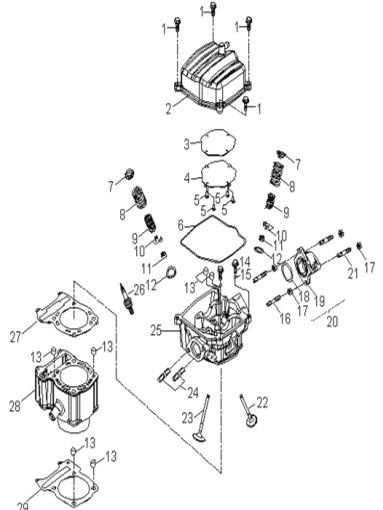
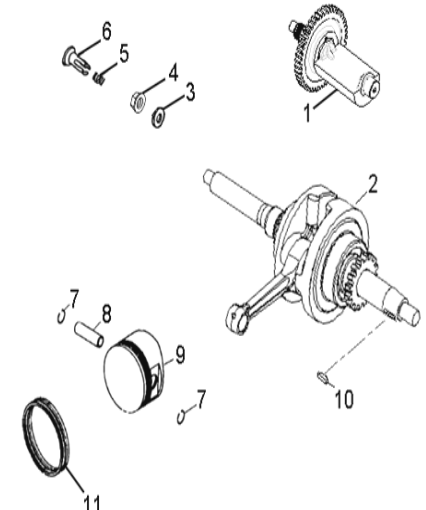
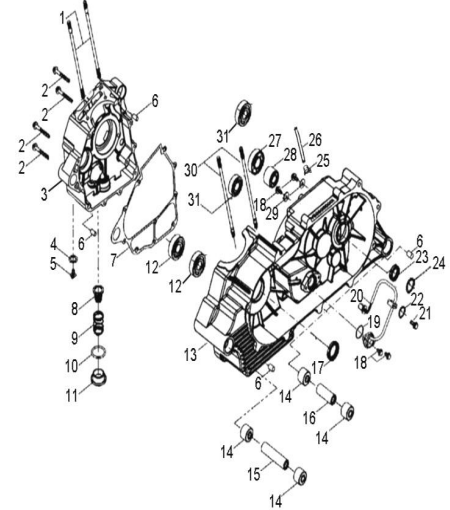
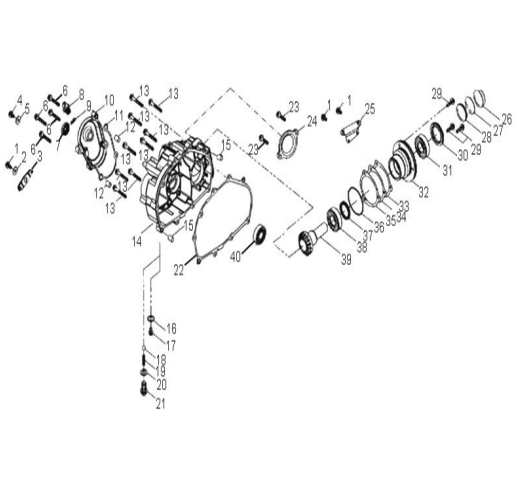
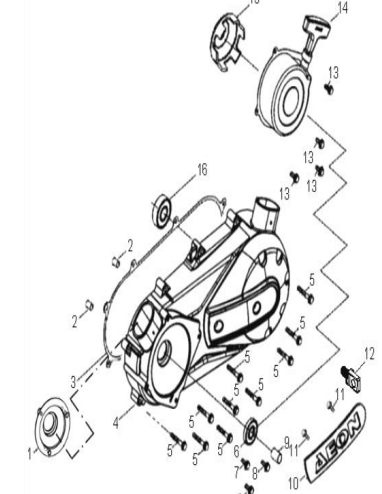
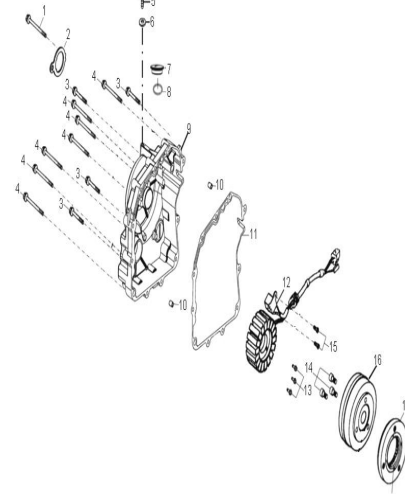


CROSSLAND 300

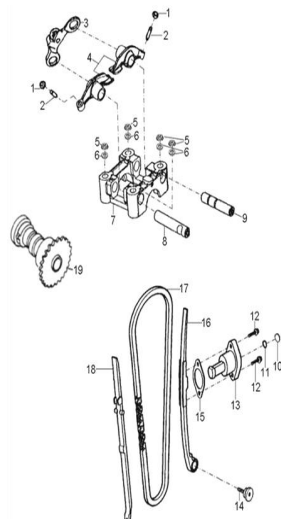


Model year 2007



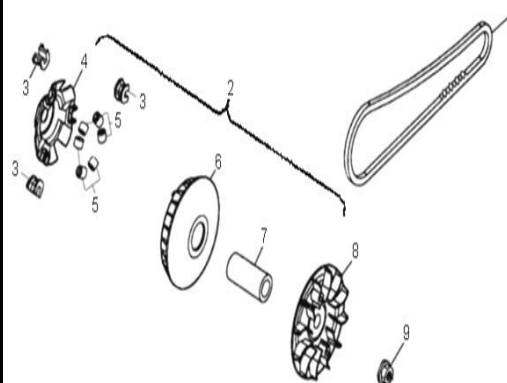
D-1: CYLINDER HEAD	D-2: PISTON , CRANKSHAFT	D-3: CRANKCASE
 7	 8	 9
D-4: DRIVE ASSEMBLY,REAR	D-5: CRANKCASE COVER,LH	D-6: CRANKCASE COVER ,RH
 10	 11	 12
1		

D-7: VALVE CAM



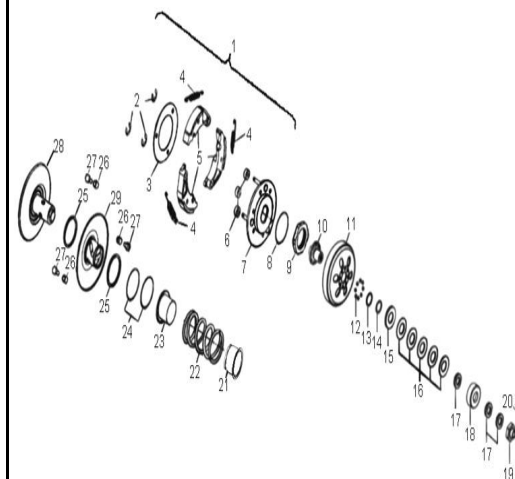
13

D-8: DRIVE CLUTCH



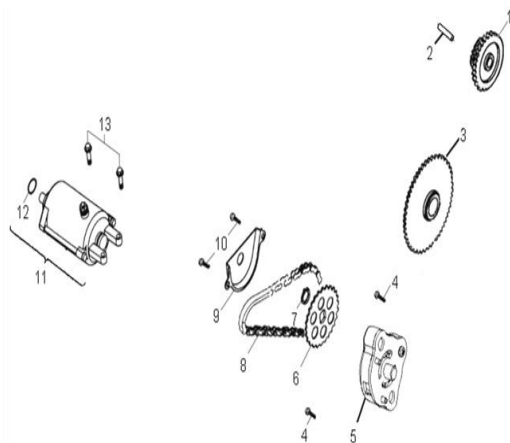
14

D-9: DRIVEN CLUTCH



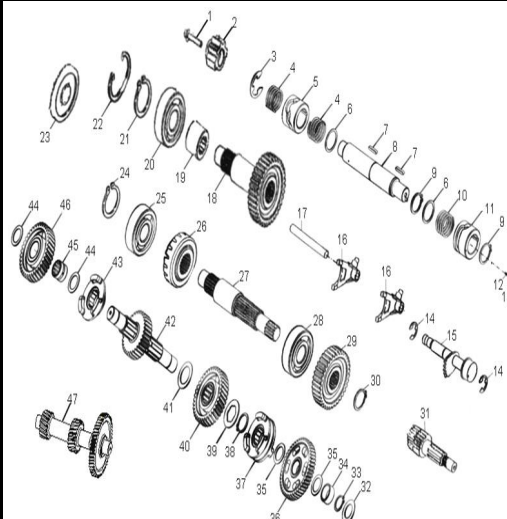
15

D-10: OIL PUMP/STARTING MOTOR



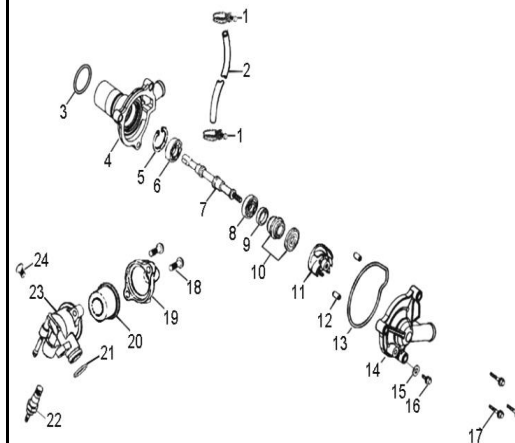
16

D-11: TRANSMISSION



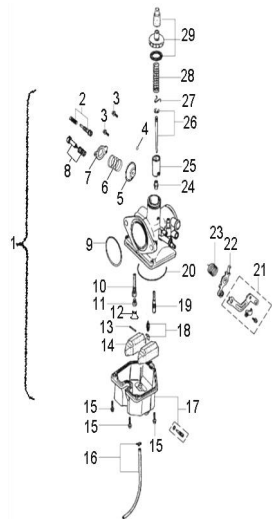
17

D-12: WATER PUMP



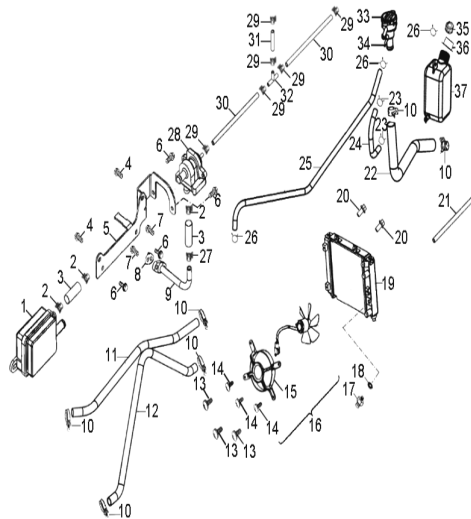
19

D-13: CARBURETOR



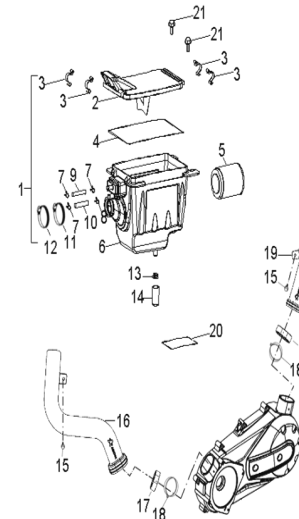
20

D-14: RADIATOR



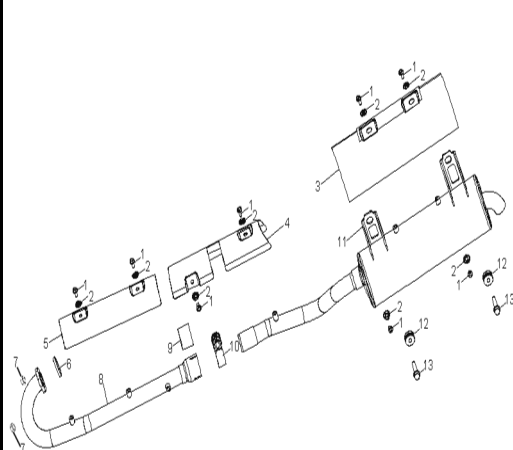
21

D-15: AIR CLEANER



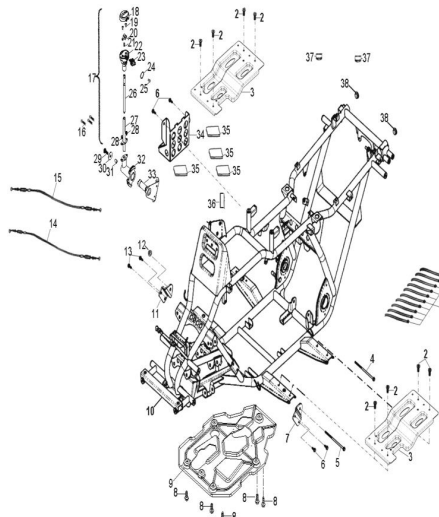
22

D-16: EXHAUST PIPE



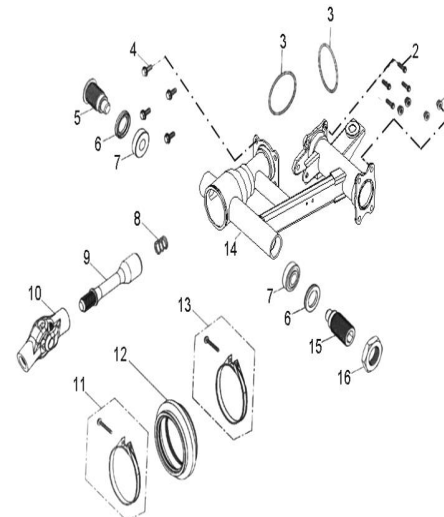
23

D-17: FRAME BODY

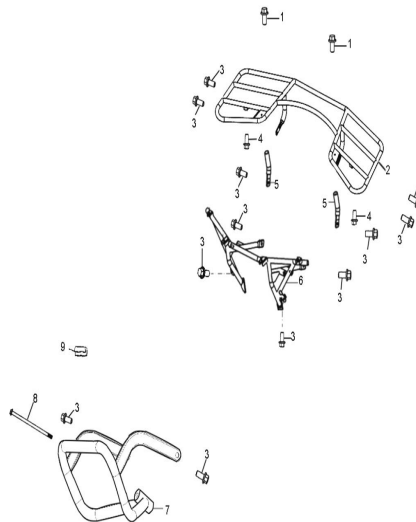


24

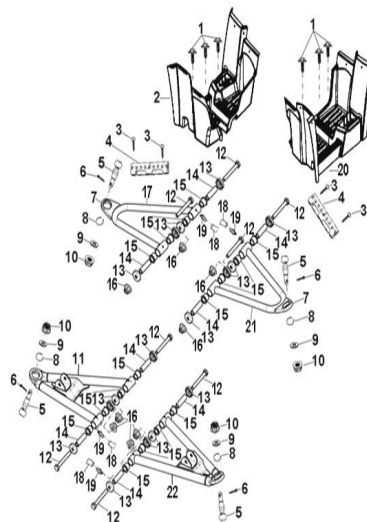
D-18: REAR SWIM ARM ASSEMBLY



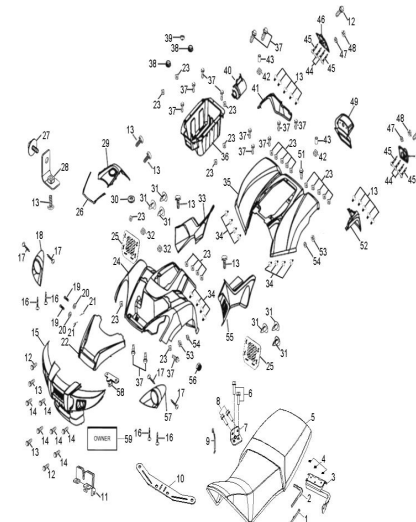
25

D-19: BUMPER


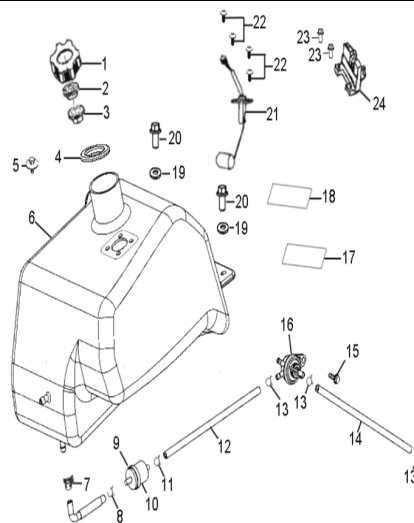
26

D-20: SWING ARM, FOOTREST


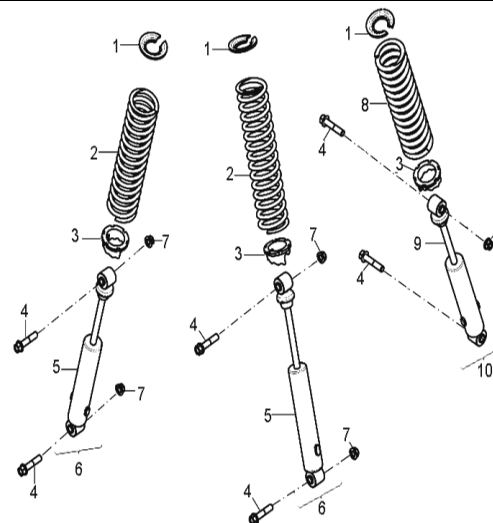
27

D-21: CAB/SEAT


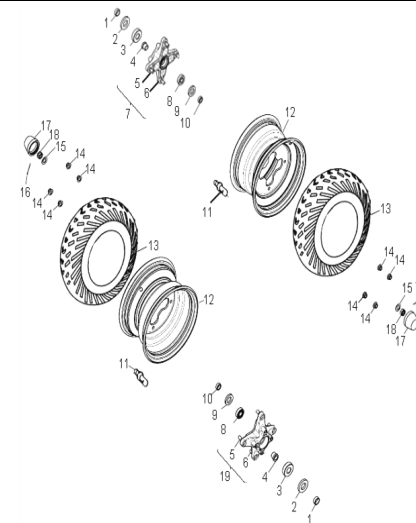
28

D-22: FUEL TANK


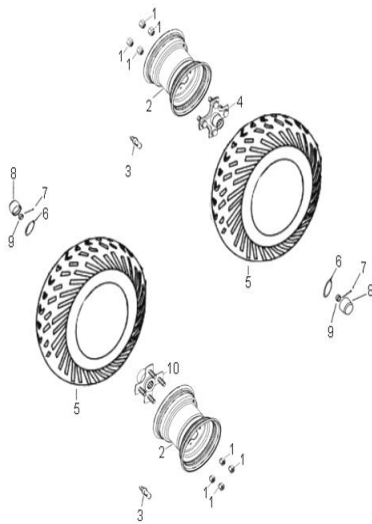
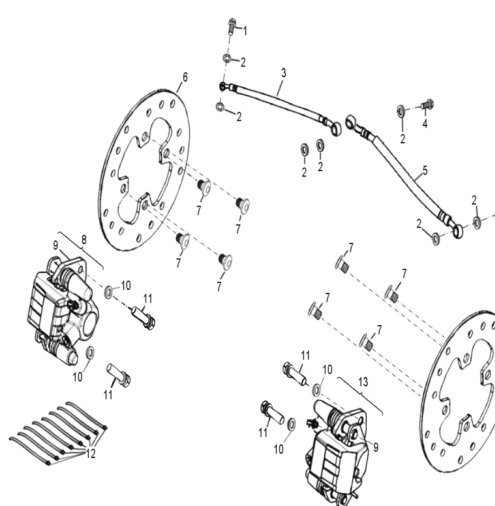
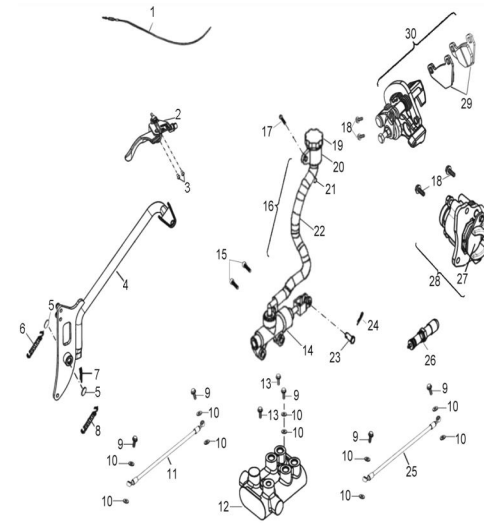
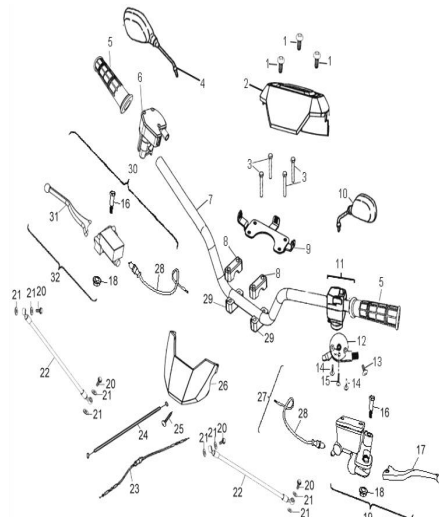
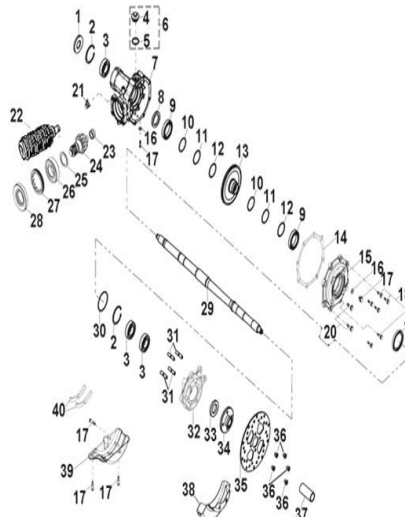
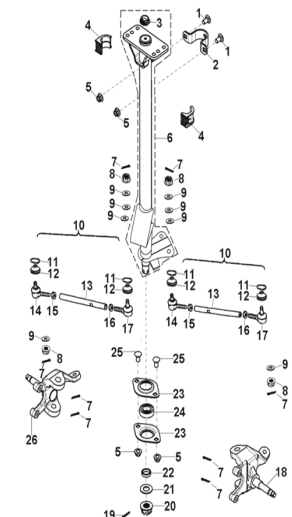
30

D-23: SUSPENSION


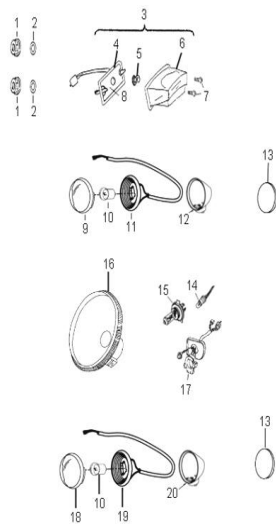
31

D-24: FRONT WHEEL


32

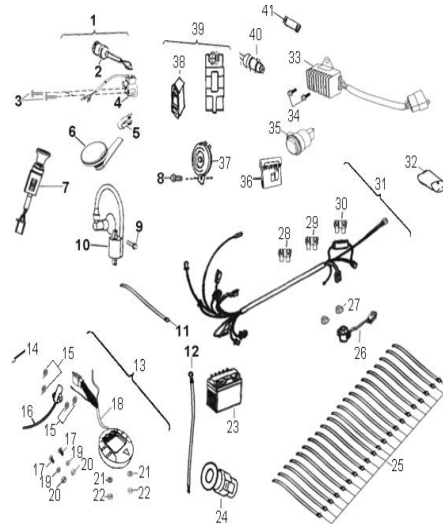
D-25: REAR WHEEL

33
D-26: FRONT BRAKE

34
D-27: REAR BRAKE

35
D-28: HANDLEBAR

36
D-29: REAR WHEEL AXLE

37
D-30: STEERING

38

D-31: LIGHTS



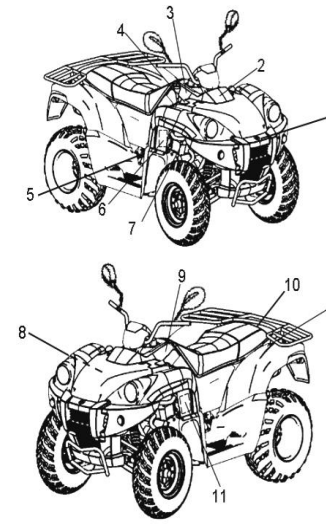
39

D-32: ELECTRICAL PARTS



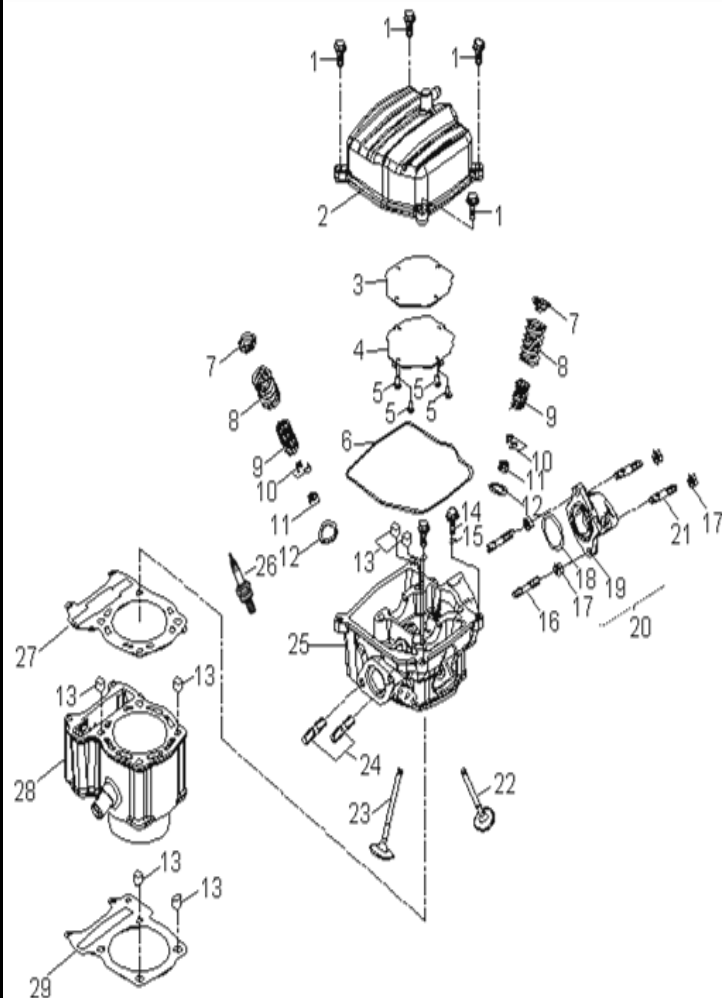
40

D-33: DECAL



42

D-1: CYLINDER HEAD

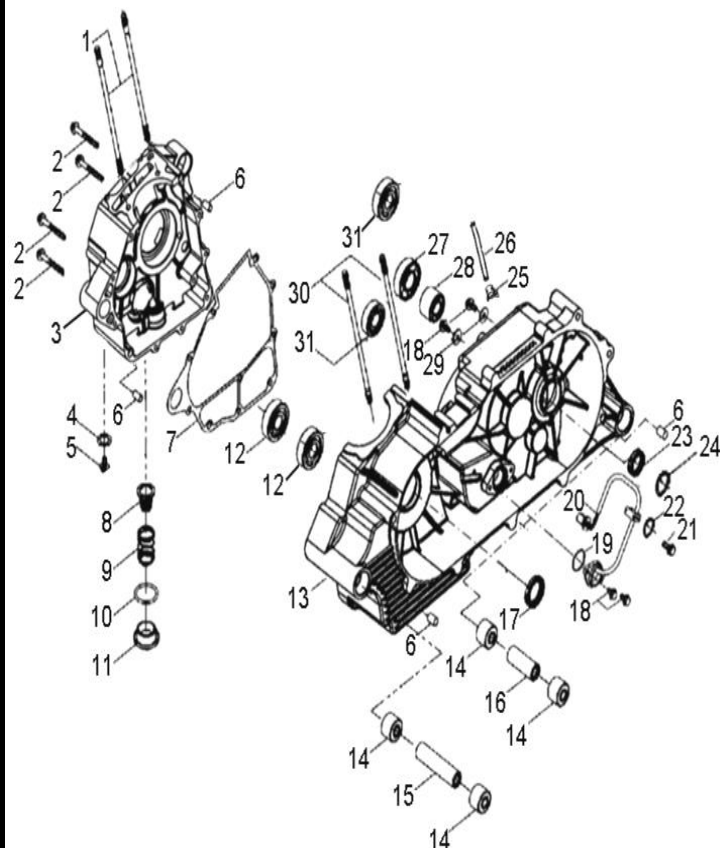


Item	Description	Part Number	Q.ty
1	Bolt	96000-060258-08C	4
2	Cover, Cylinder Head	1230950A-000	1
3	Gasket	1230350A-000	1
4	Breather, Crankcase, Low	1230250A-000	1
5	Screw	93903-1040088-00K	4
6	Gasket , Head Cover	1239150A-000	1
7	Retainer, Valve, Spring	14771119-000	2
8	Spring, Valve, Outer	1475150A-000	2
9	Spring, Valve, Inner	1476150A-000	2
10	Clip, Retainer	14781119-000	4
11	Seal, Valve	12209119-000	2
12	Seat, Valve, Spring, Outer	14775119-000	2
13	Pin, Dowel	94301-10140	6
14	Bolt	96000-061108-08C	2
15	Washer	94101-0613010-00C	2
16	Stud	91001-060328-00C	2
17	Nut	94050-06000-00C	4
18	O-Ring	93210-03431	1
19	Manifold	1710155L-000	1
20	Asm., Manifold, Intake	1710055L-000	1
21	Stud	91001-060288-00C	2
22	Valve, Exhaust	1472150A-000	1
23	Valve, Intake	1471150A-000	1
24	Stud	91001-080328-00C	2
25	Head, Cylinder	1220150A-000	1
26	Plug, Spark	9807650A-000	1
27	Gasket Set	1225050A-000	1
28	Cylinder	1210055S-000	1
29	Gasket, Cylinder	1219150A-001	1

D-2: PISTON , CRANKSHAFT

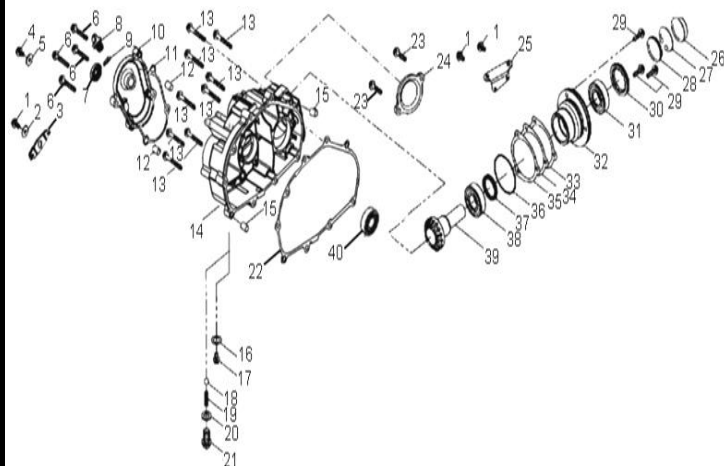
Item	Description	Part Number	Q.ty
1	Shaft Balancer Comp	1342055S-000	1
2	Asm., Crankshaft	1300055S-000	1
3	Washer	94101-1426020-00C	1
4	Nut	94001-14000-00C	1
5	Spring, Oil	1544739A-000	1
6	Tube, Oil, Crankshaft	1544139A-000	1
7	Clip, Piston Pin	1311550A-000	2
8	Pin, Piston	1311150A-000	1
9	Piston	1310050A-000	1
10	Key, Woodruff	90471-25404	1
11	Ring Set, Piston	1301150A-000	1

D-3: CRANKCASE



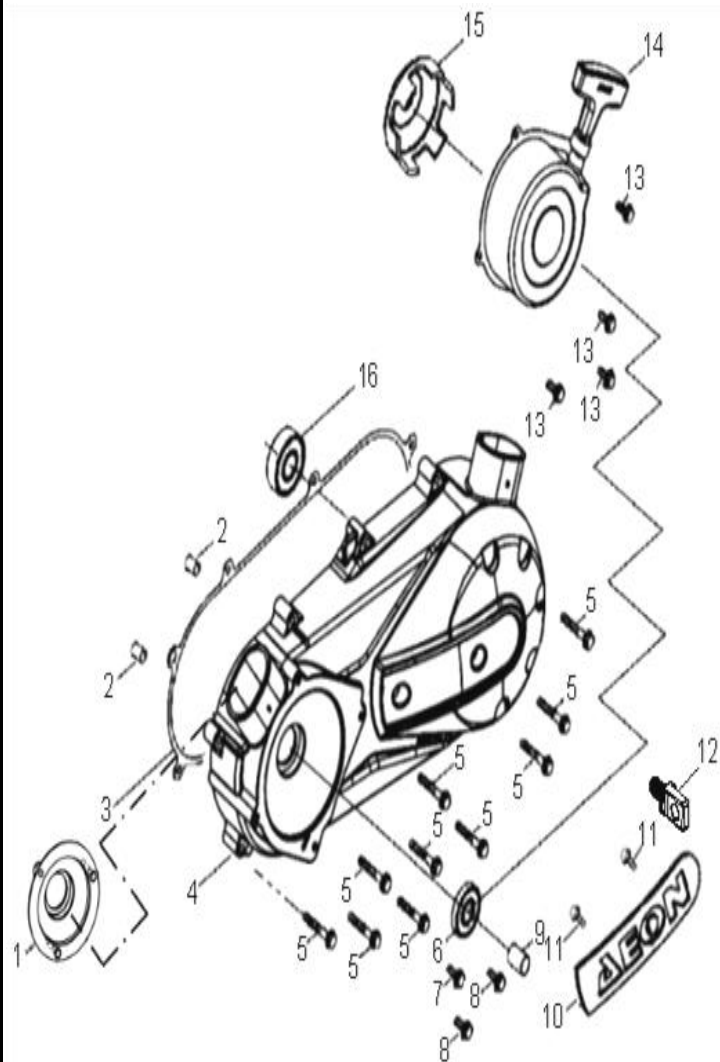
Item	Description	Part Number	Q.ty
1	Stud	91001-082188-00C	2
2	Bolt	96000-060508-08C	4
3	Crankcase, RH	1110150A-000	1
4	Washer	94101-1221320-00L	1
5	Bolt	96003-120158-17C	1
6	Pin, Dowel	94301-10140	4
7	Gasket	1119150A-001	1
8	Screen	15421119-000	1
9	Spring, Screen	15426119-000	1
10	O-Ring	93210-03132	1
11	Plug, Drain, Oil	11334119-000	1
12	Bearing, Ball	96100-63040-00000	2
13	Crankcase, LH	1120150A-000	1
14	Bushing, Rubber	96400-102824	4
15	Spacer, Collar	1115050A-000	1
16	Spacer, Collar, Rear	1115150A-000	1
17	Seal, Oil	96500-274207F5850	1
18	Bolt	96000-060128-08C	4
19	O-Ring	93212-02620	1
20	Asm., Sensor, Shifter	3575950S-000	1
21	Bolt	96000-060108-08C	1
22	Washer	94101-0624016-00G	1
23	Seal, Oil	96500-253807F5850	1
24	Clip, Cir	94511-2500S	1
25	Clamp	94515-12008	1
26	Hose	94408-08012-400	1
27	Bearing, Ball	96100-63050-00000	1
28	Bearing, Needle	96200-202715	1
29	Washer	94101-0618015-00K	2
30	Stud	91001-082258-00C	2
31	Bearing, Ball	96100-62040-00000	2

D-4: DRIVE ASSEMBLY, REAR



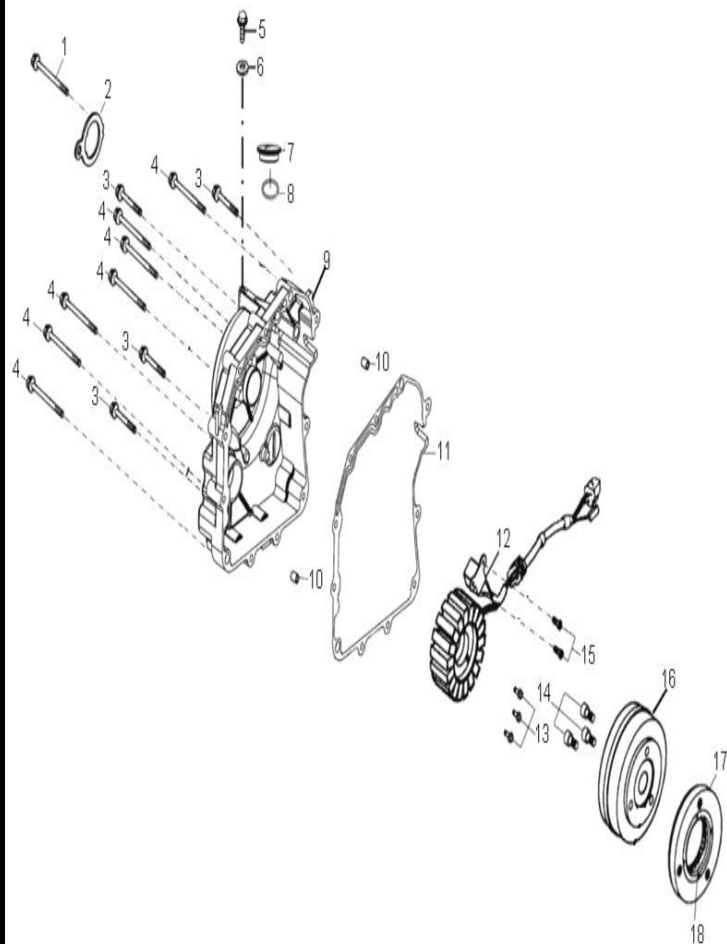
Item	Description	Part Number	Q.ty
1	Bolt	96000-060168-00K	3
2	Washer	94101-0618015-00K	1
3	Lever, Shift	2131755L-000	1
4	Bolt	96000-060088-00K	1
5	Washer	94101-0612010-00U	1
6	Bolt	96000-060358-08C	4
7	Seal, Oil	96500-142807A7271	1
8	Plug, Oil	15650111-001	1
9	O-Ring	93210-01425	1
10	Cover, Shift	2136150S-000	1
11	Gasket, Inspection Cover	2136250S-001	1
12	Pin, Dowel	94301-08140	2
13	Bolt	96000-080458-00C	9
14	Cover, Transmission	2130155L-000	1
15	Pin, Dowel	94301-10140	2
16	Washer	94101-1221320-00L	1
17	Bolt	96000-120158-14C	1
18	Ball, Steel	2132239A-000	1
19	Spring, Detent	2430655E-000	1
20	Washer	94101-1422010-00L	1
21	Bolt	2430539A-000	1
22	Gasket, Transmission Cov	2139550A-001	1
23	Bolt	96000-060168-08C	2
24	Inspection Cover	2136355L-000	1
25	Housing	2134150A-000	1
26	Collar	2347150A-000	1
27	Clip, Cir	94511-2100S	1
28	Washer	94101-2136010-00C	1
29	Bolt	91000-080258-00K	3
30	Nut	90204-64000-00C	1
31	Bearing, Ball	96100-6305-LLUC3/ZG	1
32	Collar, Gear Shaft	2130655L-000	1
33	Shim	23476204-000	1
34	Shim	23476205-000	1
35	Shim	23476206-000	1
36	O-Ring	93210-06020	1
37	Seal, Oil	96500-304005A7271	1
38	Bearing, Ball	96100-60060-00000	1
39	Gear, Shaft, Output	2347050S-000	1
40	Bearing, Ball	96100-63040-00000	1

D-5: CRANKCASE COVER, LH



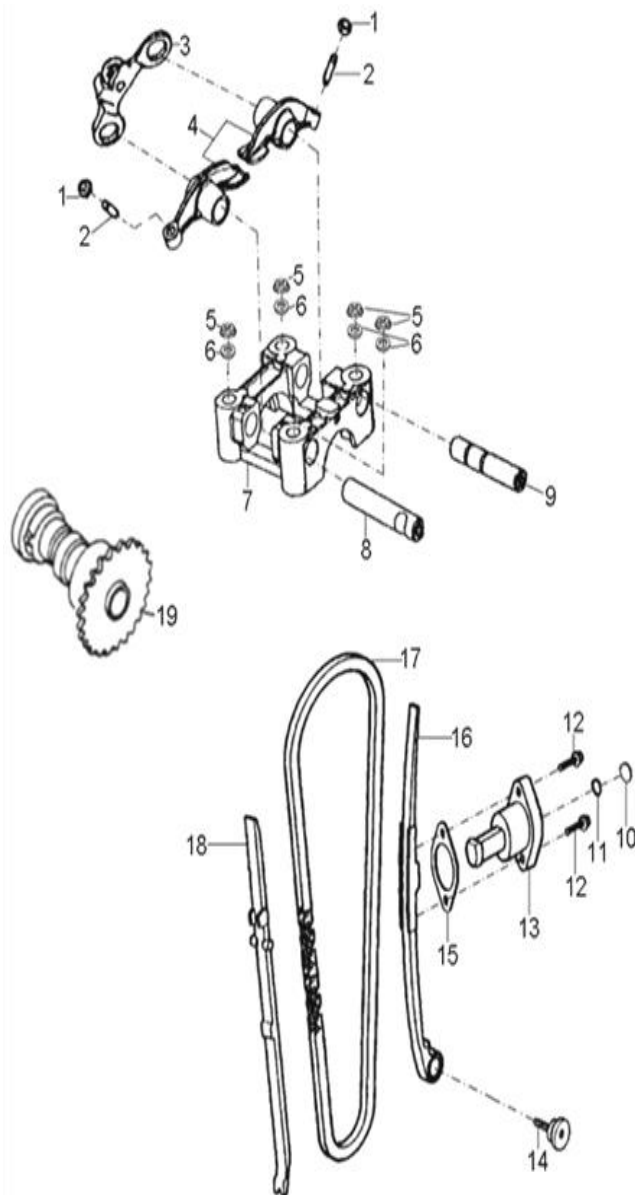
Item	Description	Part Number	Q.ty
1	Derby Cover	1135550A-000	1
2	Pin, Dowel	94301-08140	2
3	Gasket	1135950A-001	1
4	Cover, Clutch	1134150A-000	1
5	Bolt	96000-060408-08C	10
6	Bearing, Ball	96100-69050-LLU00	1
7	Bolt	96000-060168-08C	1
8	Bolt	96000-060258-08C	2
9	Bushing, Sheave	2210650A-000	1
10	Tablet, Logo	1134750A-000	1
11	Bolt	96000-050128-00K	2
12		11353201-000	1
13	Bolt	96000-060168-10K	4
14	Recoil, Starter	1135050A-000	1
15	Ratchet, Recoil	2210750A-000	1
16	Bearing, Ball	96100-6004-LLUC3/ZG	1

D-6: CRANKCASE COVER ,RH



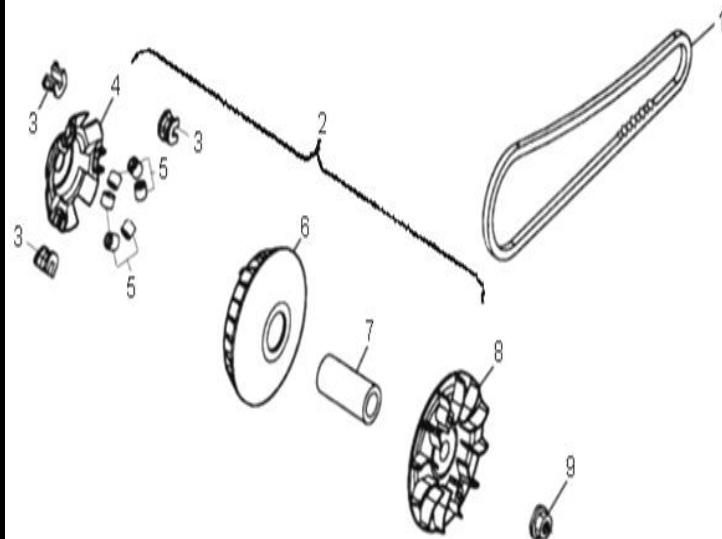
Item	Description	Part Number	Q.ty
1	Bolt	96000-060128-08C	1
2	Retainer, Sight Glass	1133350S-000	1
3	Bolt	96000-060458-08C	4
4	Bolt	96000-061358-08C	7
5	Bolt	96000-060108-00K	1
6	Washer	94101-0612010-00U	1
7	Cap(Nickel Silver)	96600-30075000000	1
8	O-Ring	93210-02724	1
9	Cover, Crankcase, RH	1133050A-000	1
10	Pin, Dowel	94301-10140	2
11	Gasket, Crankcase, RH	1139350A-001	1
12	Stator	3112039A-000	1
13	Screw	91300-050258-00C	3
14	Bolt	91005-080188-00C	3
15	Bolt	92000-050128-00C	2
16	Flywheel	3111050A-000	1
17	Outer, One Way	28121203-000	1
18	Asm., Rollor, One Way	2813050B-000	1

D-7: VALVE CAM



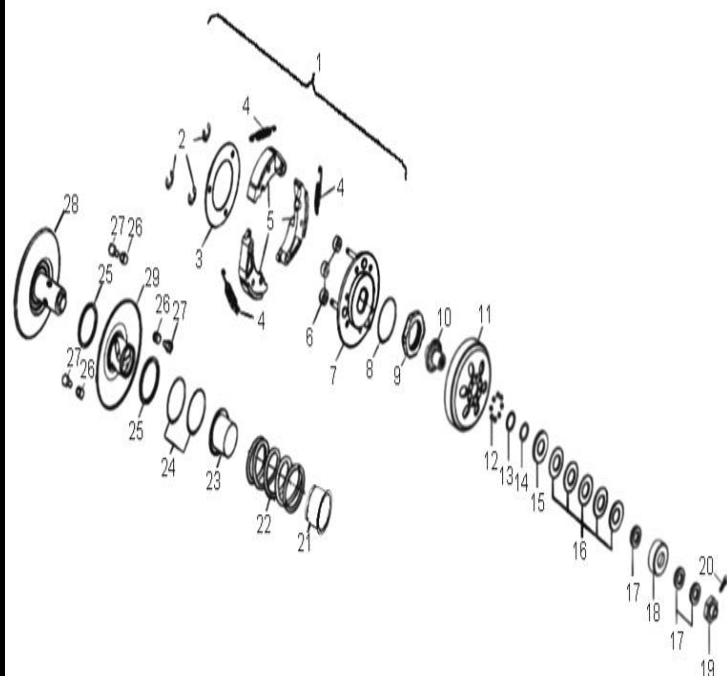
Item	Description	Part Number	Q.ty
1	Nut, Tappet Adj.	90206-05000-00A	2
2	Screw, Tappet Adj.	90012-06015	2
3	Asm., Decomp. Release	1445650A-000	1
4	Arm, Valve, Rocker	1443150A-000	2
5	Nut	94050-08000-00C	4
6	Washer	94101-0818023-00U	4
7	Bracket, Cam Shaft	1221150A-000	1
8	Shaft, Exhaust, Rocker Ar	1445350A-000	1
9	Shaft, Intake, Rocker Arm	1445250A-000	1
10	Screw	93000-060068-00K	1
11	O-Ring	93210-00915	1
12	Bolt	96000-060228-14C	2
13	Tensioner	14521119-000	1
14	Pivot, Guide	1453550A-000	1
15	Gasket, Tensioner	14523119-001	1
16	Guide, Cam Chain, RH	1455050A-000	1
17	Chain, Cam	1440155S-000	1
18	Guide, Cam Chain, LH	1450055L-000	1
19	Asm., Cam Shaft	1440050B-000	1

D-8: DRIVE CLUTCH



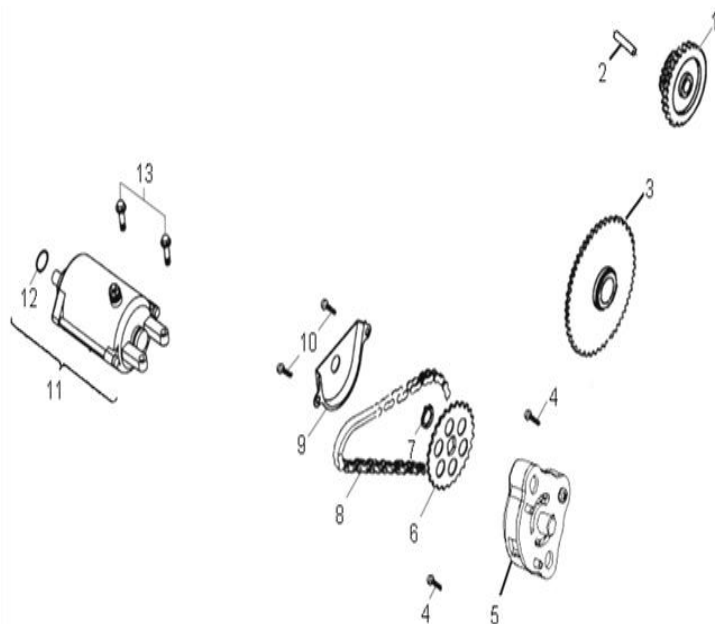
Item	Description	Part Number	Q.ty
1	Belt, Driven	2310050B-000	1
2	Asm., Sliding	2210350A-000	1
3	Bushing, Slider	2213250A-000	3
4	Plate, Sheave	2213150A-000	1
5	Roller	2212150A-000	6
6	Wheel, Slot, Sliding, Prima	2211050A-000	1
7	Bushing, Sheave	22106203-000	1
8	Sheave, moveable	2210250A-000	1
9	Nut	94050-14000-00C	1

D-9: DRIVEN CLUTCH



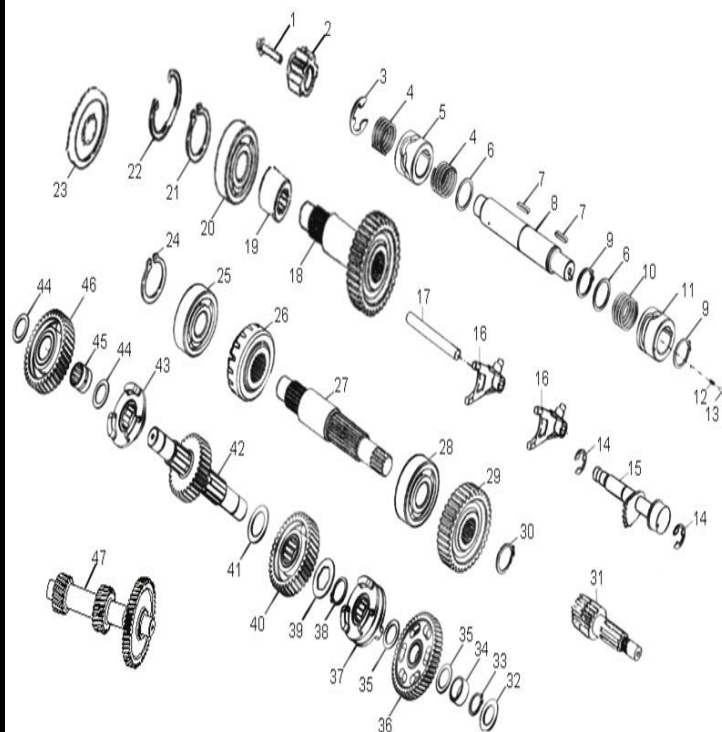
Item	Description	Part Number	Q.ty
1	Asm., Drive Clutch	2200150A-000	1
2	Clip, Cir	94511-0700E	3
3	Plate, Drive, Side	2235150A-000	1
4	Spring, Clutch	2240150A-000	3
5	Weight, Clutch	2253550A-000	3
6	Bushing, Rubber	2280450A-000	3
7	Plate, Drive, Inner	2235050A-000	1
8	O-Ring	93214-02031	1
9	Nut	95111-0001C-000	1
10	Hold, Cam	2210139A-000	1
11	Clutch, Outer	2210050A-000	1
12	Ball, Steel	96211-07000	8
13	Washer	94101-2531010-00K	1
14	Clip, Cir	94511-2501S	1
15	Retainer, Ball	2210439A-000	1
16	Washer, Special	94122-2550020-00K	5
17	Washer	94101-2538010-000	3
18	Guide, Cam	2210839A-000	1
19	Nut, Driven	2210539A-000	1
20	Bolt	91205-050088-0KL	1
21	Seal, Collor	2323950A-000	1
22	Spring, Clutch	2323350A-000	1
23	Seal, Collor	2323750A-000	1
24	O-Ring	93210-04720	2
25	Seal, Oil	96500-404704	1
26	Roller, Guide	2322650A-000	3
27	Pin, Guide	2322550A-000	3
28	Asm., Sheave, Driven	2320050A-000	1
29	Sheave, Moveable	2322050A-000	1

D-10: OIL PUMP/STARTING MOTOR

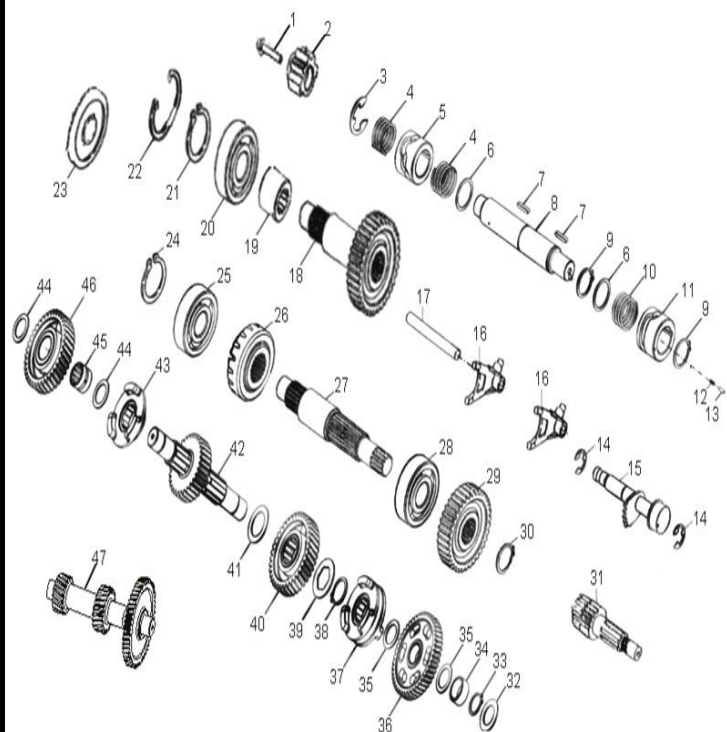


Item	Description	Part Number	Q.ty
1	Gear, Starter	2842350A-000	1
2	Shaft, Starter Motor	2842450A-000	1
3	Gear, Starter	2822050B-000	1
4	Bolt	96000-060308-08C	2
5	Asm., Oil Pump	1500050A-000	1
6	Sprocket, Oil Pump	1515050A-000	1
7	Clip, Cir	94511-1000S	1
8	Chain, Oil Pump	1514150A-000	1
9	Cover, Oil Pump	1571150A-000	1
10	Bolt	96000-060128-08C	2
11	Motor, Starter	3120050A-000	1
12	O-Ring	93210-02431	1
13	Bolt	96000-060208-08C	2

D-11: TRANSMISSION

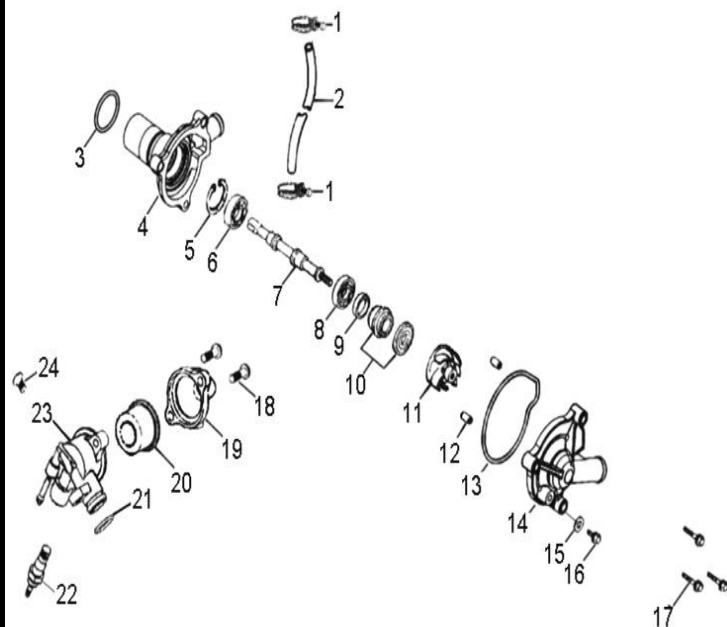


Item	Description	Part Number	Q.ty
1	Bolt	96000-060288-10C	1
2	Gear , Drum Shift	2431050S-000	1
3	E-Clip	94513-1900E	1
4	Recoil, Shift	2430350S-001	2
5	Drum, Gear Shifter	2430155L-001	1
6	Washer	94101-2632005-000	2
7	Key, Woodruff	90472-40420	2
8	Shaft, Shift Drum	2430855L-000	1
9	Clip, Cir	94511-2600S	2
10	Recoil, Shift	2430750S-000	1
11	Drum, Gear Shifter	2430955L-001	1
12	Spring, Drum Sensor	2425339A-000	1
13	Roller, Drum Sensor	2425239A-000	1
14	E-Clip	94513-1200E	2
15	Spindle	2461150S-000	1
16	Fork, Shift	2423150A-000	2
17	Shaft, Gear Shift	2424155L-000	1
18	Ideal Gear, Over Drive	2344355L-000	1
19	Bearing, Needle	96200-304217	1
20	Bearing, Ball	96100-62050-00000	1
21	Clip, Cir	94511-2500S	1
22	Clip, Cir	94512-5200R	1
23	Seal, Oil	96500-255207A5451	1
24	Clip, Cir	94511-2000S	1
25	Bearing, Ball	96100-63040-000C3	1
26	Gear, Final Ring	2343350S-000	1
27	Shaft	2343150S-000	1
28	Bearing, Ball	96100-62060-00000	1
29	Gear	2343250S-000	1
30	Clip, Cir	94511-2400S	1
31	Shaft, Drive	2341150S-000	1
32	Washer	94101-2033010-000	1
33	Clip, Cir	94511-2000S	1
34	Collar, Shaft	2344250A-000	1
35	Washer	94101-2028010-000	2
36	Asm., Gear, Spur	2345050A-001	1
37	Ratchet, Shift	2243050A-001	1
38	Clip, Cir	94511-2500S	1
39	Washer, Spline	2343550A-000	1
40	Gear Set, Reverse	2346050A-000	1



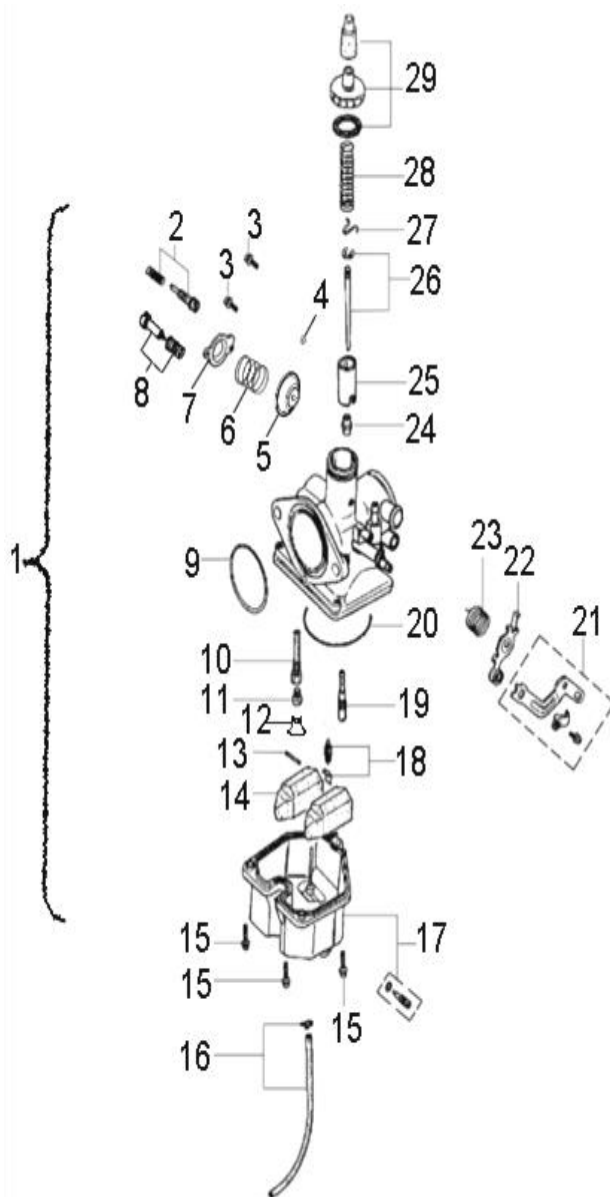
Item	Description	Part Number	Q.ty
41	Washer	94101-2538010-000	1
42	Shaft, Transmission	2344155L-000	1
43	Rachet, Over Drive	2344555L-000	1
44	Washer	94101-2029010-000	2
45	Bearing, Needle	96200-202417	1
46	Gear,Over Drive	2344455L-000	1
47	Asm., Shaft, Counter	2342055L-000	1

D-12: WATER PUMP



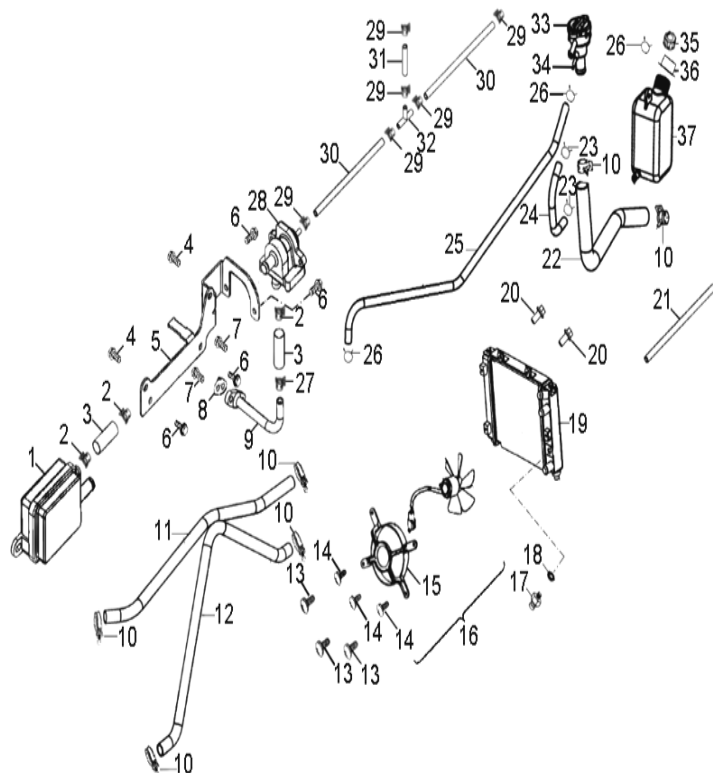
Item	Description	Part Number	Q.ty
1	Clamp	1922250A-000	2
2	Hose	1950250A-000	1
3	O-Ring	93210-02920	1
4	Body, Water Pump	1921150A-000	1
5	Clip, Cir	94512-2600R	1
6	Bearing, Ball	96100-60000	1
7	Shaft, Water Pump	1923150A-000	1
8	Bearing, Ball	96100-69010	1
9	Seal, Oil	96500-122207	1
10	Seal, Mechanical	1921750A-000	1
11	Impeller, Water Pump	1921550A-000	1
12	Pin, Dowel	94301-08140	2
13	Gasket	1922950A-000	1
14	Flange, Water Pump	1922150A-000	1
15	Washer	94101-0612010-00U	1
16	Bolt	96000-060128-08C	1
17	Bolt	96000-060408-08C	3
18	Bolt	93500-050168-00C	2
19	Flange, Thermosatic	1931550A-000	1
20	Bimetal, Thermosatic	1930050A-000	1
21	O-Ring	93210-01819	1
22	Sensor, Thermosatic	1931950A-000	1
23	Housing, Thermosatic	1931150A-000	1
24	Bolt	96000-060188-08C	1

D-13: CARBURETOR

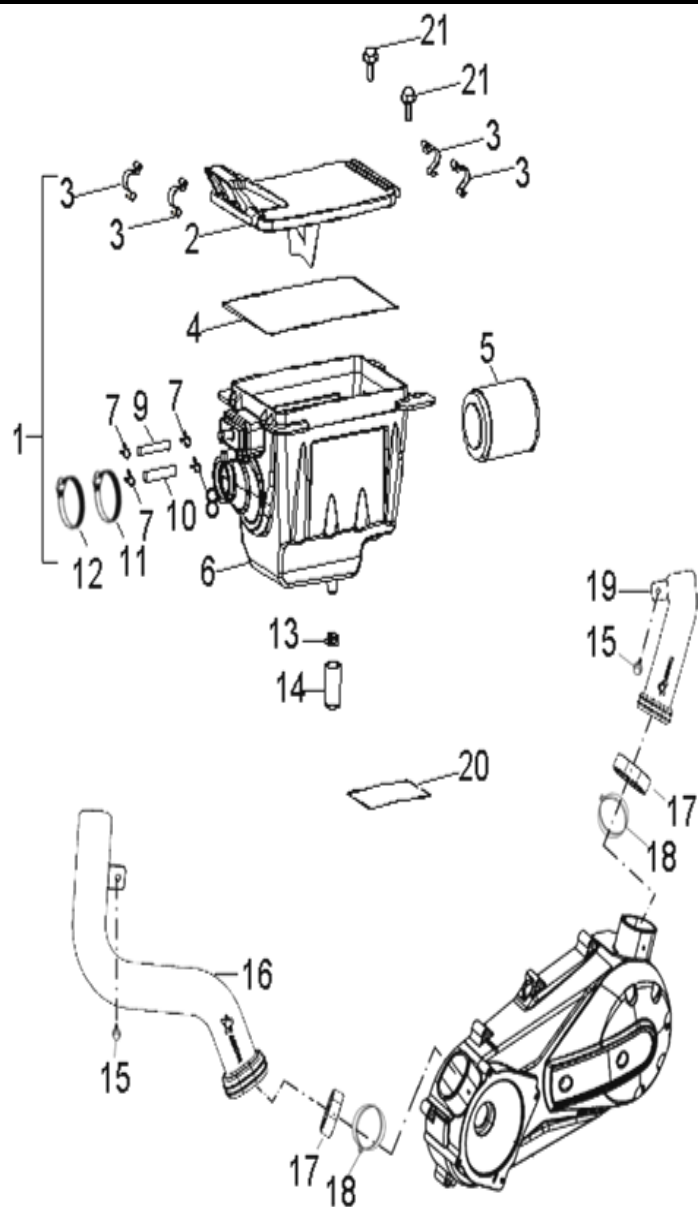


Item	Description	Part Number	Q.ty
1	Asm., Carburetor	1610055E-001	1
2	Screw	1611539A-000	1
3	Screw	93502-040108-00C	2
4	Seal	3371655E-000	1
5	Check Valve, Air	1615655E-000	1
6	Spring	4054155E-000	1
7	Cover, Diaphragm	1615555E-000	1
8	Asm., Screw	1611439A-000	1
9	O-Ring	93210-02924	1
10	Valve, Needle	1610539A-000	1
11	Jet, Main	16108209-000	1
12	Fuel Retainer	16137201-000	1
13	Pin, Float	1611939A-000	1
14	Float	1612339A-000	1
15	Screw	93502-040168-00C	3
16	Drain Tube	1610939A-000	1
17	Float, Body	1610739A-000	1
18	Valve, Float	1611739A-000	1
19	Jet, Pilot	16110203-000	1
20	Seal, Float	1610639A-000	1
21	Support, Cable	1613039A-000	1
22	Choke, Lever	1613539A-000	1
23	Recoil, Choke	1612739A-000	1
24	Needle, Jet	1615039A-000	1
25	Throttle, Valve	1610355E-000	1
26	Asm., Jet Needle	1610439A-000	1
27	Clip, Needle	1614539A-000	1
28	Spring	1610239A-000	1
29	Asm., Cap	1614039A-000	1

D-14: RADIATOR

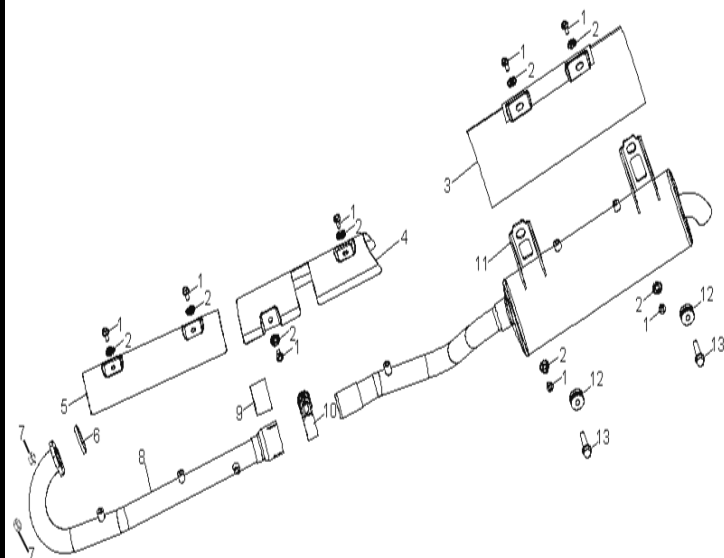


Item	Description	Part Number	Q.ty
1	Asm., Filter, Daul- Intake	18995202-000	1
2	Clip	94510-15000	3
3	Hose, Rubber	96420-01016-052	2
4	Bolt	96000-060128-0KL	2
5	Bracket, Dual- Intake	1899850A-000	1
6	Bolt	96000-060148-00K	4
7	Bolt	96000-060168-08C	2
8	Gasket, Hose	1864639E-000	1
9	Tube, Dual- Intake	1864050A-000	1
10	Clamp	1922250A-000	6
11	Hose, Inlet, Radiator	1950350A-000	1
12	Hose, Outlet, Radiator	1950150A-000	1
13	Screw	93003-060168-00K	3
14	Screw	93502-040128-00C	3
15	Shroud, Fan	1901550A-000	1
16	Asm., Fan	1900550A-000	1
17	Switch, Thermosatic	1932550A-000	1
18	O-Ring	93210-01020	1
19	Radiator	1901150A-000	1
20	Bolt	96007-060228-00K	2
21	Hose	94408-05007-230	1
22	Hose, Water Cap, Radiator	19504201-000	1
23	Clamp	94515-12008	2
24	Hose, Inlet, Expansion Tank	19506201-000	1
25	Hose, Bypass, Thermosatic	19505201-000	1
26	Clip	94510-06500	3
27	Clip	94510-13000	1
28	Valve, Dual-Intake	1899955E-000	1
29	Clip	94510-07400	6
30	Hose	94407-04008-150	2
31	Hose	94407-04008-035	1
32	T-Joint	16126201-000	1
33	Cap, Water	1911150A-000	1
34	Tube, Water Cap	1911450A-000	1
35	Cap, Expansion Tank	1910250A-000	1
36	Boot, Duct	1726950A-000	1
37	Tank, Expansion	1910150A-000	1

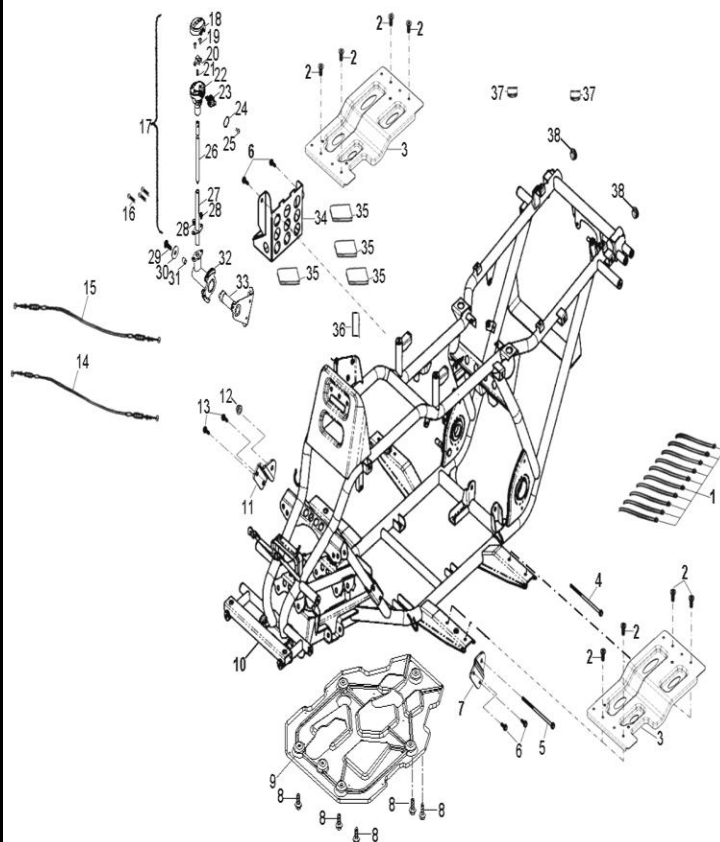
D-15: AIR CLEANER


Item	Description	Part Number	Q.ty
1	Asm., Cleaner, Air	17200213-000	1
2	Cover, Air Cleaner	17207207-000	1
3	Clip	1720839A-000	4
4	Gasket	3371639A-000	1
5	Filter, Air Cleaner	17205201-000	1
6	Box, Air Cleaner	17203209-000	1
7	Clip	94510-15000	3
8	Clip	94510-14018	1
9	Tube, Breather, Ventilated	17381208-000	1
10	Tube, Breather, Ventilated	17381207-000	1
11	Clamp	89669202-000	1
12	Clamp	89669203-000	1
13	Clamp	94515-15010	1
14	Hose, Drain	94414-01613-060	1
15	Bolt	92003-060168-00K	2
16	Duct, Inlet	1725555E-000	1
17	Boot, Duct	17269203-000	2
18	Clamp	89669204-000	2
19	Duct, Outlet	1725655E-000	1
20	Decal, Insulation	87011210-000	1
21	Bolt	92005-060168-00K	2

D-16: EXHAUST PIPE

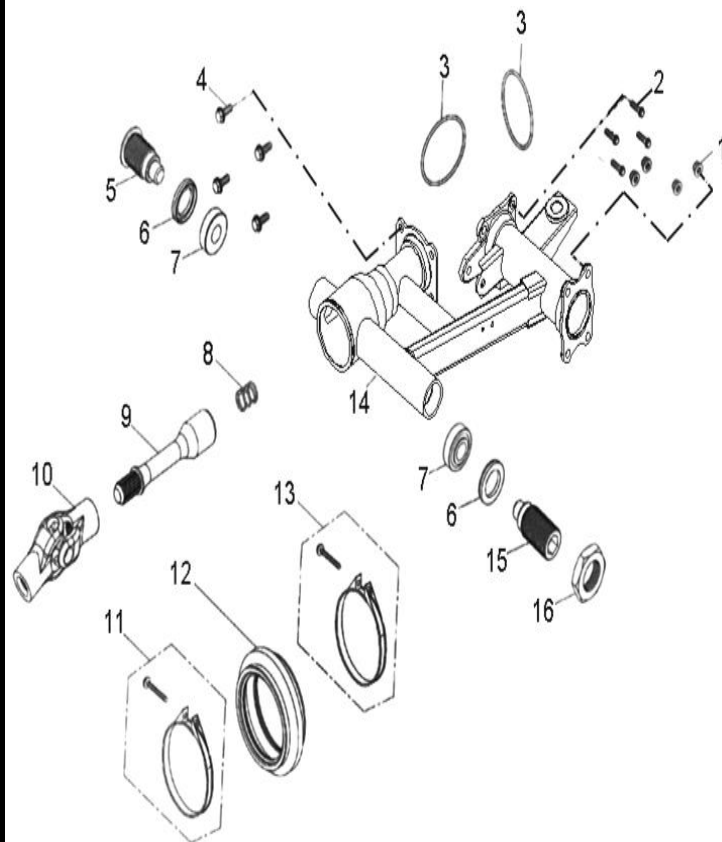


Item	Description	Part Number	Q.ty
1	Bolt	96000-060128-00K	8
2	Washer, Star	94103-0600000-00C	8
3	Shield	18315215-000	1
4	Shield, Silencer	18315216-000	1
5	Shield, Head Pipe	1831555E-000	1
6	Gasket	94104-2837050-000	1
7	Nut	94050-08000-00C	2
8	Pipe, Exhaust, Front	1829955E-000	1
9	Collar	18321201-000	1
10	Spring	94514-45015	1
11	Pipe, Silencer	1829855E-000	1
12	Bushing, Rubber	96400-082614	2
13	Bolt	96000-080258-00K	2



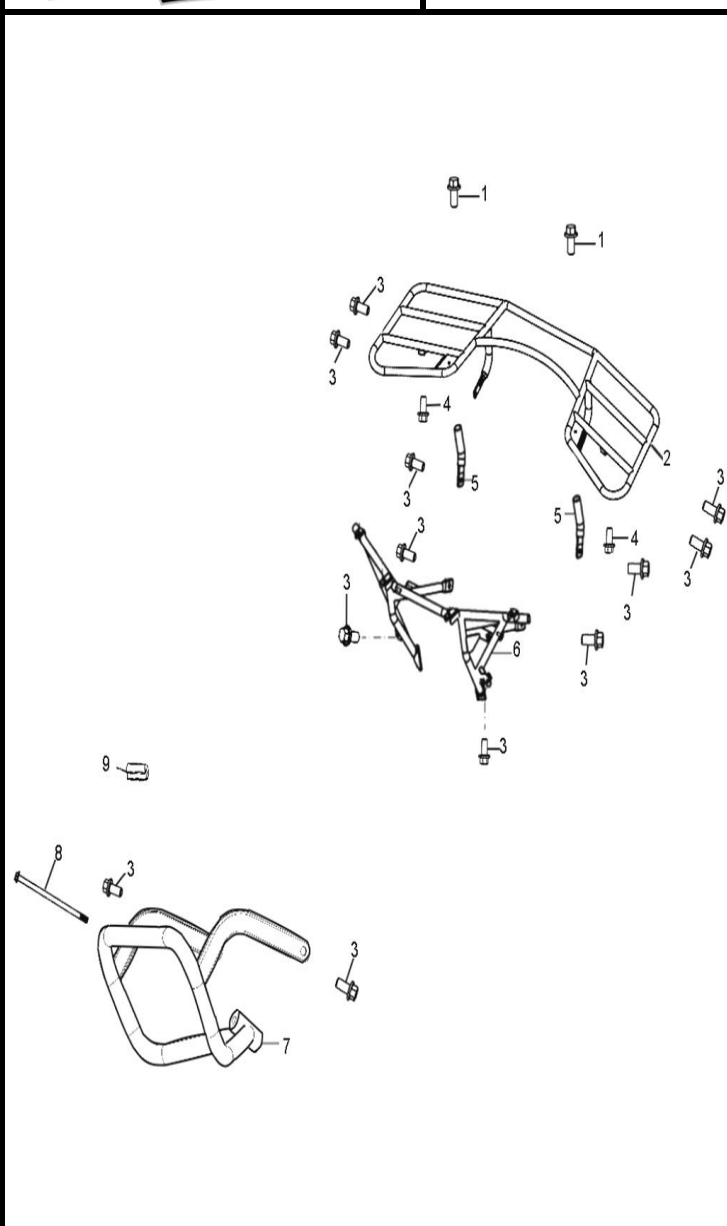
Item	Description	Part Number	Q.ty
1	Strap	89569131-000	10
2	Bolt	96000-060128-0KL	8
3	Bracket, Footwell, RH	5110555E-000	2
4	Bolt	96000-101308-00B	1
5	Bolt	96000-102008-00B	1
6	Bolt	96000-080168-0KL	2
7	Mounting, Engine, LH	5090255E-000	1
8	Bolt	92005-060168-00K	5
9	Shield, Chassis	50106203-000	1
10	Asm., Frame	5010055E-067	1
11	Mounting, Engine, RH	5090855E-000	1
12	Nut	90355-10000-0UB	1
13	Bolt	96000-080208-0KL	4
14	Cable, Shift	2133555B-000	1
15	Cable, Shift	2133555A-000	1
16	Bolt	96000-060128-10K	3
17	Asm., Shift Lever	2135055E-000	1
18	Cover	2132750A-000	1
19	Screw	93903-1040088-00K	2
20	Plate, Shift	2133655E-000	1
21	Spring, Shift	2132050A-000	1
22	Knob, Transmission Lever	2132850A-000	1
23	Rubber Cap	2133455E-000	1
24	Clip, Spring	94661-21012	1
25	Bolt	96000-080128-00K	1
26	Linkage, Shift Lever	2133850A-000	1
27	Sleeve, Shift Lever	2134555E-000	1
28	Bolt	96000-050088-00K	2
29	Screw	93100-050108-00K	1
30	Washer	94101-1030020-00K	1
31	Clip, Cir	94511-2400S	1
32	Lever, Shift	2131955E-000	1
33	Mounting, Shift Lever	2134355E-000	1
34	Boot, Shift Arm	3150355E-000	1
35	Rubber	81113203-000	4
36	Trim, Rubber	50811202-000	1
37	Rubber, Seat	77220131-000	2
38	Cap, Rubber	19611202-000	2

D-18: REAR SWIM ARM ASSEMBLY



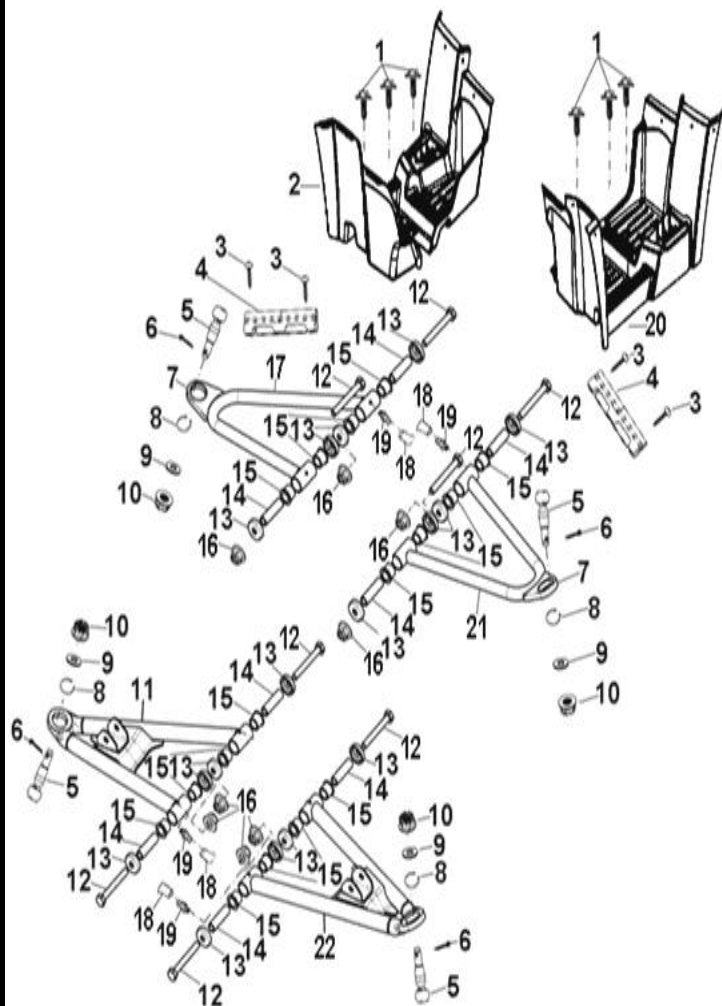
Item	Description	Part Number	Q.ty
1	Nut	90350-10000-0UC	4
2	Bolt	96000-100308-0BL	4
3	O-Ring	93210-07531	2
4	Bolt	96000-100258-0BL	4
5	Bolt	91000-300608-00C	1
6	Seal, Oil	96500-264006A7271	2
7	Bearing	96150-17401-30000	2
8	Spring	4054139A-000	1
9	Shaft, Drive	5244055E-000	1
10	Joint, Universal	5245039A-000	1
11	Clamp	89669211-000	1
12	Boot	2130750A-000	1
13	Clamp	8966939A	1
14	Swing Arm Sub Ass'y	5241055E-067	1
15	Bolt	91000-300698-00C	1
16	Nut	94001-30000-00C	1

D-19: BUMPER

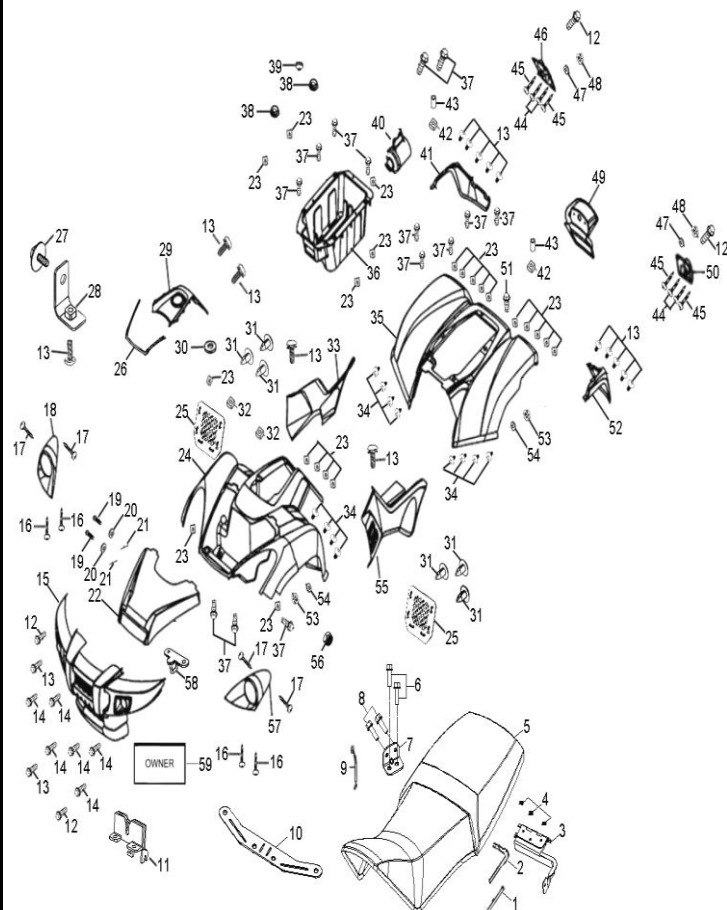


Item	Description	Part Number	Q.ty
1	Bolt	96000-080148-0KL	2
2	Rear Rack	8111155E-067	1
3	Bolt	92001-080208-0KL	12
4	Bolt	96007-060228-00K	2
5	Bracket, Rear	81122203-067	2
6	Bracket, Bumper	5045055E-067	1
7	Bumper	5045555E-067	1
8	Bolt	96000-100608-0KL	1
9	Rubber, Fuel Tank	64319131-000	1

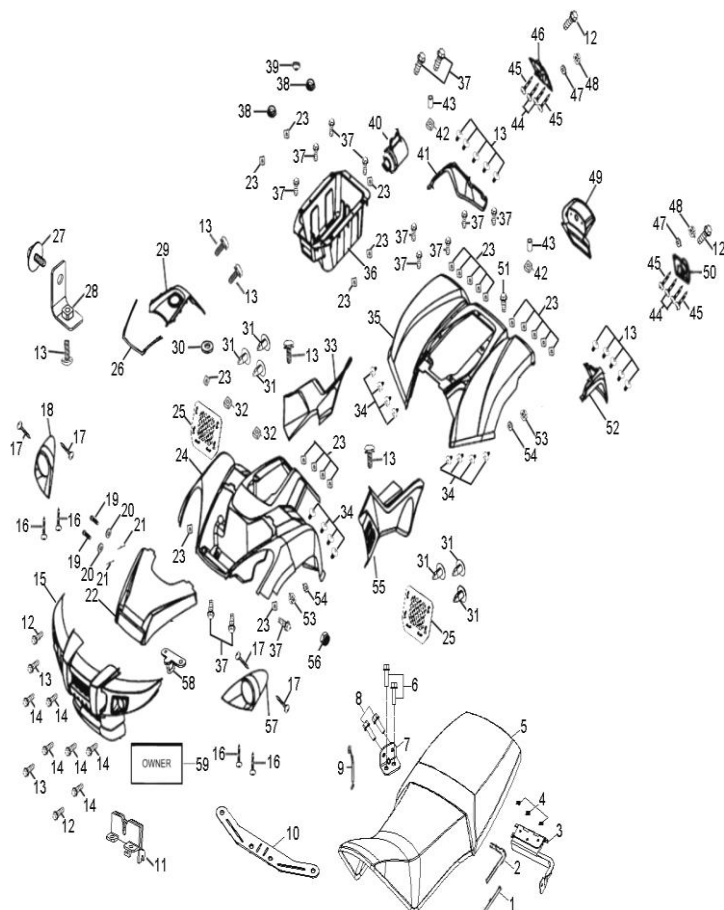
D-20: SWING ARM, FOOTREST



Item	Description	Part Number	Q.ty
1	Bolt	96007-060168-00K	6
2	Footwell, RH	6430055E-000	1
3	Screw	93903-1050128-00K	4
4	Retainer, Brake Line, Front	53005202-000	2
5	Ball Joint	52451204-000	4
6	Pin, Cotter	94201-23250	4
7	Bracket, Ball Joint	5313639A-000	2
8	Clip, Cir	94511-3113S	4
9	Washer	94101-1225020-00C	4
10	Nut, Lock	90351-12000-00C	4
11	A-Arm, Lower, RH	53031203-067	1
12	Bolt	96000-100758-0KL	8
13	Cap, Rubber	52426156-000	16
14	Spacer	5314039A-000	8
15	Bushing	53135203-000	8
16	Nut	94050-10000-00C	8
17	A- Arm, Upper, RH	5303255E-067	1
18	Cap, Valve, Grease	51301131-000	8
19	Valve, Grease	51300131-000	4
20	Footwell, LH	6431055E-000	1
21	A-Arm, Upper, LH	5313255E-067	1
22	A-Arm, Lower, LH	53131203-067	1

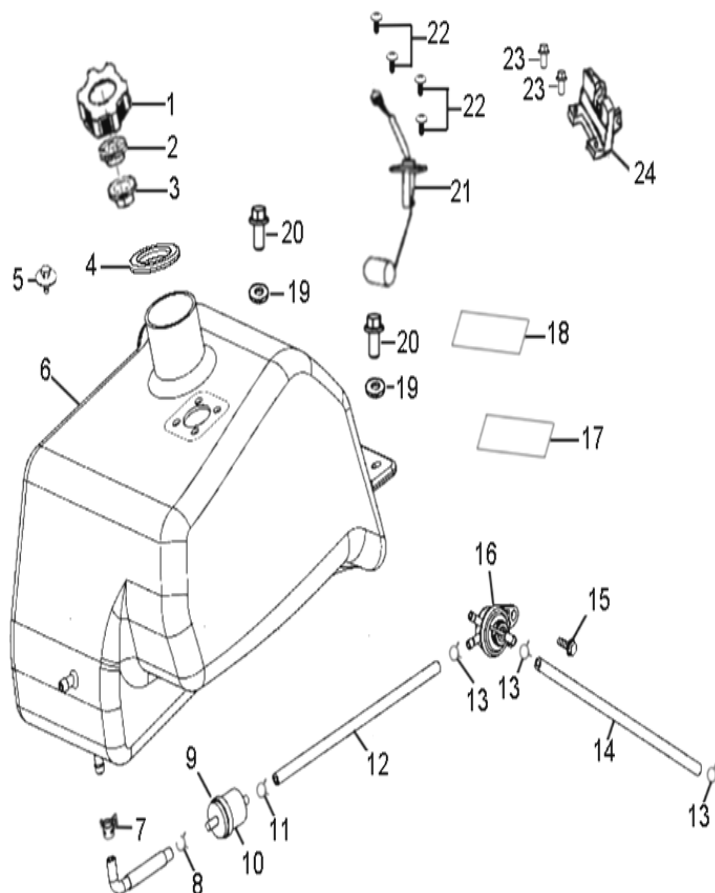


Item	Description	Part Number	Q.ty
1	Trim, Rubber	94430-00000-405	1
2	Trim, Rubber	94430-00000-815	1
3	Hinge, Seat	77223201-000	1
4	Nut	90350-06000-0UK	3
5	Seat	77200251-000	1
6	Bolt	93100-050168-00K	2
7	Bracket, Electrical	83604201-000	1
8	Screw	93903-1050128-00K	2
9	Cable, Lock	77232202-000	1
10	Bracket, striker, key	77235201-000	1
11	Lock, Seat	77231180-000	1
12	Bolt	96000-060108-00K	4
13	Bolt	93800-060168-00K	17
14	Bolt	93800-060128-00K	6
15	Bumper, Front	5046155E-000	1
16	Screw	93903-1050128-00K	4
17	Bolt	93100-050128-00K	4
18	Cover, Headlight, RH	3340455E-000	1
19	Pin, Lever, Shift	77218201-000	2
20	Washer	94101-0816015-00C	2
21	Cotter Pin	94203-12200	2
22	Hood (red)	7722755E-507	1
22	Hood (green)	7722755E-620	1
23	U-Nut, M6	61121201-00C	22
24	Cab, Front (red)	6110055E-507	1
24	Cab, Front (green)	6110055E-620	1
25	Net, Rubber	61103201-000	2
26	Gasket	50812201-000	1
27	Bolt	96007-060228-00K	1
28	Bracket, Expansion Tank	19104201-000	1
29	Cover, Fuel Tank	17555208-000	1
30	Washer	94101-0613010-00K	1
31	Rivet, Plastic	61120153-000	6
32	Pad, Rubber	17502203-000	2
33	Panel, Side, RH	8350055E-000	1
34	Bolt	93100-050168-00K	16
35	Cab, Rear (red)	6100055E-507	1
35	Cab, Rear (green)	6100055E-620	1
36	Luggage Box	7722655E-000	1
37	Bolt	96007-060168-00K	14



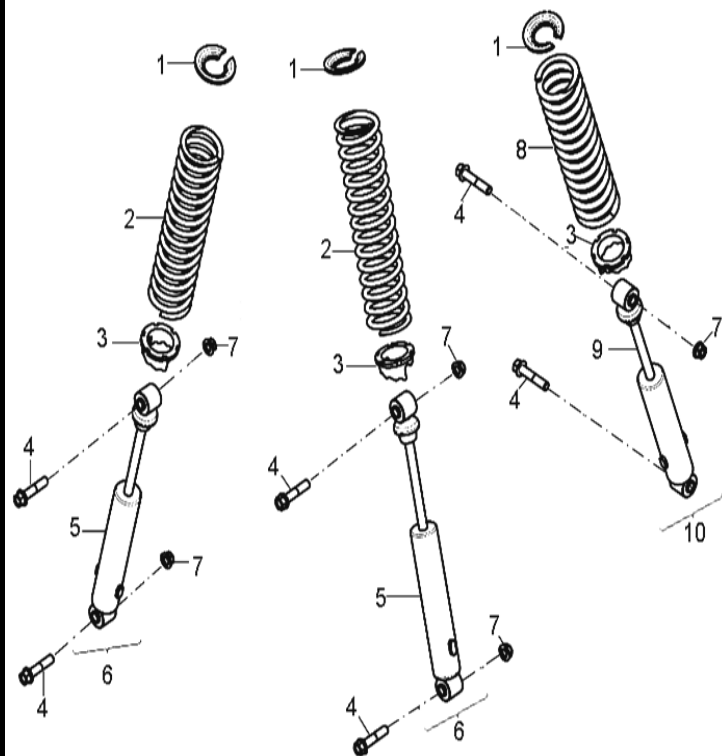
Item	Description	Part Number	Q.ty
38	Plug, Rubber	50424203-000	2
39	Boot	50423203-000	1
40	Asm, Toolbox	8912355	1
41	Fender, Rear, RH	6281055E-000	1
42	Pad, Rubber	17502204-000	2
43	Bush	81205201-000	2
44	Screw	93903-3040148-02K	4
45	Screw	93903-2040128-00K	4
46	Cover, Rear Signal, RH	3380155E-000	1
47	Washer	94101-0619010-00C	2
48	Nut	94050-06000-00C	2
49	License Plate	3370855E-000	1
50	Cover, Rear Signal, LH	3385155E-000	1
51	Bolt	91000-060208-00K	1
52	Fender, Rear, LH	6282055E-000	1
53	Nut	90350-05000-00K	16
54	Washer	94101-0514010-00K	16
55	Panel, Side, LH	83600215-000	1
56	Nut	90350-06000-00K	1
57	Cover, Headlight, LH	3345455E-000	1
58	Lock Striker, Hood	77219201-000	1
59	Manual, Owner's	88510220-000	1

D-22: FUEL TANK



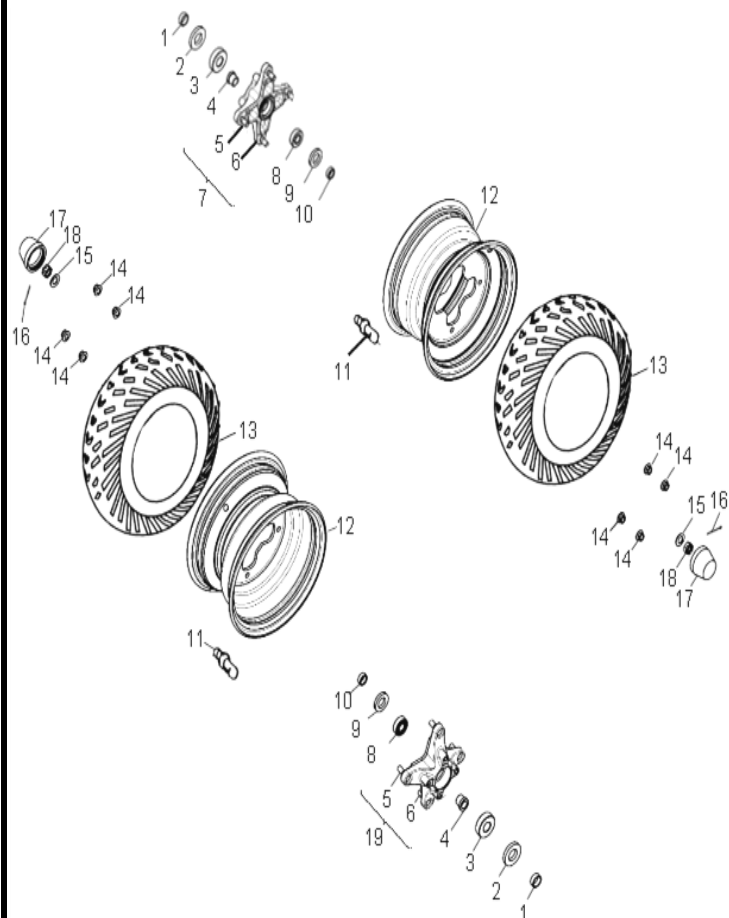
Item	Description	Part Number	Q.ty
1	Cap, Fuel	17623203-000	1
2	Vent, Fuel Cap	1762139A-000	1
3	Diaphragm, Fuel Cap	1762539A-000	1
4	Collar, Fuel Tank	17507201-000	1
5	Bolt	92005-060168-00K	1
6	Asm., Tank, Fuel	1750055E-000	1
7	Clamp	94515-10008	1
8	Clip	94510-08008	1
9	Clamp	1795955E-000	1
10	Filter, Fuel	17952111-000	1
11	Clip	94510-09012	1
12	Asm., Hose, Fuel	94410-05009-012	1
13	Clip	94510-08012	3
14	Asm., Hose, Fuel	94410-05009-013	1
15	Bolt	96000-060168-10K	1
16	Valve, Fuel	17950111-000	1
17	Decal, Insulation	87011211-000	1
18	Decal, Insulation	87011212-000	1
19	Washer	94101-0822020-00C	2
20	Bolt	96000-080288-00K	2
21	Sensor, Fuel	37800203-000	1
22	Bolt	93100-050168-00K	4
23	Bolt	96000-060148-00K	2
24	Lock, Seat	77231180-000	1

D-23: SUSPENSION



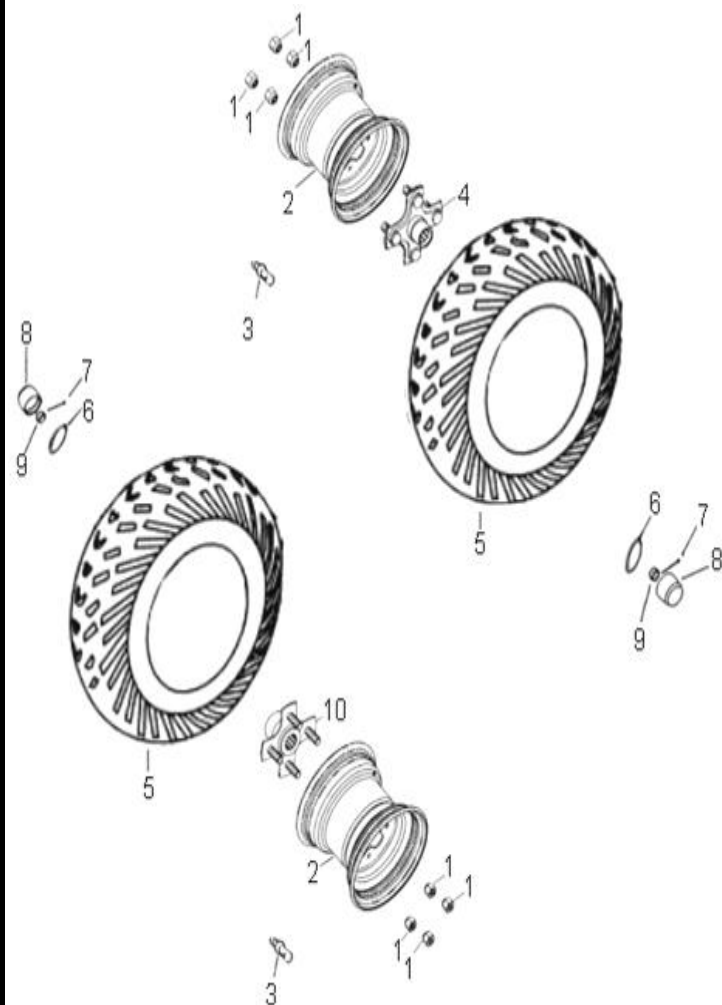
Item	Description	Part Number	Q.ty
1	Retainer, Spring	52406153-000	3
2	Spring, Suspension, Front	5110155E-000	2
3	Collar, Adjustment	52404151-000	3
4	Bolt	96000-100508-0KL	6
5	Shock,Front	5110255E-000	2
6	Asm., Suspension, Front	5110055E-293	2
7	Nut	94050-10000-00C	5
8	Spring, Suspension, Rear	5240155E-000	1
9	Shock, Rear	5240255E-000	1
10	Asm., Suspension, Rear	5240055E-293	1

D-24: FRONT WHEEL



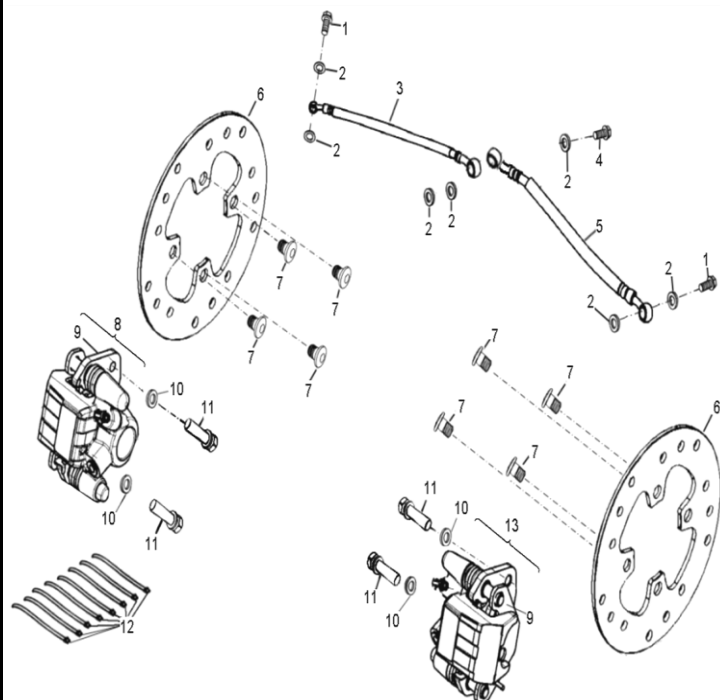
Item	Description	Part Number	Q.ty
1	Spacer	4431139A-000	2
2	Seal, Oil	96500-25470700000	2
3	Bearing, Ball	96100-62040-Z0000	2
4	Spacer	4431539A-000	2
5	Stud	42712201-000	8
6	Hub	42011201-000	2
7	Hub, Wheel, Front	42010204-000	1
8	Bearing, Ball	96100-62020-Z0000	2
9	Seal, Oil	96500-223806A7271	2
10	Spacer	4431239A-000	2
11	Valve, Rim	42616131-000	2
12	Rim, Front	4270155E-067	2
13	Tire	42711227-000	2
14	Nut	90355-10000-0UB	8
15	Washer	94121-1426016-000	2
16	Pin, Cotter	94201-32320	2
17	Cap, Hub	4273039A-000	2
18	Nut, Insert Lock	90353-14015-00C	2
19	Hub, Wheel, Front	4201039A-000	1

D-25: REAR WHEEL



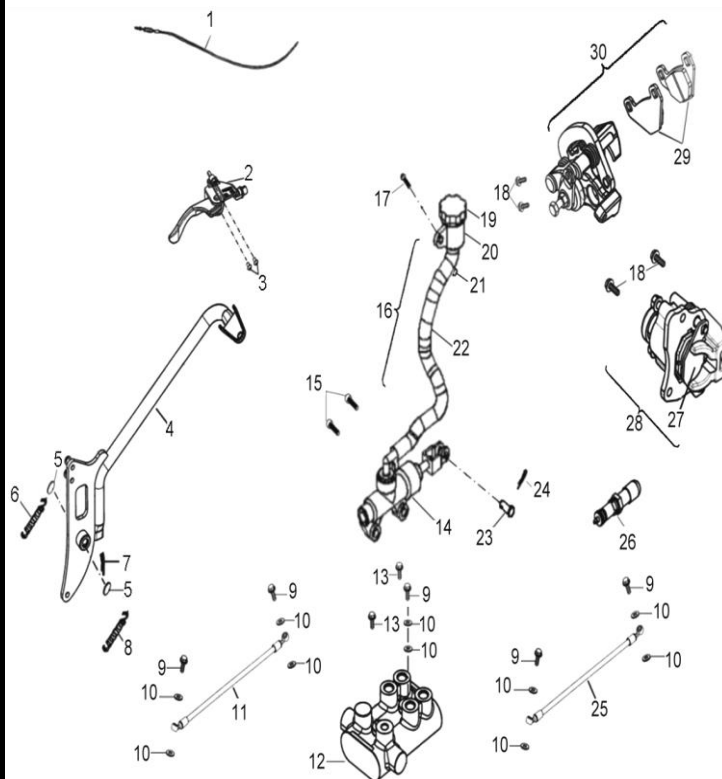
Item	Description	Part Number	Q.ty
1	Nut	90355-10000-0UB	8
2	Rim, Rear	4280155E-067	2
3	Valve, Rim	42616131-000	2
4	Hub, Wheel, RH	4202039A-000	1
5	Tire	42811227-000	2
6	Washer	94121-1835200-000	2
7	Pin, Cotter	94201-32320	2
8	Cap, Hub	4273039A-000	2
9	Nut	90352-18000-00C	2
10	Hub, Wheel, LH	4203039A-000	1

D-26: FRONT BRAKE



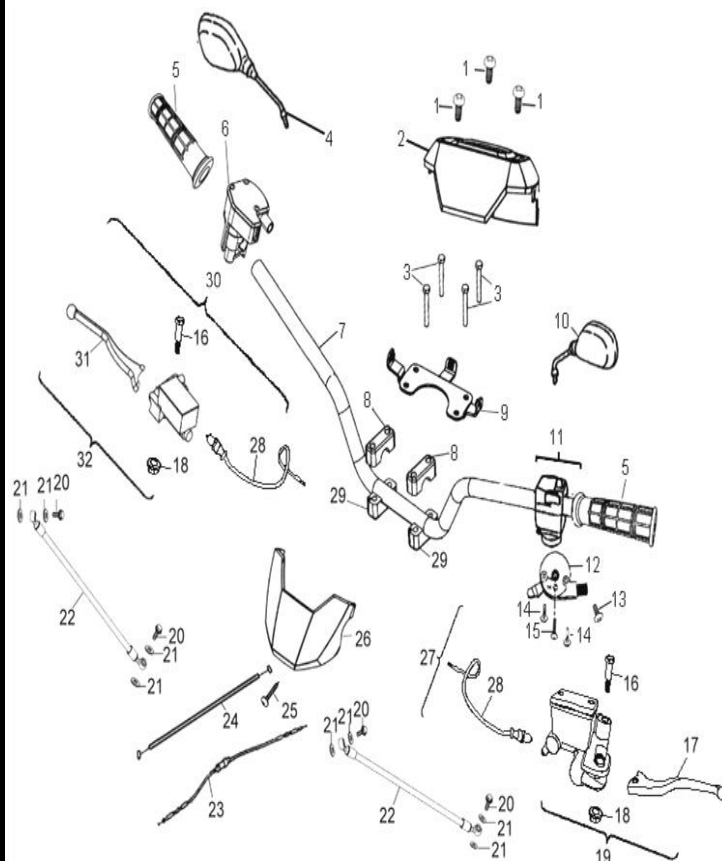
Item	Description	Part Number	Q.ty
1	Bolt, Banjo	45456111-000	2
2	Washer	94101-1015012-U0B	7
3	Hose, Front Brake, Lower	45449212-000	1
4	Bolt, Banjo	45456202-000	1
5	Hose, Front Brake, Lower	45449211-000	1
6	Plate, Front Brake, LH	4501039A-000	2
7	Bolt	45016131-00K	8
8	Asm., Caliper, RH	4500239A-000	1
9	Pads, Caliper, Front	43121201-000	2
10	Washer	94101-0816020-00C	4
11	Bolt	92001-080308-00K	4
12	Strap	89569131-000	8
13	Asm., Caliper, LH	4500139A-000	1

D-27: REAR BRAKE



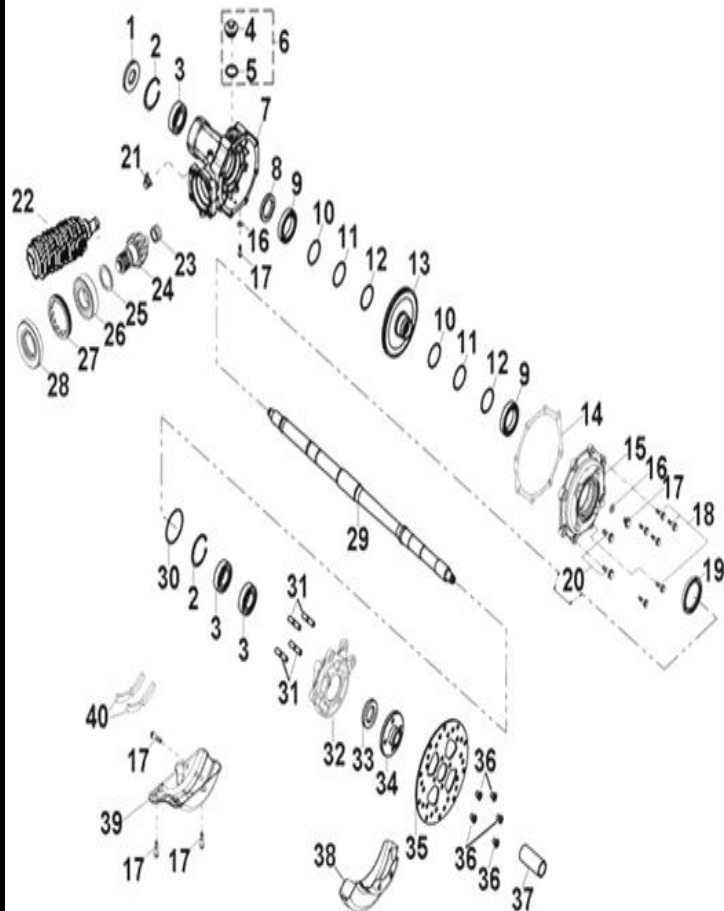
Item	Description	Part Number	Q.ty
1	Cable, Parking Brake	38706202-000	1
2	Lever, Parking Brake	3871055E-000	1
3	Bolt	91003-060208-00K	2
4	Lever, Brake, Foot	4345655E-000	1
5	O-Ring	93210-01115	2
6	Spring, Brake Lever	50507002-000	1
7	Pin, Cotter	94201-25190	1
8	Spring, Foodpad	43422202-000	1
9	Bolt, Banjo	45456111-000	5
10	Washer	94101-1015012-U0B	10
11	Hose, Front Brake, Lower	45449209-000	1
12	Brake Shunt	45470201-000	1
13	Bolt	96000-080388-00K	2
14	Master Cylinder	4350155E-000	1
15	Bolt	92001-080258-00K	2
16	Asm., Master Cylinder	4350055E-000	1
17	Bolt	96000-060128-0KL	1
18	Bolt	96000-100208-0KL	4
19	Cap, Oil Tank	43016201-000	1
20	Valve, Fuel	17950201-000	1
21	Clamp	94515-12008	2
22	Hose, Brake	45447210-000	1
23	Pin	94302-07018	1
24	Pin, Cotter	94201-16190	1
25	Hose, Front Brake, Lower	45449210-000	1
26	Switch, Brake	34916201-000	1
27	Pads, Brake	45120182-000	1
28	Asm., Caliper, Rear	4500055E-000	1
29	Pads, Parking Brake	43201201-000	1
30	Asm., Caliper, Parking Brake	43200201-000	1

D-28: HANDLEBAR



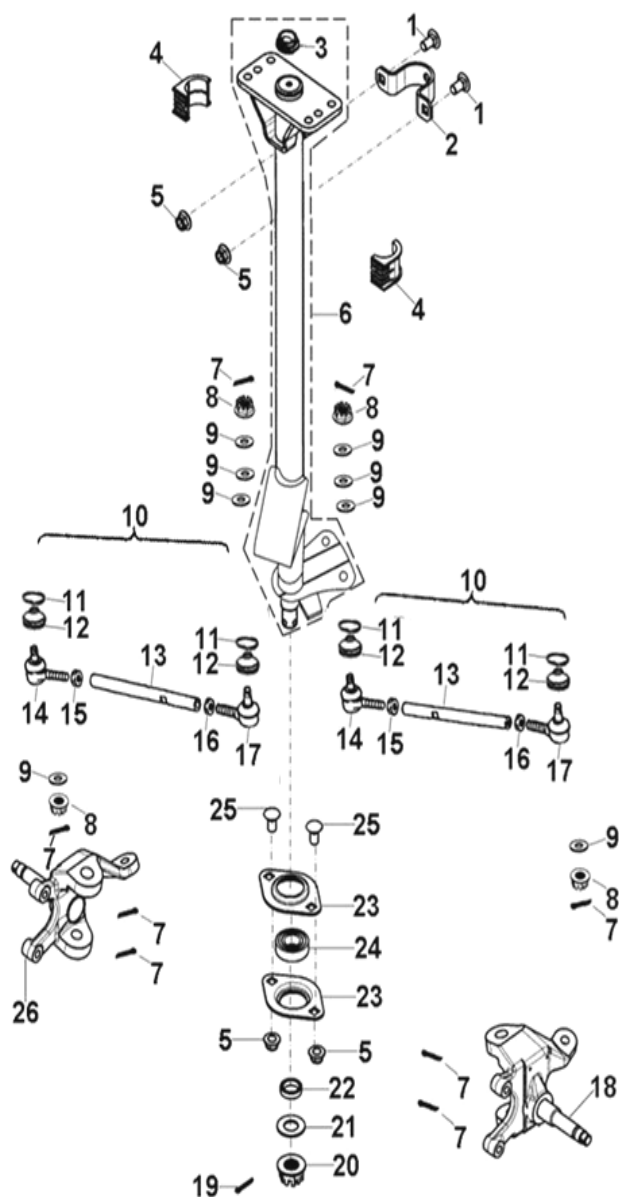
Item	Description	Part Number	Q.ty
1	Bolt	93100-050128-00K	3
2	Pod, Handlebar	6421155E-000	1
3	Bolt	96000-080638-00B	4
4	Mirror, RH	88110204-000	1
5	Grip, Handlebar	53167201-000	2
6	Control, Throttle	5390055E-000	1
7	Handlebar	5310055E-067	1
8	Clamp, Upper	5321039A-000	2
9	Bracket, Pod	5331055E-000	1
10	Mirror, LH	88120201-001	1
11	Asm., Switch, LH	35151227-001	1
12	Asm., Manual Choke	35160201-000	1
13	Bolt	93500-030068-00C	1
14	Screw	93100-030048-00B	2
15	Bolt	93500-060088-00K	1
16	Bolt	89220201-000	2
17	Lever, Brake, LH	53178205-000	1
18	Nut	94073-06006-00K	2
19	Asm., Lever, LH	53163205-000	1
20	Bolt, Banjo	45456111-000	4
21	Washer	94101-1015012-U0B	8
22	Hose, Front Brake, Upper	45448208-000	2
23	Cable, Throttle	5391055E-000	1
24	Choke, Cable, Manual	5392255E-000	1
25	Screw	93903-1040128-00K	1
26	Pod, Handlebar, Lower (re	6421255E-507	1
26	Pod, Handlebar, Lower (gr	6421255E-620	1
27	Asm., Lever LH	5317155E-000	1
28	Asm., Sensor, Taillight, LH	35340131-00K	2
29	Clamp, Lower	5320039A-000	2
30	Asm., Master Cylinder, RH	53172206-000	1
31	Lever, Brake, RH	53175181-000	1
32	Asm., Lever, RH	53164204-000	1

D-29: REAR WHEEL AXLE



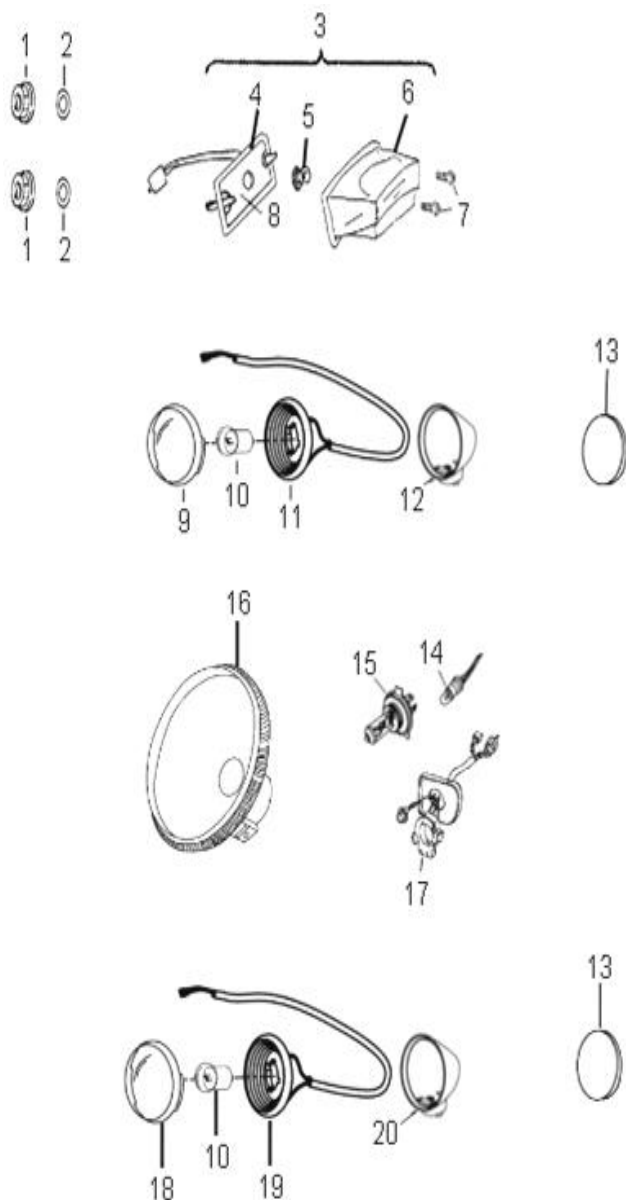
Item	Description	Part Number	Q.ty
1	Seal, Oil	96500-306207A7271	1
2	Clip, Cir	94512-6200R	2
3	Bearing, Ball	96100-6206-LLUC3/ZG	3
4	Plug, Drain, Oil	11334119-000	1
5	O-Ring	93210-03132	1
6	Asm., Cap	1542539A-000	1
7	Gearcase	4210039B-001	1
8	Seal, Oil	96500-415607A7271	1
9	Bearing, Ball	96100-69090-00000	2
10	Shim	42401201-000	2
11	Shim	42401202-000	2
12	Shim	42401203-000	2
13	Gear, Bevel	42320201-00A	1
14	Gasket, Cover	4229139A-001	1
15	Cover, Gearcase	4220055E-000	1
16	Washer	94101-0816020-00L	2
17	Bolt	96000-080108-00K	5
18	Bolt	96000-080288-00B	6
19	Seal, Oil	96500-415106A2650	1
20	Bolt	96000-100358-00B	2
21	Clamp	94515-11007	1
22	Bellows	16600201-000	1
23	Bearing, Needle	96200-142213	1
24	Gear, Pinion	42310201-00A	1
25	Shim	4241039A-000	1
26	Bearing, Ball	96100-62060-00000	1
27	Nut	90204-65000-000	1
28	Seal, Oil	96500-347210A7271	1
29	Axle	4200050A-000	1
30	O-Ring	93210-06725	1
31	Stud	91001-100488-00B	4
32	Housing, Rear axle	4280555E-000	1
33	Seal, Oil	96500-405707A7271	1
34	Hub, Disc	4349055E-000	1
35	Disc, Brake	43511202-000	1
36	Bolt	45016131-00K	5
37	Tube, Spacer	4281055E-000	1
38	Shield, Disc	52621201-067	1
39	Plate, Gearcase	4352639A-067	1
40	Spacer, Rubber	3720439A-000	4

D-30: STEERING



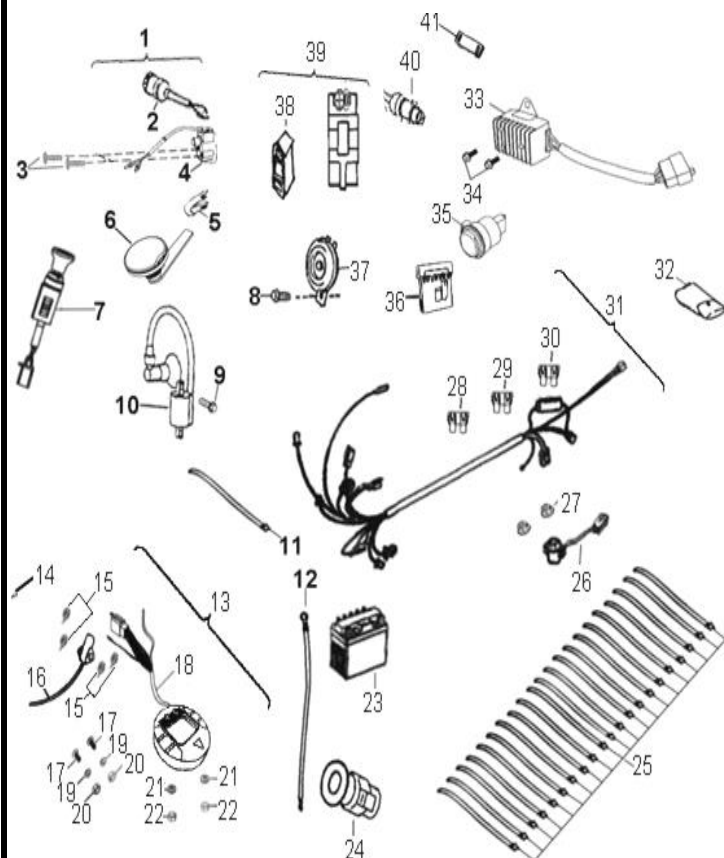
Item	Description	Part Number	Q.ty
1	Bolt, Carriage	95021-0001C8-000	2
2	Bracket, Bushing, Upper	5349539A-000	1
3	Cap, Rubber	19611202-000	1
4	Sleeve, Steering Shaft	5122039A-000	2
5	Nut	90350-10000-0UC	4
6	Shaft, Steering	5110755E-067	1
7	Pin, Cotter	94201-25190	8
8	Nut	90352-10000-00C	4
9	Washer	94101-1022020-00C	6
10	Asm., Tie Rod	5341039A-000	2
11	Spring	94514-09255	4
12	Boot	16129201-000	4
13	Asm., Tie Rod	5341139A-000	2
14	Rod End, LH	5341239A-000	2
15	Nut	94002-10010-00C	2
16	Nut	94001-10000-00C	2
17	Rod End, RH	5341339A-000	2
18	Asm., Steering Knuckle, L	51325209-000	1
19	Pin, Cotter	94201-32320	1
20	Nut	90352-18000-00C	1
21	Washer	94121-1835200-000	1
22	Spacer	4431339A-000	1
23	Flangette	5111139A-000	2
24	Bearing, Ball	96100-6004-LLUC3/ZG	1
25	Bolt, Carriage	95021-100228-00C	2
26	Asm., Steering Knuckle, R	51330210-000	1

D-31: LIGHTS



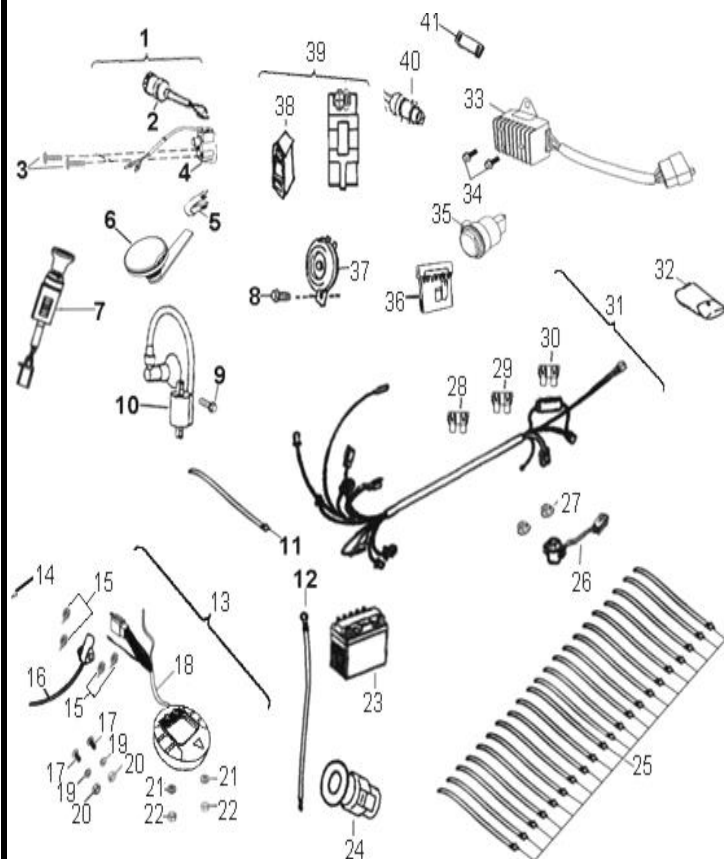
Item	Description	Part Number	Q.ty
1	Nut	94050-06000-00C	2
2	Washer	94101-0619010-00C	2
3	Asm., Taillight	3370039A-000	1
4	Gasket	33716205-000	1
5	Bulb, Taillight	34906201-000	1
6	Lens, Taillight	33702202-000	1
7	Bolt	93500-035398-SUS	2
8	Socket, Taillight	33711204-000	1
9	Lens, Signal, RH	33314201-000	2
10	Bulb, Signal	33905203-000	4
11	Socket, Right Signal	33401202-000	2
12	Housing, Signal, RH	33401203-000	2
13	Reflector	3374155E-000	2
14	Bulb, Parking	34909180-000	2
15	Bulb, Headlight	34901205-000	2
16	Lens, Headlight	33110224-000	2
17	Socket, Headlight	33111225-000	2
18	Lens, Signal, LH	33313201-000	2
19	Socket, Signal, LH	33451202-000	2
20	Housing, Signal, LH	33451203-000	2

D-32: ELECTRICAL PARTS

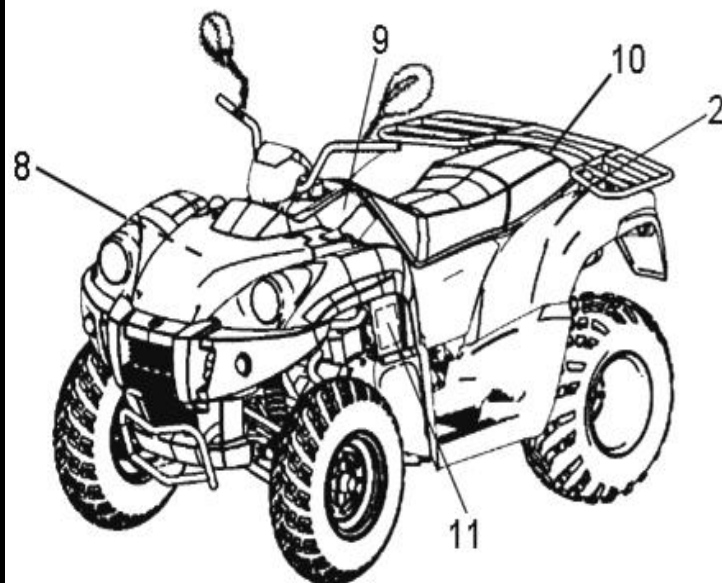
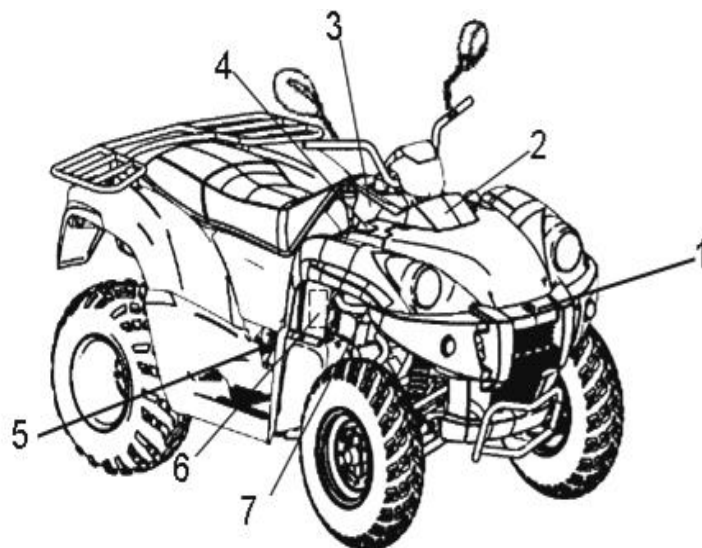


Item	Description	Part Number	Q.ty
1	Asm., Main Switch	35100232-000	1
2	Switch, Main	35102218-000	1
3	Bolt	93100-050128-00K	2
4	Lock, Steering	35106207-000	1
5	Clip, Main Switch	35101131-000	1
6	Twist Lock, Hood	77228201-000	1
7	Power Supporter	38130179-000	1
8	Bolt	96000-080128-0KL	1
9	Bolt	96000-050208-00C	1
10	Asm., Ignition Coil	30510206-000	1
11	Strap	89769111-000	1
12	Asm., Battery Cable	3200155E-000	1
13	Asm., Speedometer	3720055E-000	1
14	Magnet, Speedometer	37203202-000	1
15	Washer	94101-0412010-00K	4
16	Sensor, Speedometer	37206201-000	1
17	Bolt	93100-040128-00K	2
18	Asm., Speedometer	3720555E-000	1
19	Washer	94111-0412010-00K	2
20	Nut	94001-06000-00C	2
21	Washer	94101-0613010-00K	2
22	Nut	94001-04000-00K	2
23	Battery	3150039A-000	1
24	Relay, Signal	38302204-000	1
25	Strap	89569131-000	21
26	Asm., Starter Relay	38501119-000	1
27	Nut	94050-06000-00K	2
28	Fuse	32106203-000	1
29	Fuse	32106202-000	1
30	Fuse	32106201-000	2
31	Main Wire Ass'y	32100230-002	1
32	Pouch, Tool	89120205-000	1
33	Rectifier/ Regulator	31600209-000	1
34	Bolt	96000-060148-10K	2
35	Relay, Parking	38701202-000	1
36	Wire, Fuse Box	32109201-000	1
37	Horn	38110119-000	1
38	Pad, Rubber	30411202-000	1
39	Asm., CDI Unit	30410220-000	1
40	Lock Striker, Seat	77233201-000	1

D-32: ELECTRICAL PARTS



Item	Description	Part Number	Q.ty
41	Strap, Battery	89750202-000	1

D-33: DECAL


Item	Description	Part Number	Q.ty
1	Decal, Aeon Logo	87711233-000	1
2	Decal, Aeon Logo (red)	87711231-507	2
2	Decal, Aeon Logo (green)	87711231-620	2
3	Decal, Tank, RH (red)	87720232-507	1
3	Decal, Tank, RH (green)	87720232-620	1
4	Decal, Waring, Reverse	87854202-000	1
5	Decal, Drain Bolt	87843201-000	1
6	Decal, Waring, Y-16	87851173-000	1
7	Decal, Fragile, Frame	87871204-000	1
8	Decal, Warning, Hood	87842201-001	1
9	Decal, Tank, LH (red)	87721232-507	1
9	Decal, Tank, LH (green)	87721232-620	1
10	Decal, Warning, Rack	87869131-000	1
11	Decal, General Waring	87852159-000	1

PART NUMBER INDEX

Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
1110150A-000	Crankcase, RH	1	9	3	14523119-001	Gasket, Tensioner	1	13	15
1115050A-000	Spacer, Collar	1	9	15	1453550A-000	Pivot, Guide	1	13	14
1115150A-000	Spacer, Collar, Rec	1	9	16	1455050A-000	Guide, Cam Chain,	1	13	16
1119150A-001	Gasket	1	9	7	1471150A-000	Valve, Intake	1	7	23
1120150A-000	Crankcase, LH	1	9	13	1472150A-000	Valve, Exhaust	1	7	22
1133050A-000	Cover, Crankcase,	1	12	9	1475150A-000	Spring, Valve, Oute	2	7	8
1133350S-000	Retainer, Sight Gla	1	12	2	1476150A-000	Spring, Valve, Inne	2	7	9
11334119-000	Plug, Drain, Oil	1	9	11	14771119-000	Retainer, Valve, Sp	2	7	7
		1	37	4	14775119-000	Seat, Valve, Spring	2	7	12
1134150A-000	Cover, Clutch	1	11	4	14781119-000	Clip, Retainer	4	7	10
1134750A-000	Tablet, Logo	1	11	10	1500050A-000	Asm., Oil Pump	1	16	5
1135050A-000	Recoil, Starter	1	11	14	1514150A-000	Chain, Oil Pump	1	16	8
11353201-000		1	11	12	1515050A-000	Sprocket, Oil Pump	1	16	6
1135550A-000	Derby Cover	1	11	1	15421119-000	Screen	1	9	8
1135950A-001	Gasket	1	11	3	1542539A-000	Asm., Cap	1	37	6
1139350A-001	Gasket, Crankcase	1	12	11	15426119-000	Spring, Screen	1	9	9
1210055S-000	Cylinder	1	7	28	1544139A-000	Tube, Oil, Cranksha	1	8	6
1219150A-001	Gasket, Cylinder	1	7	29	1544739A-000	Spring, Oil	1	8	5
1220150A-000	Head, Cylinder	1	7	25	15650111-001	Plug, Oil	1	10	8
12209119-000	Seal, Valve	2	7	11	1571150A-000	Cover, Oil Pump	1	16	9
1221150A-000	Bracket, Cam Shaft	1	13	7	1610055E-001	Asm., Carburetor	1	20	1
1225050A-000	Gasket Set	1	7	27	1610239A-000	Spring	1	20	28
1230250A-000	Breather, Crankcas	1	7	4	1610355E-000	Throttle, Valve	1	20	25
1230350A-000	Gasket	1	7	3	1610439A-000	Asm., Jet Needle	1	20	26
1230950A-000	Cover, Cylinder He	1	7	2	1610539A-000	Valve, Needle	1	20	10
1239150A-000	Gasket , Head Cov	1	7	6	1610639A-000	Seal, Float	1	20	20
1300055S-000	Asm., Crankshaft	1	8	2	1610739A-000	Float, Body	1	20	17
1301150A-000	Ring Set, Piston	1	8	11	16108209-000	Jet, Main	1	20	11
1310050A-000	Piston	1	8	9	1610939A-000	Drain Tube	1	20	16
1311150A-000	Pin, Piston	1	8	8	16110203-000	Jet, Pilot	1	20	19
1311550A-000	Clip, Piston Pin	2	8	7	1611439A-000	Asm., Screw	1	20	8
1342055S-000	Shaft Balancer Cor	1	8	1	1611539A-000	Screw	1	20	2
1440050B-000	Asm., Cam Shaft	1	13	19	1611739A-000	Valve, Float	1	20	18
1440155S-000	Chain, Cam	1	13	17	1611939A-000	Pin, Float	1	20	13
1443150A-000	Arm, Valve, Rocker	2	13	4	1612339A-000	Float	1	20	14
1445250A-000	Shaft, Intake, Rock	1	13	9	16126201-000	T-Joint	1	21	32
1445350A-000	Shaft, Exhaust, Ro	1	13	8	1612739A-000	Recoil, Choke	1	20	23
1445650A-000	Asm., Decomp. Rel	1	13	3	16129201-000	Boot	4	38	12
1450055L-000	Guide, Cam Chain,	1	13	18	1613039A-000	Support, Cable	1	20	21
14521119-000	Tensioner	1	13	13	1613539A-000	Choke, Lever	1	20	22

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Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
16137201-000	Fuel Retainer	1	20	12	18995202-000	Asm., Filter, Daul- Ir	1	21	1
1614039A-000	Asm., Cap	1	20	29	1899850A-000	Bracket, Dual- Intal	1	21	5
1614539A-000	Clip, Needle	1	20	27	1899955E-000	Valve, Dual-Intake	1	21	28
1615039A-000	Needle, Jet	1	20	24	1900550A-000	Asm., Fan	1	21	16
1615555E-000	Cover, Diaphragm	1	20	7	1901150A-000	Radiator	1	21	19
1615655E-000	Check Valve, Air	1	20	5	1901550A-000	Shroud, Fan	1	21	15
16600201-000	Bellows	1	37	22	1910150A-000	Tank, Expansion	1	21	37
1710055L-000	Asm., Manifold, Intz	1	7	20	1910250A-000	Cap, Expansion Ta	1	21	35
1710155L-000	Manifold	1	7	19	19104201-000	Bracket, Expansion	1	28	28
17200213-000	Asm., Cleaner, Air	1	22	1	1911150A-000	Cap, Water	1	21	33
17203209-000	Box, Air Cleaner	1	22	6	1911450A-000	Tube, Water Cap	1	21	34
17205201-000	Filter, Air Cleaner	1	22	5	1921150A-000	Body, Water Pump	1	19	4
17207207-000	Cover, Air Cleaner	1	22	2	1921550A-000	Impeller, Water Pui	1	19	11
1720839A-000	Clip	4	22	3	1921750A-000	Seal, Mechanical	1	19	10
1725555E-000	Duct, Inlet	1	22	16	1922150A-000	Flange, Water Pum	1	19	14
1725655E-000	Duct, Outlet	1	22	19	1922250A-000	Clamp	2	19	1
17269203-000	Boot, Duct	2	22	17			6	21	10
1726950A-000	Boot, Duct	1	21	36	1922950A-000	Gasket	1	19	13
17381207-000	Tube, Breather, Ve	1	22	10	1923150A-000	Shaft, Water Pump	1	19	7
17381208-000	Tube, Breather, Ve	1	22	9	1930050A-000	Bimetal, Thermosat	1	19	20
1750055E-000	Asm., Tank, Fuel	1	30	6	1931150A-000	Housing, Thermosa	1	19	23
17502203-000	Pad, Rubber	2	28	32	1931550A-000	Flange, Thermosati	1	19	19
17502204-000	Pad, Rubber	2	29	42	1931950A-000	Sensor, Thermosat	1	19	22
17507201-000	Collar, Fuel Tank	1	30	4	1932550A-000	Switch, Thermosati	1	21	17
17555208-000	Cover, Fuel Tank	1	28	29	1950150A-000	Hose, Outlet, Radi	1	21	12
1762139A-000	Vent, Fuel Cap	1	30	2	1950250A-000	Hose	1	19	2
17623203-000	Cap, Fuel	1	30	1	1950350A-000	Hose, Inlet, Radiat	1	21	11
1762539A-000	Diaphragm, Fuel C:	1	30	3	19504201-000	Hose, Water Cap, f	1	21	22
17950111-000	Valve, Fuel	1	30	16	19505201-000	Hose, Bypass, The	1	21	25
17950201-000	Valve, Fuel	1	35	20	19506201-000	Hose, Inlet, Expans	1	21	24
17952111-000	Filter, Fuel	1	30	10	19611202-000	Cap, Rubber	2	24	38
1795955E-000	Clamp	1	30	9			1	38	3
1829855E-000	Pipe, Silencer	1	23	11	2130155L-000	Cover, Transmissio	1	10	14
1829955E-000	Pipe, Exhaust, Fror	1	23	8	2130655L-000	Collar, Gear Shaft	1	10	32
18315215-000	Shield	1	23	3	2130750A-000	Boot	1	25	12
18315216-000	Shield, Silencer	1	23	4	2131755L-000	Lever, Shift	1	10	3
1831555E-000	Shield, Head Pipe	1	23	5	2131955E-000	Lever, Shift	1	24	32
18321201-000	Collar	1	23	9	2132050A-000	Spring, Shift	1	24	21
1864050A-000	Tube, Dual- Intake	1	21	9	2132239A-000	Ball, Steel	1	10	18
1864639E-000	Gasket, Hose	1	21	8	2132750A-000	Cover	1	24	18



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Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
2132850A-000	Knob, Transmissior	1	24	22	2323350A-000	Spring, Clutch	1	15	22
2133455E-000	Rubber Cap	1	24	23	2323750A-000	Seal, Collor	1	15	23
2133555A-000	Cable, Shift	1	24	15	2323950A-000	Seal, Collor	1	15	21
2133555B-000	Cable, Shift	1	24	14	2341150S-000	Shaft, Drive	1	17	31
2133655E-000	Plate, Shift	1	24	20	2342055L-000	Asm., Shaft, Count	1	18	47
2133850A-000	Linkage, Shift Leve	1	24	26	2343150S-000	Shaft	1	17	27
2134150A-000	Housing	1	10	25	2343250S-000	Gear	1	17	29
2134355E-000	Mounting, Shift Lev	1	24	33	2343350S-000	Gear, Final Ring	1	17	26
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2135055E-000	Asm., Shift Lever	1	24	17	2344155L-000	Shaft, Transmissior	1	18	42
2136150S-000	Cover, Shift	1	10	10	2344250A-000	Collar, Shaft	1	17	34
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2210350A-000	Asm., Sliding	1	14	2	23476204-000	Shim	1	10	33
2210439A-000	Retainer, Ball	1	15	15	23476205-000	Shim	1	10	34
2210539A-000	Nut, Driven	1	15	19	23476206-000	Shim	1	10	35
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		2	23	7	94101-2632005-00	Washer	2	17	6
94050-10000-00C	Nut	8	27	16	94103-0600000-00	Washer, Star	8	23	2
		5	31	7	94104-2837050-00	Gasket	1	23	6
94050-14000-00C	Nut	1	14	9	94111-0412010-00	Washer	2	40	19
94073-06006-00K	Nut	2	36	18	94121-1426016-00	Washer	2	32	15
94101-0412010-00	Washer	4	40	15	94121-1835200-00	Washer	2	33	6
94101-0514010-00	Washer	16	29	54			1	38	21
94101-0612010-00	Washer	1	10	5	94122-2550020-00	Washer, Special	5	15	16
		1	12	6	94201-16190	Pin, Cotter	1	35	24
94101-0612010-00	Washer	1	19	15	94201-23250	Pin, Cotter	4	27	6
94101-0613010-00	Washer	2	7	15	94201-25190	Pin, Cotter	1	35	7
94101-0613010-00	Washer	1	28	30			8	38	7
		2	40	21	94201-32320	Pin, Cotter	2	32	16
94101-0618015-00	Washer	2	9	29			2	33	7
		1	10	2			1	38	19
94101-0619010-00	Washer	2	29	47	94203-12200	Cotter Pin	2	28	21
		2	39	2	94301-08140	Pin, Dowel	2	10	12
94101-0624016-00	Washer	1	9	22			2	11	2



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Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
94301-10140	Pin, Dowel	2	19	12	94513-1200E	E-Clip	2	17	14
		6	7	13	94513-1900E	E-Clip	1	17	3
		4	9	6	94514-09255	Spring	4	38	11
		2	10	15	94514-45015	Spring	1	23	10
		2	12	10	94515-10008	Clamp	1	30	7
94302-07018	Pin	1	35	23	94515-11007	Clamp	1	37	21
94407-04008-035	Hose	1	21	31	94515-12008	Clamp	1	9	25
94407-04008-150	Hose	2	21	30			2	21	23
94408-05007-230	Hose	1	21	21			2	35	21
94408-08012-400	Hose	1	9	26	94515-15010	Clamp	1	22	13
94410-05009-012	Asm., Hose, Fuel	1	30	12	94661-21012	Clip, Spring	1	24	24
94410-05009-013	Asm., Hose, Fuel	1	30	14	95021-0001C8-000	Bolt, Carriage	2	38	1
94414-01613-060	Hose, Drain	1	22	14	95021-100228-00C	Bolt, Carriage	2	38	25
94430-00000-405	Trim, Rubber	1	28	1	95111-0001C-000	Nut	1	15	9
94430-00000-815	Trim, Rubber	1	28	2	96000-050088-00K	Bolt	2	24	28
94510-06500	Clip	3	21	26	96000-050128-00K	Bolt	2	11	11
94510-07400	Clip	6	21	29	96000-050208-00C	Bolt	1	40	9
94510-08008	Clip	1	30	8	96000-060088-00K	Bolt	1	10	4
94510-08012	Clip	3	30	13	96000-060108-00K	Bolt	1	12	5
94510-09012	Clip	1	30	11			4	28	12
94510-13000	Clip	1	21	27	96000-060108-08C	Bolt	1	9	21
94510-14018	Clip	1	22	8	96000-060128-00K	Bolt	8	23	1
94510-15000	Clip	3	21	2	96000-060128-08C	Bolt	4	9	18
		3	22	7			1	12	1
94511-0700E	Clip, Cir	3	15	2			2	16	10
94511-1000S	Clip, Cir	1	16	7			1	19	16
94511-2000S	Clip, Cir	1	17	24	96000-060128-0KL	Bolt	2	21	4
		1	17	33			8	24	2
94511-2100S	Clip, Cir	1	10	27			1	35	17
94511-2400S	Clip, Cir	1	17	30	96000-060128-10K	Bolt	3	24	16
		1	24	31	96000-060148-00K	Bolt	4	21	6
94511-2500S	Clip, Cir	1	9	24	96000-060148-00K	Bolt	2	30	23
		1	17	21	96000-060148-10K	Bolt	2	40	34
		1	17	38	96000-060168-00K	Bolt	3	10	1
94511-250IS	Clip, Cir	1	15	14	96000-060168-08C	Bolt	2	10	23
94511-2600S	Clip, Cir	2	17	9			1	11	7
94511-3113S	Clip, Cir	4	27	8			2	21	7
94512-2600R	Clip, Cir	1	19	5	96000-060168-10K	Bolt	4	11	13
94512-5200R	Clip, Cir	1	17	22			1	30	15
94512-6200R	Clip, Cir	2	37	2	96000-060188-08C	Bolt	1	19	24



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Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
96000-060208-08C Bolt		2	16	13			1	28	27
96000-060228-14C Bolt		2	13	12	96100-60000 Bearing, Ball		1	19	6
96000-060258-08C Bolt		4	7	1	96100-6004-LLUC Bearing, Ball		1	11	16
		2	11	8			1	38	24
96000-060288-10C Bolt		1	17	1	96100-60060-0000 Bearing, Ball		1	10	38
96000-060308-08C Bolt		2	16	4	96100-62020-Z000 Bearing, Ball		2	32	8
96000-060358-08C Bolt		4	10	6	96100-62040-0000 Bearing, Ball		2	9	31
96000-060408-08C Bolt		10	11	5	96100-62040-Z000 Bearing, Ball		2	32	3
		3	19	17	96100-62050-0000 Bearing, Ball		1	17	20
96000-060458-08C Bolt		4	12	3	96100-62060-0000 Bearing, Ball		1	17	28
96000-060508-08C Bolt		4	9	2			1	37	26
96000-061108-08C Bolt		2	7	14	96100-6206-LLUC Bearing, Ball		3	37	3
96000-061358-08C Bolt		7	12	4	96100-63040-0000 Bearing, Ball		2	9	12
96000-080108-00K Bolt		5	37	17			1	10	40
96000-080128-00K Bolt		1	24	25	96100-63040-000C Bearing, Ball		1	17	25
96000-080128-0KL Bolt		1	40	8	96100-63050-0000 Bearing, Ball		1	9	27
96000-080148-0KL Bolt		2	26	1	96100-6305-LLUC Bearing, Ball		1	10	31
96000-080168-0KL Bolt		2	24	6	96100-69010 Bearing, Ball		1	19	8
96000-080208-0KL Bolt		4	24	13	96100-69050-LLU0 Bearing, Ball		1	11	6
96000-080258-00K Bolt		2	23	13	96100-69090-0000 Bearing, Ball		2	37	9
96000-080288-00B Bolt		6	37	18	96150-17401-3000 Bearing		2	25	7
96000-080288-00K Bolt		2	30	20	96200-142213 Bearing, Needle		1	37	23
96000-080388-00K Bolt		2	35	13	96200-202417 Bearing, Needle		1	18	45
96000-080458-00C Bolt		9	10	13	96200-202715 Bearing, Needle		1	9	28
96000-080638-00B Bolt		4	36	3	96200-304217 Bearing, Needle		1	17	19
96000-100208-0KL Bolt		4	35	18	96211-07000 Ball, Steel		8	15	12
96000-100258-0BL Bolt		4	25	4	96400-082614 Bushing, Rubber		2	23	12
96000-100308-0BL Bolt		4	25	2	96400-102824 Bushing, Rubber		4	9	14
96000-100358-00B Bolt		2	37	20	96420-01016-052 Hose, Rubber		2	21	3
96000-100508-0KL Bolt		6	31	4	96500-122207 Seal, Oil		1	19	9
96000-100608-0KL Bolt		1	26	8	96500-142807A72 Seal, Oil		1	10	7
96000-100758-0KL Bolt		8	27	12	96500-223806A72 Seal, Oil		2	32	9
96000-101308-00B Bolt		1	24	4	96500-253807F58 Seal, Oil		1	9	23
96000-102008-00B Bolt		1	24	5	96500-254707000C Seal, Oil		2	32	2
96000-120158-14C Bolt		1	10	17	96500-255207A54 Seal, Oil		1	17	23
96003-120158-17C Bolt		1	9	5	96500-264006A72 Seal, Oil		2	25	6
96007-060168-00K Bolt		6	27	1	96500-274207F58 Seal, Oil		1	9	17
		14	28	37	96500-304005A72 Seal, Oil		1	10	37
96007-060228-00K Bolt		2	21	20	96500-306207A72 Seal, Oil		1	37	1
		2	26	4	96500-347210A72 Seal, Oil		1	37	28



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Part Number	Description	Q.ty	Page	Item	Part Number	Description	Q.ty	Page	Item
96500-404704	Seal, Oil	1	15	25					
96500-405707A727	Seal, Oil	1	37	33					
96500-415106A265	Seal, Oil	1	37	19					
96500-415607A727	Seal, Oil	1	37	8					
96600-300750000C	Cap(Nickel Silver)	1	12	7					
9807650A-000	Plug, Spark	1	7	26					



MODIFICATION LIST

Old Part Number	Description	Use On New?	New Part Number	Use On Old?	Frame#	Correction	Timing
33702131-00A	Lens, Taillight		33702202-000				
33711131-00A	Socket, Taillight		33711204-000				
33716131-000	Gasket		33716205-000				
34906116-00A	Bulb, Taillight		34906201-000				
93500-040358-SUS	Bolt		93500-035398-SUS				
96000-080258-00K	Bolt		91000-080258-00K				
1610050A-000	Asm., Carburetor		1610055E-000				
1610250A-000	Spring		1610239A-000				
1610350A-000	Throttle, Valve		1610339A-000				
1610450A-000	Asm., Jet Needle		1610439A-000				
1610550A-000	Valve, Needle		1610539A-000				
1610650A-000	Seal, Float		1610639A-000				
1610750A-000	Float, Body		1610739A-000				
1610850A-000	Jet, Main		16108209-000				
1610950A-000	Drain Tube		1610939A-000				
1611050A-000	Jet, Pilot		16110203-000				
1611550A-000	Screw		1611539A-000				
1611750A-000	Valve, Float		1611739A-000				
1611850A-000	Float		1612339A-000				



MODIFICATION LIST

OLD PARTS#	PARTS NAME	USE ON	NEW PARTS#	USE ON	FRAME#	CORRECTION#	TIME IN
1611950A-000	Pin, Float		1611939A-000				
1612750A-000	Recoil, Choke		1612739A-000				
1613050A-000	Support, Cable		1613039A-000				
1613550A-000	Choke, Lever		1613539A-000				
1614050A-000	Asm., Cap		1614039A-000				
1614550A-000	Clip, Needle		1614539A-000				
1615050A-000	Needle, Jet		1615039A-000				
93210-03520	O-Ring		93210-02924				
93502-040108-00C	Screw		93502-040168-00C				
93502-050108-00C	Screw		93502-040108-00C				
8912039A-000	Pouch, Tool		89120204-000				
35151227-000	Asm., Switch, LH		35151227-001				
1899939E-000	Dual-Intake		1899955E-000				
1922250A-000	Clamp		1922250A-000				
1922250A-000	Clamp		1922250A-000				
35100230-000	Asm., Main Switch		35100232-000				
5010055E-067	Asm., Frame		5010055E-067				
5010650A-000	Shield, Chassis		5010650A-000				
7720055E-000	Seat		77200251-000				



MODIFICATION LIST

OLD PARTS#	PARTS NAME	USE ON	NEW PARTS#	USE ON	FRAME#	CORRECTION#	TIMEING
8360055E-000	Panel, Side, LH		83600215-000				
96000-080208-00K	Bolt		96000-080258-00K				
94510-12000	Clamp		94515-12008				
96000-080168-0KL	Bolt		96000-080168-0KL				
96000-060088-00K	Bolt	N	96000-060108-00K	Y		Enlarge length.	
96000-060328-10C	Bolt		96000-060288-10C				
96420-01016-054	Hose, Rubber		96420-01016-052				
5244039A-000	Shaft, Drive		5244055E-000				
94410-05009-007	Asm., Hose, Fuel		94410-05009-015		000702		#####
94510-08012	Clip		94510-09012		000702		#####
94510-08012	Clip		94510-08012		000702		#####
94101-0612010-00U	Washer		94101-0613010-00C				
87011209-000	Decal, Insulation	N	87011212-000	Y		DIFFERENCE DECAL SHAPE.	
1610055E-000	Asm., Carburetor	Y	1610055E-001	Y		BACK FIRE, CHANGE SETTING.	
1610339A-000	Throttle, Valve	Y	1610355E-000	Y		BACK FIRE, CHANGE SETTING.	
77231180-000	Lock, Seat		77244201-000				
1720055E-000	Asm., Cleaner, Air		17200213-000				
17206207-000	Box, Air Cleaner		17206209-000				
1720739A-000	Cover, Air Cleaner		17207207-000				



MODIFICATION LIST

OLD PARTS#	PARTS NAME	USE ON	NEW PARTS#	USE ON	FRAME#	CORRECTION#	TIMEING
1725755E-000	Inlet, Air Box						
7722655E-000	Luggage Box		7722655E-000				
38701201-000	Relay, Parking		38701202-000		001008		#####
96000-080168-0KL	Bolt	N	96000-080258-00K	Y	001008	REDUCE VIBRATER.	#####
30410220-000	Asm., CDI Unit	N	30410220-000	Y		IGNITION ANGLE CHANGED FROM 21 TO 18 DEGREE.	
2430055L-000	Asm., Drum, Gear Shift	N	2430055L-001	Y	001378	JUMPING GEAR, GEARS & DRUM MODIFIED.	#####
2430155L-000	Drum, Gear Shifter	N	2430155L-001	Y	001378	JUMPING GEAR, GEARS & DRUM MODIFIED.	#####
2430350S-000	Recoil, Shift	N	2430350S-001	Y	001378	JUMPING GEAR, GEARS & DRUM MODIFIED.	#####
2430955L-000	Drum, Gear Shifter	N	2430955L-001	Y		JUMPING GEAR, GEARS & DRUM MODIFIED.	
96100-60040-U0000	Bearing	Y	96100-6004-LLUC3/ZG	Y	001378	MODIFIRD BETTER QUALITY BEARING.	#####
1119150A-000	Gasket		1119150A-001		002014		#####
1135950A-000	Gasket		1135950A-001		001464		#####
1139350A-000	Gasket, Crankcase, RH		1139350A-001		001471		#####
1219150A-000	Gasket, Cylinder		1219150A-001		001415		#####
14523119-000	Gasket, Tensioner		14523119-001		001378		#####
2136250S-000	Gasket, Inspection Cover		2136250S-001		002014		#####
2139550A-000	Gasket, Transmission Cover		2139550A-001		001409		#####
4229139A-000	Gasket, Cover		4229139A-001		002014		#####
94515-12008	Clamp		94515-11007				



MODIFICATION LIST

OLD PARTS#	PARTS NAME	USE ON	NEW PARTS#	USE ON	FRAME#	CORRECTION#	TIME IN
51330206-000	Asm., Steering Knuckle, RH		51330210-000				
94407-04007-035	Hose		94407-04008-035		002390		#####
94407-04007-150	Hose		94407-04008-150		002390		#####
94510-06500	Clip		94510-07400		002390		#####
5010650A-000	Shield, Chassis		50106203-000				
50507002-000	Spring, Brake Lever		50507002-000		002390		#####
77242202-000	Seat, Backrest		77242203-000				
1134150A-000	Cover, Clutch		1134150A-000				