNIT	1		
4 8217-4023	FR COVER STAY	1		
5 8240-4082	MAIN STAND STOPPER RUB.	1		
6 8240-4083	MAIN STAND ASSY	1		
7 8200-4119	MAIN STAND PIVOT BOLT	1		
8 8257-4004	SIDE STAND SPRING	1		
9 8257-0014	MAIN STAND SPG. ASSY.	1		
10 8240-4084	SIDE STAND COMP	1		
11 8200-4401	SIDE STAND PIVOT SCREW	1		
12 8200-0260	NUT U FLANGE 10MM	1		
13 8100-0605	WASHER BOLT 6*16	1		
14 8200-4203	HEX NUT 8MM	1		
15 8100-0106	FLANGE BOLT 6X12	4		



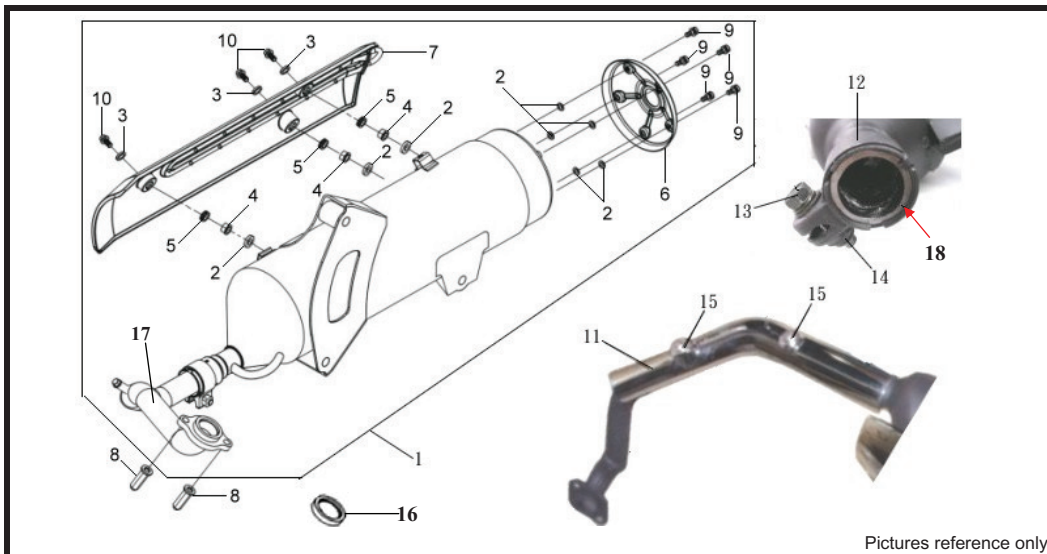
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8240-4085	ENG. HANGER LINK ASSY.	1		
2 8240-4086	R. PILLION STEP BRKT.	1		
3 8240-4087	L. PILLION STEP BRKT.	1		
4 8240-4088	R. PILLION STEP	1		
5 8240-4089	L. PILLION STEP	1		
6 8240-4090	R. PILLION STEP MAT	1		
7 8240-4091	L. PILLION STEP MAT	1		
8 8240-4092	PILLION STEP PIN	2		
9 8257-4005	R. PILLION STEP SPRING	1		
10 8257-4006	L. PILLION STEP SPRING	1		
11 8257-4007	RETURN SPRING	2		
12 8240-4093	R. PILLION STEP ASSY	1		
13 8240-4094	L. PILLION STEP ASSY	1		
14 8200-4118	FLANGE BOLT 12X275	1		
15 8200-0283	SELF-LOCK NUT 12MM	1		
16 8200-4402	WASHER SCREW 5*14	4		
17 8200-0901	E-RING 7mm	2		
17 8200-0901	E-RING 7mm	2	substitute	Y
18 8200-4105	FLANGE BOLT 8X20MM	4		



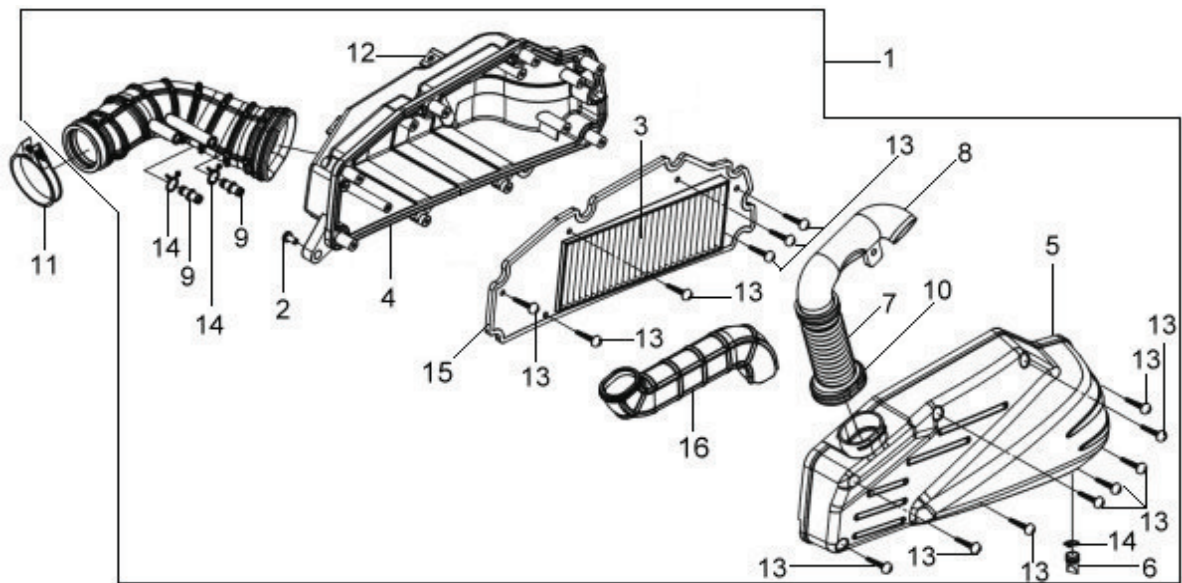
Pictures reference only

PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8240-4095	STRG. BOTTOM CONE RACE	1		
2 8240-4096	STRG UP BALL RACE	1		
3 8200-0290	STRG. STEM LOCK NUT	1		
4 8240-4097	STO RUBBER BUSH	2		
5 8240-4098	TENSION ROD ASSY.	1		
6 8240-4099	TENSION ROD	1		
7 8240-4100	STRG. UP CONE RACE	1		
8 8200-0154	FLANGE BOLT 12*55	2		
9 8240-0035	DISTANCE COLLAR	1		
10 8200-0283	SELF-LOCK NUT 12MM	1		
11 8200-4501	PLAIN WASHER 12MM	1		
12 8240-4101	STEEL BALL # 5 ASSY.	1		
13 8240-4102	STEEL BALL # 6 3/16 ASSY.	1		
14 8250-4000	FRAME BODY COMP	1		
15 8200-4505	STRG. STEM WASHER	1		
16 8240-4103	STRG. BOTTOM BALL RACE	1		
17 8240-4104	BALL RACE SET	1		



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PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-4057	EXH. MUFFLER ASSY.	1		
2 8140-3051	PROTECTOR PACKING A	8		
3 8140-3052	PROTECTOR PACKING B	3		
4 8140-3053	COLLAR M6	3		
5 8140-3054	PROTECTOR RUBBER	3		
6 8213-4058	MUFFLER RR. PROTECTOR COMP.	1		
7 8213-4059	MUFFLER PROTECTOR COMP.	1		
8 8200-3292	CAP NUT 8MM	2		
9 8200-0180	SPECIAL SCREW 5mm	5		
10 8100-0609	BOLT-WASHER 6*22	3		
11 8213-4060	EXH. PIPE PROTECTOR	1		
12 8213-4061	MUFFLER BAND 37MM	1		
13 8200-0134	FLANGE BOLT 8*35	1		
14 8200-4205	SQUARE WELDING NUT M8*1.0	1		
15 8200-4111	SH. FLANGE BOLT 6*12	2		
16 8213-0010	EXHAUST PIPE GASKET	1		
17 8213-0118	EXHAUST PIPE COMP.	1		
18 8213-4062	MUFFLER GASKET	1		



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PARTS NUMBER	DESCRIPTION	Q T Y	EFFECTIVE DATE	
1 8213-4063	AIR/C ASSY.	1		
2 8213-4064	AIR/C SET COLLAR	1		
3 8213-4065	AIR/C ELEMENT COMP	1		
4 8280-4033	AIR/C CASE COMP	1		
5 8213-4066	AIR/C COVER	1		
6 8217-4024	AIR/C DRAIN TUBE	1		
7 8240-4105	AIR/C DUCT A	1		
8 8240-4106	AIR/C DUCT B	1		
9 8217-4026	BREATHER TUBE JOINT	2		
10 8213-4067	BAND SILENCR SEAL	1		
11 8240-4107	AIR/C CONN. TUBE BAND 48	1		
12 8200-4202	CLIP. NUT 5MM	1		
13 8100-0418	TAPPING SCREW 5*20	13		
14 8217-4025	TUBE CLIP C12	2		
15 8213-4068	AIR/C COVER SEAL	1		
16 8127-4027	AIR/C CONNECTING TUBE	1		